Effects of nitrogen-, boron-, and phosphorus-doping or codoping

on metal-free graphene catalysis

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ABSTRACT

Graphene-based materials have been demonstrated as excellent alternatives to traditional

metal-based catalysts in environmental remediation. The metal-free nature of the

nanocarbons can completely prevent toxic metal leaching and the associated secondary

contamination. In this study, nitrogen doped graphene (NG) at a doping level of 6.54 at.%

was prepared at mild conditions. Moreover, B- and P-doping or codoping with N in graphene

were also achieved by a simple route. The modified graphene can efficiently activate

peroxymonosulfate (PMS) to produce sulfate radicals to oxidize phenol solutions. Kinetic

studies indicated that initial phenol concentration, PMS dosage, and temperature presented

significant influences on the degradation rates. Electron paramagnetic resonance (EPR)

analysis provided further insights into the evolution of active radicals during the activation of

PMS and SO₄ was believed to be the primary radicals in the oxidation reactions. This study

demonstrated a metal-free material for green catalysis in environmental remediation.

Keywords: Graphene; Sulfate radicals; Phenol; EPR; Nitrogen doping

1

1. Introduction

Industrial processes have discharged a large amount of wastewater, in which hazardous components, such as phenolics, dyes, and pharmaceuticals, have posed great threats to the aquatic life, agriculture, and public health of human beings [1, 2]. Meanwhile, the lack of clean water resources occurs worldwide. Effective remediation technologies for removal of organic pollutants from wastewater for water reuse are therefore highly in demand. Advanced oxidation processes (AOPs) have drawn intensive attention, as they can completely decompose organics into water, carbon dioxide and inorganic ions/acids/groups by the active radicals [3-5]. Among various AOPs, Fenton reaction, based on a H₂O₂/Fe(II) homogeneous system, is mostly popular and has been widely applied due to the capability to destroy a wide range of contaminants [6]. However, Fenton reaction suffers from the drawbacks such as generation of excess sludge and low pH (~3) requirement [7].

Recently, heterogeneous catalytic oxidation using peroxymonosulfate (PMS, commercially available as Oxone[®]) with cobalt catalysts has been employed for phenol oxidative decomposition [8-10]. Sulfate radicals (SO₄•-) produced from PMS are believed to possess a higher oxidation potential (2.5~3.1 V) than hydroxyl radicals (OH, 2.7 V), then they not only present better oxidation towards phenol degradation, but are flexible to a broad range of pH solutions [11]. However, cobalt leaching has inevitably occurred, giving rise to the secondary contamination to water body and bringing out other health issues to human beings [12].

The emerging nanocarbons, such as graphene, carbon nanotubes (CNTs), carbon nanofiber (CNF), and nanodiamond, as metal-free catalysts, have attracted considerable research interests and been applied to various catalytic processes [13-16]. The unique characteristics such as large specific surface area (SSA), super capability of electron transfer, good thermal stability, and non-toxicity also make them promising alternatives for environmental remediation [17, 18]. Sun et al.[17], for the first time, reported that a reduced graphene oxide (rGO) through a hydrothermal approach can demonstrate an excellent performance in PMS activation and provide 70% phenol removal in 180 min. Structural modification was found to be effective for improving the catalytic activity in phenol oxidation [19, 20]. It was well known that chemical doping could offer an effective method to modulate the electron states of graphene and bring about new properties [21]. Nitrogen doping was demonstrated to significantly improve the catalytic activities of nanocarbons for PMS activation [22, 23].

In this study, graphene oxide (GO) was synthesized by a modified Hummers method [24] and N-doped graphene was prepared by annealing GO with ammonium nitrate as a N precursor in mild preparation conditions. The effects of N-, P-, and B-doping or codoping in GO on physicochemical properties of graphene were also investigated. The obtained catalysts were applied to activate PMS for catalytically oxidative removal of phenol in aqueous solutions. Kinetic studies and stability tests of the nanocarbons were systematically carried out. The degradation mechanism was also investigated and discussed.

