Preliminary Study of Improving Reservoir Quality of Tight Gas Sands in the Near Wellbore Region by Microwave Heating

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Abstract

The formation damages, such as water blocking and clay swelling, in tight gas reservoir have been recognized as severe problems impairing gas production. To remedy these damages, formation heat treatment (FHT) was taken as one of the effective measures by some researchers. In this paper, the effects of microwave heating on the petrophysical properties of sandstone samples has been investigated. A modified commercial microwave oven was used to heat the core plugs and aluminum tubes were used to accommodate tight sandstone samples in order to confine them and reduce their contact with air. After microwave heating, any alterations in the porosity, permeability, texture, structure, mineralogy, and pore size distribution of tight sandstones were investigated by a series of lab experiments.

By subjecting tight sandstone samples to microwave, the surface temperature of sandstone can be elevated to approximately 400°C or more. The intense heat is effective in changing the structure, texture and mineralogy of the sandstone. The shrinkage or decomposition of minerals, which are shown by XRD analysis, and generation of micro-fractures created more spaces in the samples. By employing Automated Permeameter, porosity and permeability are found increased after heating. Nuclear Magnetic Resonance (NMR) and CT numbers of all samples after microwave heating indicate the increase of porosity as well. Moreover, the NMR T2 distribution reveals the smaller pores diminished, so the incremental porosity of short NMR T2 decreased. Micro-fractures generated between grains or in grains due to decomposition of some cement minerals and clay shrinkage, so the amplitude of long NMR T2 increased. The fractures are visible both in X-ray CT images and in Scanning Electronic Microscopy (SEM) images. By comparing with NMR T2 distribution data, it is found that the presence of micro-fractures accounts for the increased population of pores with T2 larger than 10ms.

The numerical simulation of microwave heating in the borehole indicates that the microwave heating is effective to raise the temperature of reservoir rock to approximately 900 °C within 1 day and to remove the water within a distance of 25cm from the borehole wall. The efficiency of microwave heating can be further improved by optimizing the downhole microwave device.

Keywords: Tight Gas Sands; Microwave Heating; Pore Size Distribution; Reservoir Quality; Formation Damage; Reservoir Simulation

1. Introduction

As one of the unconventional resources, tight gas is produced from the reservoir with low porosity and permeability. Suitable well stimulation method needs to be performed in such reservoir in order to produce gas in an economical rate (Holditch, 2006). In addition to its poor reservoir quality, the formation damage, which is defined as the impairment of reservoir quality and production, is another crucial problem as well. Due to the intrinsic small pore size in tight gas reservoir and thus the high capillary pressure, the production of tight gas well is susceptible to formation damages such as water blocking and clay swelling. Water blocking refers to the blockage of the pores by the increased water saturation in the near wellbore area due to mud-filtrate invasion. Water blockage will result in reduction of the gas production because of the reduction of relative permeability to gas. Clay swelling is the problem caused by the sensitivity of some clay minerals to fluid salinity. For example, the smectite expands significantly when it is in contact with incompatible fluids in the formation. Clay swelling can

impede the gas from flowing through the pore throat leading to the reduction of gas flow rate. With the purpose to eliminate such formation damages, some measures have been investigated by several researchers. Their studies provide very valuable information and experiences, although they have more or less disadvantages regarding time efficiency, cost efficiency and environmental friendliness. However, among them, the thermal methods, especially the microwave heating or high frequency electromagnetic heating, are believed to treat formation damage effectively with the least compromise to the abovementioned disadvantages.

The term, Formation Heat Treatment (FHT) was firstly brought out by (Jamaluddin al., 1995). They applied intense heat, in the form of electrical heater, to the near wellbore area in order to evaporate the moisture phase, to dehydrate, degrade or decompose clay minerals and to create micro-fractures. The thermal shock affects the lattice structure of almost all clay minerals and the degree of changes in the clay lattices depends on the temperature level (Jamaluddin et al., 1998).

The high temperature is the most important factor in the technique of FHT due to the temperature sensitivity of minerals composed of sedimentary rocks. The impact of temperature on clay minerals has been studied by many researchers (Atomic Energy of Canada Limited Research Company, 1990; Grim and Bradley, 1940; Hajpál and Török, 2004; Hoekstra, 1976; Jamaluddin et al., 1998; Li et al., 2006; Mubiayi, 2013; McGill et al., 1995; Sanmiguel et al., 2001; Wu et al., 2011;). Table 1 lists the temperature effects on clay minerals.