2. Experimental

2.1. Synthesis of nanocarbon catalysts

Graphene oxide (GO) was synthesized by oxidation of natural graphite powders with condensed sulphuric acid and potassium permanganate reported elsewhere [24]. For synthesis of nitrogen doped materials, GO (1.0 g) was dispersed in ethanol (50 mL), stirred for 1 h and sonicated for 30 min. Then ammonium nitrate (1.0 g) was added into the solution as the nitrogen precursor. The mixture was stirred and heated on a hotplate at 60 °C to evaporate ethanol. The dried mixture was finely grinded and transferred into a muffle furnace and calcined at 350 °C for 1 h and the resulted sample was denoted as NG350. For a comparison, an undoped rGO350 sample was prepared via GO thermal reduction at 350 °C in N₂.

Additional boron and phosphorus doped graphene samples were synthesized following the same procedure of nitrogen-doped sample using certain amounts of ammonium pentaborate octhydrate (H₈B₁₀N₂O₁₆·8H₂O) and ammonium phosphate monobasic (NH₄H₂ PO₄) as the boron (B₂O₃), and phosphorus (P₂O₅) precursors, respectively. The samples were denoted as B-rGO and P-rGO, respectively. To prepare B- (or P-) and N- co-doped graphene, the ammonium pentaborate octahydrate (or ammonium phosphate monobasic) and ammonium nitrate were added simultaneously into the GO suspension after sonication. The samples were referred as BNG and PNG, respectively.

2.2. Characterization of nanocarbons

Scanning electron microscopy (SEM, Zeiss Neon 40EsB FIBSEM) was performed to obtain the surface morphology of the catalysts. X-ray photoelectron spectroscopy (XPS, Thermal Escalab 250) was conducted with an Al K α source. X-ray diffraction (XRD) patterns were acquired from a Bruker D8-Advanced X-ray diffractometer with Cu-K α radiation (λ = 1.5418

Å). Raman spectra were conducted on an ISA dispersive Raman spectrometer. The Brunauer-Emmett-Teller (BET) specific surface area, pore volume and pore distribution analyses were conducted on a Micrometrics Tristar 3000 in liquid nitrogen (-196 °C) with the BET and Barrett–Joyner–Halenda (BJH) method. Fourier-transform infrared (FT-IR) spectra were obtained from a Perkin-Elmer Spectroscopy 100. Thermal analysis of nanocarbons was performed on a Mettler-Toledo Star system with thermal gravimetric analysis-differential scanning calorimetry (TGA-DSC) under air heating from 35 to 900 °C at a rate of 10 °C/min.

2.3. Catalytic oxidation of phenol solutions

Degradation reactions were carried out in a batch reactor containing 250 mL of phenol solution. Reaction temperature was kept at 25 °C by a temperature controller set in a water bath. A certain amount of catalyst was added into the solution, which was mechanically stirred at a speed of 400 rpm to form a well-mixed heterogeneous system before and after the addition of Oxone[®] (2KHSO₅•KHSO₄•K₂SO₄, Sigma-Aldrich). During each interval time, 1 mL of the solution was withdrawn and filtered with 0.45 μm membrane, and then injected into a HPLC vial mixed with 0.5 mL methanol as the quenching agent. The sample was analyzed by a High Performance Liquid Chromatography (HPLC) from Varian Instrument with a C18 column and a UV detector set at 270 nm. Electron paramagnetic resonance (EPR) spectra were obtained on a Bruker EMS-plus equipment to identify and quantify the active radicals produced from PMS activation (centre field: 3516 G; sweep width: 100 G; microwave frequency: 9.87 GHz; power: 18.75 mW).

3. Results and discussion

3.1. Characterization of the materials

Fig.1 displays SEM images of GO and modified rGO samples. GO was found to be of smooth, layered structure. After modification with heteroatoms (N, B, and P) via reduction, the layered graphene was further exfoliated and became obviously stacked layers compacted together at the edges. Similar structure was also observed on sulphur-doped rGO in other studies and the partially crinkled structure might be ascribed to the defective structure formed during the reduction and doping process via annealing at a moderate temperature [25, 26].

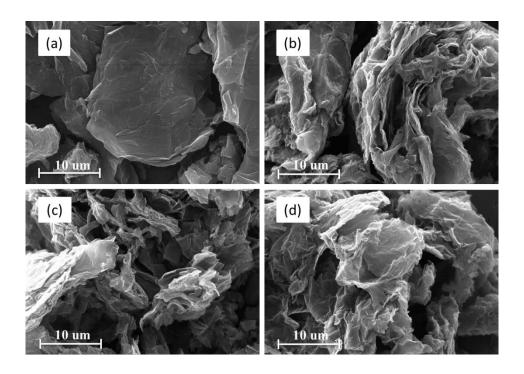


Fig. 1 SEM image of (a)GO, (b)NG350, (c)BNG 0.1% B₂O₃, and (d)PNG 0.1% P₂O₅.

XPS survey of NG350 from 0 ~ 1200 eV was shown in Fig. 2(a). It was found that 6.54 at.% nitrogen doping was achieved and 9.36 at.% of oxygen still remained in graphene after the reduction annealing at 350 °C. It was reported that the acidic surface oxides such as hydroxyl started to decompose at about 250 °C, whereas the decomposition of carbonyl and phenol groups needed a higher temperature over 500 °C [27]. High-resolution of N1s spectrum was applied to reveal the chemical states of different types of N dopants. The weak peaks at the binding energy of 405.1 eV and 401.8 eV in Fig. 2(b) were assigned to the nitric oxide and quaternary N (also known as graphitic N), respectively, while the peaks at 398.5 eV and 400.0 eV were corresponding to the pyridinic and pyrrolic N, respectively. The ratio of graphitic N: pyrrolic N: pyridinic N was 1: 3.71: 4.38. The low contents of quaternary N was due to the low annealing temperature. Li et al. [28] reported that higher temperature can induce more substantial doping of graphitic N into the graphene layer, whereas C-N bonds would break up and nitrogen was removed when annealing temperature reaching over 900 °C.

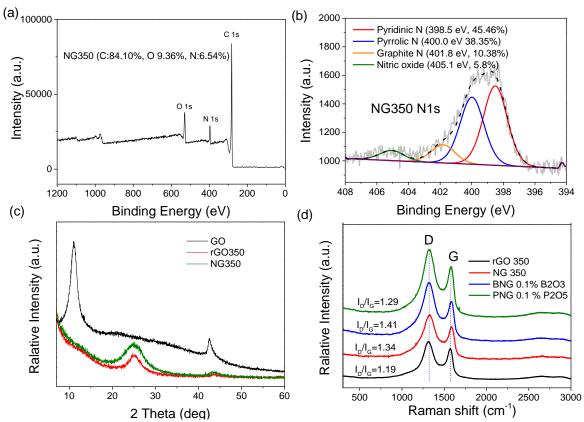


Fig. 2 (a) XPS survey, (b) XPS N1s of NG350, (c) XRD patterns of GO, rGO350, and NG350, and (d) Raman spectra of rGO, NG350, BNG and PNG.

Fig. 2(c) shows XRD patterns of GO, rGO350 and NG350. The sharp peak of GO at 11.0° was assigned to the (002) graphite crystal with a c-axis interlayer space of 0.80 nm. After annealing, the characteristic peak emerged at 21.6° (0.41 nm) indicates that most functional groups on the GO surface have been removed. Raman spectroscopy is a powerful and non-destructive technique to evaluate the number of layers, defects and degrees of disordered structures of carbon materials [29]. Fig. 2(d) compared the Raman shifts of rGO350, NG350, BNG, and PNG. The as-made catalysts present a common D band at ~1320 cm⁻¹, G band at ~1580 cm⁻¹, and a weak 2D band at ~2660 cm⁻¹. It is known that the D band is assigned to the vibrational mode induced by the disordered structure, whereas the G band and 2D band are corresponding to the E_{2g} vibration of sp²-bonded graphitic carbon system [30]. The intensity ratio of I_D/I_G is usually considered to present the degrees of defects. The I_D/I_G values of NG350 (1.34), BNG (1.41) and PNG (1.29) are higher than rGO350 (1.19), indicating that the heteroatoms were successfully incorporated into the graphene planar layers and more defect sites were created by heteroatom doping.