Table 1 Effect of Temperature on Clay Minerals (After Carroll, 1970)

Mineral	Temperature, 1 hour	Effect
Kaolinite, well- crystallized	575-625°C	Replacement by amorphous meta-kaolin; no diffraction pattern
Kaolinite, disordered	550-562°C	Similar to kaolinite
Dickite Mica, well- crystallized	665-700°C 700°C	Similar to kaolinite Shows gradual loss in weight, but does not break down below 700°C; (001) spacing remain in diffractograms below 700°C and up to 1000°C
Illite, and clay micas	125-250°C	Loss of hydroscopic water
micas	350-550°C	Reverts to mica structures
	700°C	Similar to mica
Glauconite	58-650°C	Loss of interlayer water; reverts to mica structure
Biotite	700°C	Phlogopite is similar to muscovite Biotite shows breakdown 700-1000°C
Montmorillonite Group	300°C	Original 15Å spacing disappears; 9Å spacing develops
Chlorite Group	600-800°C	Show gradual weight loss, but no structural change
Mg-chlorite	650°C	14Å spacing is intensified; (004) at 3.54 not affected
Fe-chlorite	500°C	14Å spacing less intense and may become broad and diffuse
Mixed-layer clays	<600°C	Varies with kinds of minerals present and amount of each

Besides the degradation or decomposition of the clay minerals, the high temperature caused the evaporation of all the free water and partial clay bound water in the pore spaces, which increased the effective permeability to gas. The thermally induced stress in the heated zone may exceeds the yield

strength of the grains and cements and creates inter-grain and intra-grain fractures (Jamaluddin et al., 1998). The well test indicated that the near wellbore region dehydrated at 382°C, and the permeability of studied zone increased to 700% after heating. However, heating the sandstones to temperature of 700 °C will cause the irreversible changes of clay minerals' structures (Jamaluddin et al., 1999). The study on gas-phase combustion in porous media is another method for FHT. By using this technique, the reservoir can be heated to over 600 °C leading to the permanent reservoir quality improvement. Li et al. (2006) conducted microwave heating, a novel formation heat treatment technique, on tight sandstone samples and claimed that in microwave active region the energy from the expansion of gas and vaporization and expansion of liquid in the pore spaces can force the trapped fluid to move towards open spaces. The thermal expansive stress can produce a well-interconnected micro-fractures zone that facilitates the flow of moisture vapor and, ultimately gas.

The application of microwave heating in oil and gas industry is not new, it has been utilized in the production of heavy oil due to its efficiency in heating (Abernethy, 1976; Wacker et al., 2011; Carrizales, 2010; Liu and Zhao, 2012). The high frequency electromagnetic wave penetrates the reservoir and heats up reservoir rocks and interstitial fluids within its penetration depth effectively and efficiently. In terms of reservoir with moisture content, the microwave will be almost completely absorbed within a short penetration depth. However, as the water saturation decreased, the penetration depth of microwave can be extended further (Vermeulen and Chute, 1983).

Nevertheless, the application of microwave heating in removing formation damage and enhancing reservoir quality is still challenging. In this paper, the petrophysical and petrographic properties of sandstone samples before and after the treatment of microwave heating in the lab were investigated using multiple experimental techniques. This preliminary study is trying to contribute to the concepts of formation heat treatment by investigating the feasibility of microwave heating in formation heat treatment and providing comprehensive studies of sandstone samples.

2. Methods and experiments

Microwave heating is the method to elevate the temperature of the target object by utilizing high frequency electromagnetic wave ranging from 300MHz to 3GHz. The most common frequency band for microwave processing is 915MHz and 2450MHz. Two processes are involved in the interaction of microwave and sandstone: polarization, which is the short-range charge displacement, and conduction, which is the long-range charge transport. At low electromagnetic wave frequencies, the ionic conduction losses overwhelm the polarization while the opposite at higher frequencies (Clark and Sutton, 1996). The dielectric losses are decided by both the properties of microwave radiation, such as frequency and power level, and the properties of porous medium, such as the porosity, water saturation and mineralogy. The propagation of electromagnetic wave was described by the Maxwell's equations:

Gauss's law

 $\nabla . E = \rho / \epsilon_0$ Equation 1

Gauss's law for magnetism

 $\nabla B = 0$ Equation 2

Maxwell-Faraday Equation

 $\nabla \times E = -\partial B/\partial t$ Equation 3

Ampere's Circuital Law

 $\nabla \times B = \mu_0 [J + \epsilon_0 (\partial E / \partial t)]$ Equation 4

Based on the above equations, the absorbed power per unit volume, P, and penetration depth, D, can be calculated respectively as (Clark and Sutton, 1996):

$$P = 2\pi f \epsilon_0 \epsilon_{eff}^{"} |E|^2$$
 Equation 5

$$D = [\lambda_0/2\pi(2\epsilon')^{1/2}][(1+(\epsilon_{eff}^{"}/\epsilon')^2)^{1/2}-1]^{-1/2}$$
 Equation 6

The characteristics of microwave propagation are of great importance to the application of microwave heating in FHT. The EM wave can penetrate the formation for a certain distance and heat it up without thermal conduction. From Equation 6, the penetration depth is proportional to the wavelength, which is inversely proportional to frequency. Field measurements of the penetration depth showed that the penetration depth reached 1.33m at 2.45 GHz while reached 2.62m at 915 MHz (Carrizales, 2010). Wacker et al. (2011) claimed that the microwave heating could penetrate 1.0 m if the water saturation is 10% and the penetration depth of inductive heating ranges from 10m to 100m. In addition, the conversion of microwave to heat can be completed in a short time, so the heating time is minimal. In this paper, a modified commercial microwave oven has been used to implement heating experiments. Its operating frequency is 2450MHz, and there are different levels of heating power with the maximum level of 1050W. The oven was equipped with high temperature insulation in order to suit the requirements of high temperature heating. The samples were tightly wrapped with aluminum tube, which is transparent to microwave, in order to provide the confining pressure and reduce samples' contact with air. The temperature was measured with an infrared thermometer with an accuracy of 1%. The properties of sandstone core plugs are listed in Table 2.

Table 2 Properties of sandstone core plugs

Sample ID	Field	Well Name	Length (cm)	Porosity@500 psi	Permeability@500p si (mD)	Lithology
WR-01	Whicher Range	Whicher Range 4	4.851	3.745%	0.028	Sandstone
WR-11	Whicher Range	Whicher Range 4	4.980	10.844%	0.211	Sandstone
WR-14	Whicher Range	Whicher Range 4	4.487	3.58%	0.054	Sandstone
ERREG-2	Erregulla	Erregulla 2	4.933	3.362%	0.013	Sandstone

The following experimental procedures were adopted for all sandstone samples before and after microwave heating:

- Small pieces of samples were separated from the core plugs before and after any experiment and were used for the Scanning Electronic Microscopy (SEM) imaging and X-ray Diffraction (XRD) analysis.
- Dry the sample in the lab oven at lower temperature (50 °C) for 24 hours and then measure their porosity and permeability with an automated permeameter before and after MW heat treatment.
- Subject the whole core plugs to X-ray CT scanning with a medical X-ray CT.
- Saturate the sample with 20,000-ppm brine in a high-pressure (2000-psi) saturator and then conduct NMR test for original and heated samples.

The Automated Permeameter uses helium/nitrogen to measure the porosity and permeability under overburden pressure. It accommodates core plug with 1.5-inch diameter. The inputs include dimensional information and the outputs are the porosity, pore volume, permeability and Klinkenberg-corrected permeability.

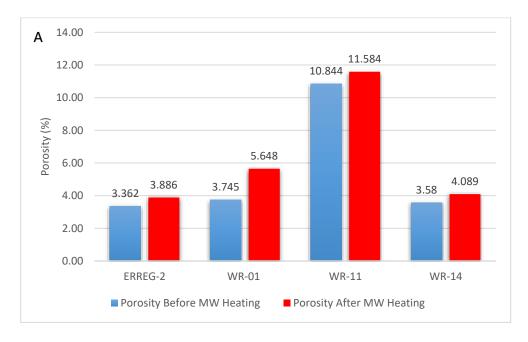
The Nuclear Magnetic Resonance (NMR) test was completed on a 2MHz NMR rock core analyzer.

Samples need to be fully saturated before measuring the pore size distribution and porosity. Besides, information such as irreducible water saturation and clay bound water saturation can be obtained from this equipment by preparing samples accordingly.