Fig. 3 shows the thermal analysis curves of the graphene-based materials. The quick weight loss of GO between 35 to 280 °C can be attributed to desorption of the adsorbed water and decomposition of oxygen groups on the surface of GO. After 500 °C, the collapse of carbon skeleton occurs due to the combustion of carbon with air. Compared with the exothermic peak of rGO350 at 505 and 600 °C, the peaks of NG350, BNG and PNG shifted to 749, 732 and 711 °C, respectively, suggesting that doping with heteroatoms can significantly enhance the thermal stability of graphene. It was reported that doping with boron or phosphorus could cover or block the combustion sites and depress the formation of CO_x [31].

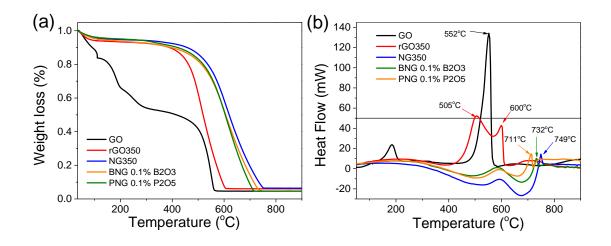


Fig. 3 TG and DSC profiles of nanocarbons.

Fig. 4 displays N₂ sorption isotherms, pore size distributions, and specific surface areas (SSAs) of rGO and modified rGO. After nitrogen doping, N₂ adsorption was decreased. Both micropores and mesopores were observed with pore sizes below 5 nm on rGO and NG350. Fig. 4(c) shows that, after modification with N, B and P, the SSA was significantly decreased from 255.4 (rGO350) to 71.5 (NG350), 71.4 (BNG), and 83.3 m²/g (PNG), possibly due to the crinkled layers formed from doping, as shown in the SEM images. Fig. 4(d) shows FT-IR spectra of the catalysts. The broad peak of GO at 2800~3700 cm⁻¹ was corresponding to the water adsorption and –O-H stretching, while the peaks at 1720 and 1580 cm⁻¹ were assigned to the –C=O and –C=C stretching vibration, respectively. It can be seen that the oxygen groups were removed at some extents from the surface of graphene after annealing at 350 °C.

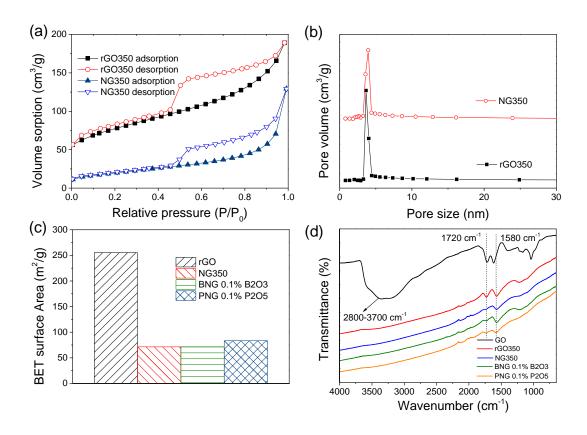


Fig. 4 (a) N_2 sorption and (b) pore size distribution of rGO350 and NG350, (c) BET surface area of rGO350, NG350, BNG and PNG, and (d) FT-IR spectra of the carbon catalysts.

3.2. Catalytic oxidation of phenol on nanocarbons

Fig. 5 illustrates phenol oxidative decomposition under various conditions. GO showed a very low activity in activation of PMS. With consideration of XPS analysis showing no surface metal oxides, the contribution to phenol oxidation by any metal residuals in GO can be ruled out. After reduction, rGO350 showed a higher efficiency than GO. B- or P-doping was not able to significantly improve the activity of rGO. NG350 demonstrated the best performance for PMS activation with 85% phenol removal in 180 min. When a pseudo first order reaction kinetics was applied (Eq. 1), the reaction rate constant of N-doped graphene was almost 5.4-fold higher than the undoped rGO350. Interestingly, it was found that further co-doped N with B or P could not enhance the catalytic activity.

$$C = C_0 \exp(-kt) \tag{1}$$

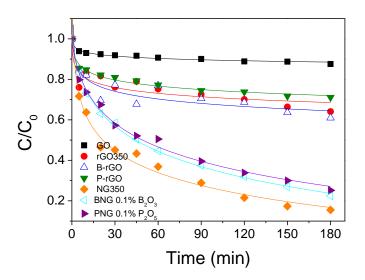


Fig. 5 Phenol degradation by activation of PMS over various nanocarbon catalysts. Reaction conditions: Catalyst=0.2 g/L; PMS=2 g/L; Phenol=20 ppm; Temperature=25 °C.

Fig. 6 reveals the effects of the codoped B or P levels on the phenol degradation rates. Fig. 6(a) shows that PMS could barely generate active radicals itself. Only 7.2, 7.4, and 9.1% of phenol were removed by adsorption on NG350, BNG, and PNG, respectively. Fig. 6 (b) and (c) reveal that increasing the doping contents of boron or phosphorus could not increase the reaction rate. It was reported that both the electron-rich (N) and electron-deficient (B) dopants could effectively activate the neighbouring C and break the electroneutrality of sp² bonded carbon systems of graphene and create more charged sites for the oxygen reduction reaction (ORR) [32]. Both theoretical and experimental results illustrated that B and N bonded together in the same benzene ring could hardly break the inertness of CNT honeycomb carbon system and produced little catalytic ability toward ORR, due to the complementary effect between b- and p-type of dopants [33, 34]. It was suggested that decreased catalytic effect on phenol degradation after dual-doping (B-C-N or P-C-N) can be ascribed to the same reason.

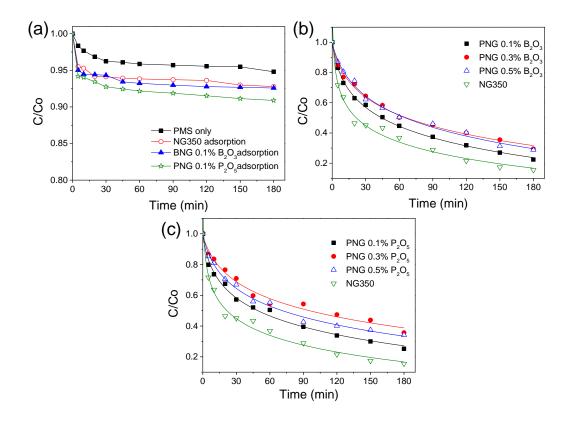


Fig. 6 (a) PMS self-activation and adsorption for phenol, and effect of co-doped B (b) and P (c) levels on phenol removal. Reaction conditions: Catalyst=0.2 g/L; PMS=2 g/L; Phenol=20 ppm; Temperature=25 °C.

3.3. Kinetic study of N-doped graphene

Further kinetic studies were carried out on the effect of operating conditions. The influence of initial phenol concentration on phenol removal is presented in Fig. 7(a, b). It was found that a higher initial phenol concentration leads to lower phenol degradation efficiency. More specifically, compared to 100% phenol removal achieved in 90 min in 10 ppm phenol solution, only 85 and 37% of phenol were decomposed at concentrations of 20 and 50 ppm, respectively. The initial reaction rate constants estimated within the first 10 min before severe deactivation decreased from 0.071 (10 ppm) to 0.045 and 0.018 min⁻¹ (20 and 50 ppm, respectively). In a higher phenol concentration solution, surface of the porous catalyst was quickly covered by the phenol and intermediates; therefore the contact of PMS with active sites was interfered.

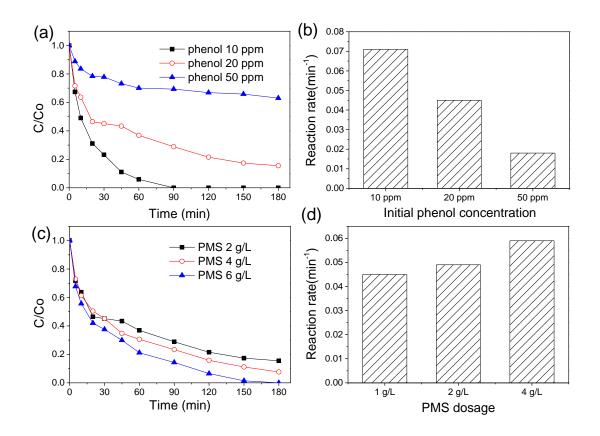


Fig. 7 Effects of initial phenol concentration (a, b) and PMS dosage (c, d) on phenol removal.