The internal structure and texture can be reconstructed after conducting medical X-ray Computational Tomography (CT) scanning. The advantage of this method is that it can provide the overall information of whole samples in no time. With the assistance of image processing software, the presence of microfractures can be easily identified. Furthermore, the density/porosity change of core plugs along the sample length was proved to correlate with the CT numbers, which can be calculated in the software conveniently. Such comparable information gives us a good understanding on the quantitative and qualitative alteration of sandstone samples. Nevertheless, the disadvantage is that the resolution of X-ray CT scanning is not sufficiently high to investigate details of the microstructures, so the Scanning Electron Microscope (SEM) was employed to obtain the information of minerals and microstructures of rock samples as a complement of X-ray CT scanning. A very small piece of sample is needed for SEM, and it is important to note that the surface of the sample should not be prepared by cutting but by breaking. A 4nm platinum coating was carefully applied on the sample and was subject to SEM after vacuuming for one week. All our samples were prepared in the same way and same equipment, and the imaging settings were kept the same in order to minimize the error caused by equipment and procedures.

The Effect of microwave heating on the reservoir quality

The thermal method is effective in improving both porosity and permeability. The traditional FHT indicates the porosity and permeability increased many folds in the near well-bore area and brought great economical potential. Instead of heating with an electrical heater or gas combustion, we used the microwave as heat source. As shown in Figure 1, the reservoir quality of all core plugs studied were enhanced. The porosity increased by 15.6%, 50.8%, 6.8% and 14.2% respectively for sample ERREG-2, WR-01, WR-11 and WR-14, while the permeability had greater growth by 238.5%, 728.6%, 315.2% and 464.0% respectively. We found that the slight change in porosity leads to a large improvement in permeability, and the configuration of pore sizes is the factor that needs to be closely investigated.



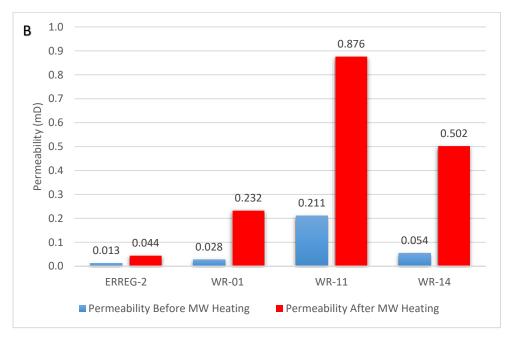
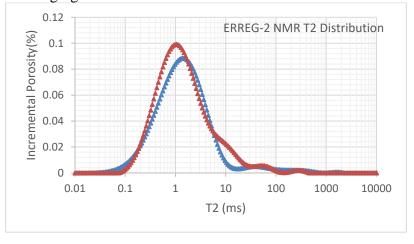


Figure 1 Comparison of porosity (A) and permeability (B) before and after microwave heating

NMR transverse relaxation (T₂) is induced by the interaction of protons in the magnetic field. For core plugs saturated with brine, the bulk fluid relaxation, surface relaxation and diffusion are three contribution mechanisms (Coates et al., 1999). After being fully saturated with water, the T₂ value of a single pore in the water-wet rock samples is proportional to the size of the pore: the longer T₂ indicates larger pores while the shorter T2 indicates smaller pores. In the actual sandstone sample, pores of different sizes are mixed together and these signals are measured all together. By performing echo-fit, the T₂ distribution can be determined. The amplitude of T₂ distribution curve yields porosity information as well, since the area under the T₂ profile is proportional to the number of hydrogen protons in the pore fluids (Coates et al., 1999). (Coates, et al., 1999). To simplify the demonstration in this paper, the pore sizes were divided into three groups according to their NMR T₂ values, and they are defined as below: smaller pores (less than 0.1ms), medium-size pores (0.1 to 10ms) and larger pores (greater than 10ms). The encouraging findings are shown in Figure 2. As the tight sandstone samples have been fully saturated for the NMR experiments, the area under the T₂ curve from 1ms to 100ms demonstrated an obvious increased porosity of heated samples. In sample ERREG-2, the population of medium-size pores and larger pore had a slight growth after heating with microwave, however, the amplitude was found decreased at around 0.1ms and between 1ms and 10ms. Similarly, the population of pores, with T₂ ranging from 0.1 to 0.3ms, decreased in sample WR-1, while the population of medium-size and larger pores increased, with T₂ ranging from 0.6 to 30ms.