Phenol removal efficiency was also affected by the oxidant dosage as shown in Fig. 7(c, d). Around 84.5, 92.4 and 100% phenol removals were attained at the loading of 2.0, 4.0 and 6.0 g/L of PMS, respectively, and the reaction rate constants were evaluated to be 0.045, 0.049, and 0.059 min⁻¹, accordingly. The addition of PMS could bring about more active radicals and then enhance the reaction rate of phenol degradation.

In addition, temperature is also considered to be a crucial factor for determining the catalytic activity. Fig. 8(a) demonstrates the influence of temperature on phenol degradation. It is noted that elevated temperature gave rise to a higher phenol removal. For instance, 71.1% and 75.4% of phenol were removed at 25 and 35 °C, respectively, in 120 min, whereas 86.3% of phenol was degraded when reaction temperature was increased to 45 °C. Based on the Arrhenius equation, apparent activation energy of the NG350/PMS in oxidative degradation of phenol was estimated to be 19.7 kJ/mol. This was much lower than that of some other nanocarbons and supported cobalt or manganese catalysts shown in Table 1.

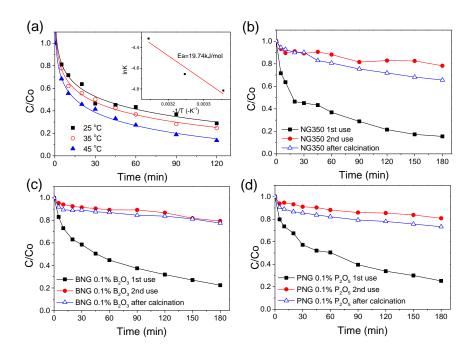


Fig. 8 (a) Temperature effect and activation energy of NG350 on phenol oxidation. Stability and recyclability tests of NG350 (b), BNG (c) and PNG (d).

Table 1 Comparison of activation energy of nanocarbon- and metal-based catalysts.

Catalysts	Activation Energy	References
	(kJ/mol)	
Graphene	84.0	[17]
N-CNT	39.2	[22]
Co/ZSM-5	69.7	[11]
Mn_3O_4/rGO	39.2	[3]
NG350	19.7	This study

The stability tests of doped nanocarbons were illustrated in Fig. 8(b, c, d). It was found that the catalytic performance of the catalysts dropped dramatically after the first use, due to the coverage of intermediates on the active sites on graphene surface. XPS and BET analyses (not shown here) of the spent catalyst also observed the structural and compositional changes after the reaction. After heat treatment in the air, only part of the catalytic activity was regenerated. The reusability of graphene could not be comparable with those metal catalysts reported in other studies [3, 35]. The poor reusability of nanocarbons might be attributed to the reconstruction of dopants, structural changes and the strong interaction of the adsorbed

phenol and intermediates, such as benzoquinone, maleic acid etc., with the graphene sp²-hybridized carbon network [36].

3.4. Role of N-doped graphene in PMS activation

In our recent studies, it was found that sp² carbon can facilitate the free flowing electrons transferred from the graphene basal layer to the oxidant for PMS activation [17]. In addition, the zigzag structure of graphene and minor quantity of rich-electron containing oxygen groups (-C=O) at the edges are believed to present further potential for the oxidation process of phenol degradation [31, 37]. In a sequent study, N-modified multi-walled carbon nanotubes (N-MWCNT) demonstrated 7.8 folds of enhancement in reaction rate as compared to pristine MWCNTs and the nitrogen dopants were proposed to play a more crucial role than the oxygen groups for PMS activation [22].

Scheme 1 PMS activation on N-doped graphene and the phenol oxidation process.