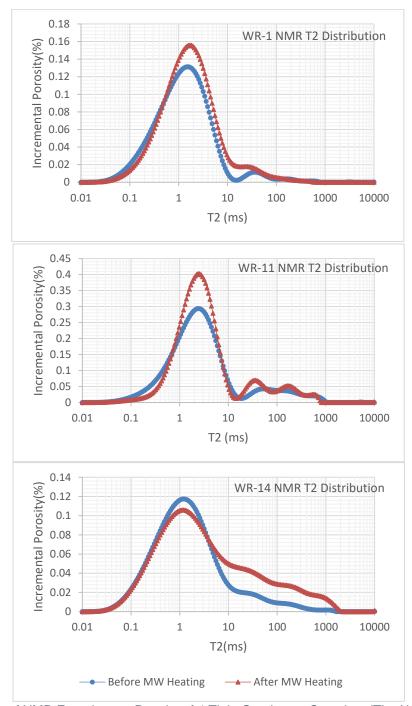


Figure 2 Comparisons of NMR Experiments Results of 4 Tight Sandstone Samples. (The X-axis represents the transverse relaxation time (T_2) , the longer T_2 the larger pore size; the Y-axis is the incremental porosity, which represents the percentage of the specific pore size (or T_2), and its sum (from T_2 =0.01ms to 10000ms) should be 1. After microwave heating, there is slight drop in smaller pores (<0.1ms), obvious increase in medium-size pores (0.1-10ms) and slight increase in larger pores of sample ERREG-2, WR-1 and WR-11. In WR-14, there is slight decrease in medium-size pores but great increase in larger pores.

The alteration of pore size distributions is due to the microwave heating changed the grains mechanically or chemically, and thus changed pore space between these grains. The connection or expansion of smaller pore spaces created larger pores. In other words, the decrease of smaller pores contributed to the growth of the amount of larger pores. This can be clearly demonstrated in sample WR-11. In sample WR-14, the change of pore size distribution is different from the other three samples: the population of medium-size pores decreased but the larger pores increased more drastically. In fact,

the temperature of the inner part of sample WR-14 was measured roughly and it reached higher than 700°C. In addition to the greater heterogeneity, large fractures have been created along beddings in sample WR-14 (Figure 6).

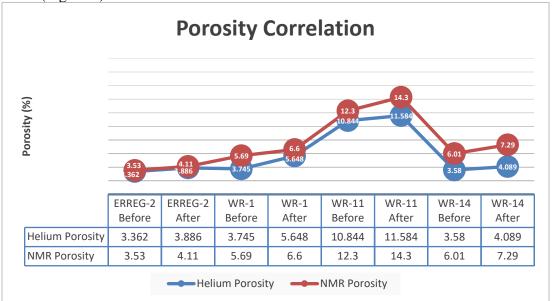


Figure 3 Porosity Correlation of Helium Porosity and NMR Porosity Before and After Microwave Heating.

The decomposition of clay minerals with micro-pores might lead to release of more pore spaces held by those micro-pores. Hajpál and Török (2004) indicated that the micro-fractures will develop at grain boundaries when temperature is over 600°C and the higher temperature at 750°C, is necessary for fractures within crystals.

The helium porosity and NMR porosity for each sample were correlated to calibrate the NMR test results. As indicated in Figure 3, a similar trend of porosity change has been found in all the involved samples. For example, the slope between "ERREG-2 Before" and "ERREG-2 After" of helium porosity is the same as the slope of NMR porosity.

4. The effects of microwave heating on tight sandstones

The presence of clay minerals affects the reservoir quality significantly. The typical occurrences of clay minerals in sandstone are pore lining, pore bridging and pore filling. These minerals can impair the permeability by: (1) migrating to the pore throat and block the flow channel; (2) swelling when contact with incompatible fluids and block the pores.

Micro-fractures, which are induced by differential stresses, are small cracks with high aspect ratio (Anders et al., 2014). In this paper, the micro-fractures we studied are generated due to the thermal stress or differential thermal expansion. Grains in the tight sandstones have different thermos-elastic moduli and thermal conductivities. Consequently, when exposed to high temperature, these grains have different thermal expansions generate intergranular micro-fractures (Kranz, 1983).

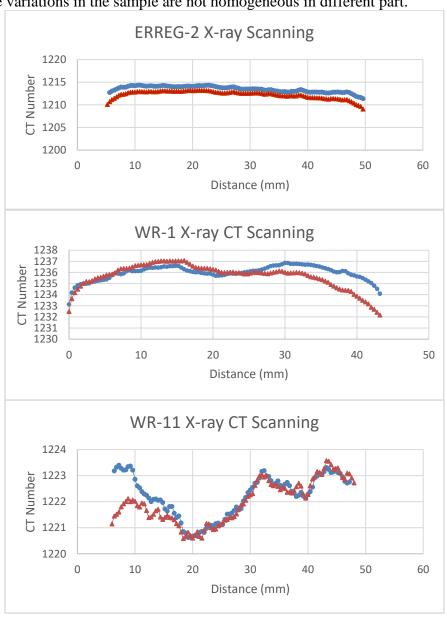
Non-destructive imaging techniques are applied to the tight sandstone samples in this paper. The medical X-ray CT scanning images provide the three dimensional information of tight sandstone samples as well as the CT numbers. CT numbers are calculated to illustrate the variation of porosity along the length of samples after heating, which provide a straightforward and reliable method to compare samples' property. The SEM focuses on the small pieces of samples and provides high-resolution images. It is good at investigating the changes in clay minerals, micro-fractures and micro-pores, so we utilized it to study the dehydration of clays, thermal-induced fractures and any changes in microstructure.