Electron paramagnetic resonance (EPR) was applied to investigate the evolution of active radicals generated during the reaction and 5,5-dimethylpyrroline-oxide (DMPO) was utilized as the spin trapping agent for quantitative analysis of the radicals. The sharp peaks in Fig. 9(a) suggested that the N-doped graphene can effectively activate PMS whereas the PMS itself could not generate lots of radicals itself, consistent with phenol oxidative degradation experiments. The DMPO radical adducts could be recognized by hyperfine splitting constants (DMPO-OH: a_N =14.9G, a_H =14.9 G; DMPO-SO₄: a_N =13.2 G, a_H =9.6 G, a_H =1.48G, a_H =0.78 G) and the quantitative information was calculated by the Bruker Xenon software.

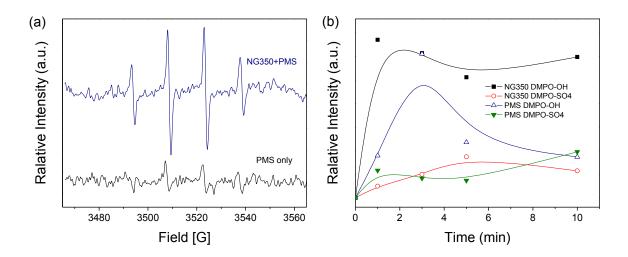


Fig. 9 (a) EPR spectra under different conditions, (b) Evolution of DMPO-OH and DMPO-SO₄ during the oxidation process.

Fig. 9(b) illustrates the variations of sulfate and hydroxyl radicals. It is noted that both 'OH and SO₄ were detected during the catalytic reaction. The intensity for DMPO-OH grew quickly in the first 1 minute, then slowly went down afterwards, suggesting that 'OH was initially produced from the activation of PMS on NG350. The same trend was also found in the ACFs-CoPc/PMS system [38]. The relative weak intensity of DMPO-SO₄ was possibly due to the great consumption of SO₄ for oxidation of phenol in the phenol aqueous solution. A handful study has indicated that SO₄, with a higher oxidative potential (2.5~3.1 eV vs 1.1 eV and 2.7 eV of SO₅ and 'OH), led a principle role in the oxidative decomposition of organic pollutants [8, 11, 17, 39]. The possible reaction routes of the PMS activation on N-doped graphene were proposed as below:

$$HSO_5^- + e^- \rightarrow {}^{\bullet}OH + SO_4^{2-}$$
 (2)

$$HSO_5^- + e^- \rightarrow SO_4^{\bullet -} + OH^-$$
 (3)

$$^{\bullet}\text{OH} + \text{SO}_{4}^{2-} \rightarrow \text{SO}_{4}^{\bullet-} + OH^{-}$$
 (4)

$$SO_4^{\bullet-} + OH^- \rightarrow SO_4^{2-} + OH^-$$
 (5)

$$^{\bullet}OH + e^{-} \rightarrow OH^{-} \tag{6}$$

$$SO_4^{\bullet -} + e^- \rightarrow SO_4^{2-}$$
 (7)

$$2HSO_5^- + 2 \circ OH \rightarrow 2SO_4^{\bullet -} + 2H_2O + O_2$$
 (8)

$$^{\bullet}OH + ^{\bullet}OH \rightarrow H_2O_2 \tag{9}$$

$$SO_4^{\bullet-} + {}^{\bullet}OH \rightarrow HSO_5^-$$
 (10)

Phenol +
$$SO_4^{\bullet-} \rightarrow \text{several steps} \rightarrow CO_2 + H_2O + SO_4^{2-}$$
 (11)

4. Conclusions

The nitrogen doped graphene was synthesized by annealing graphene oxide with ammonium nitrate at a facile condition. A 6.54 at.% of N-doping level was achieved. The reaction rate of NG350 is about 5.4 folds of the undoped graphene in degradation of phenol with sulfate radicals. It is found that simultaneous co-doping of N with B or P could not enhance the catalytic efficiency. The kinetic studies indicated that initial concentration of phenol solution, PMS dosage, and temperature presented significant influences on phenol oxidative removal. The stability results showed that the catalytic activity of nanocarbons declined after the first use and part of the activity was recovered after heat treatment. EPR results gave a further insight into the evolution of active radicals during the reaction and SO₄⁻⁻ was believed to the primary radicals in the oxidation reaction. This study proposed a facile method to enhance the catalytic activity of graphene for PMS activation and provided a metal-free material for green catalysis in environmental remediation.

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