4.1 Medical x-ray CT scanning

The X-ray CT scanning is a non-destructive method to study the internal structure of sandstones. The core plugs are intact and suitable for other measurements. CT attenuation data are presented in Hounsfield Unit (HU), which is given by the CT Number of air at -1000 and of water at 0 HU (Wellington and Vinegar, 1987). The CT Numbers are important parameters yielded from X-ray CT scanning, which are directly correlated to grain density (Perez, 1993). For sandstone CT scanning experiments, a change of $\pm 1 HU$ is equivalent to a fractional density change of $\pm 0.5 \times 10^{-3} (\Delta \rho/\rho)$ (Wellington and Vinegar, 1987).

Sandstones are composed of grains, which are mainly quartz and feldspar; cements, which are mainly clays; and pores filled with air when running CT scanning. In CT images, pores are identified by low CT numbers and the minerals are identified by high CT numbers (Yao et al., 2009). In other words, the lower CT numbers the higher porosity.

As shown in Figure 4, in general, the CT Numbers of four samples, ERREG-2, WR-1, WR-11 and WR-14, dropped after heating but the dropping degrees are different from sample to sample. In most of the samples, even the variations in the sample are not homogeneous in different part.



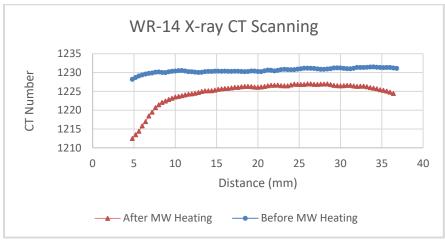


Figure 4 Comparisons of CT Numbers Before and After Heating (High CT number represents low porosity, while low CT number represents high porosity. After microwave heating, the CT numbers, which are calculated in the same software, decreased for the samples).

It is obvious that the CT numbers reduced (porosity increased) after microwave heating. In detail, for sample ERREG-2, the porosity increases are homogeneous through the sample, because the X-ray CT profiles are parallel with each other and the CT number decreased. Similarly, the overall porosity improvement is observed in sample WR-14, and there is greater porosity improvement (CT number decreased) at one end of the core plug. By investigating the X-ray CT images of WR-14 (Figure 6), we found that the visible fracture from one end of the sample and it extended to the internal along the length direction. In the direction of diameter, the maximum fracture length almost equals to the diameter, which accounts for the great enhancement of porosity. As the heating method is microwave radiation, according to its principles, the heating effect relies on the electric field distribution, which is not even in the target object. In addition, the dielectric properties of minerals are different, so their temperatures vary after exposing to the microwave. Moreover, these minerals have various thermal expansion properties, so there are differences in their response to microwave heating. These combined factors lead to the presence of the fractures in the heated sample. Another example is in sample WR-1 (Figure 5), which shows the fractures at one end of the sample. However, the dimensions of the fracture are much smaller than in WR-14. Besides the above three factors, we also should take the consideration of the structure of the sample: compared with WR-1, WR-14 is more laminar (more heterogeneous). This laminar structure facilitates the generation and development of fractures during microwave heating.

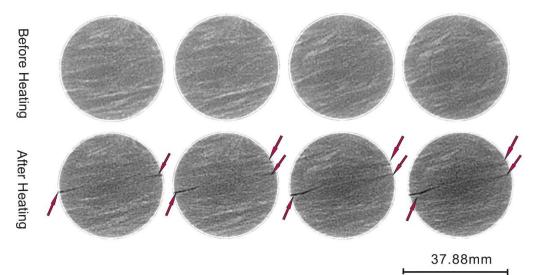


Figure 5 The X-ray CT scanning images of sample WR-1 before (Upper) and after (Lower) MW heating. These cross section images are taken from the same position of the core plug before and after heating to demonstrate the presence of fractures due to microwave heating. The red arrow indicates the position of fractures.

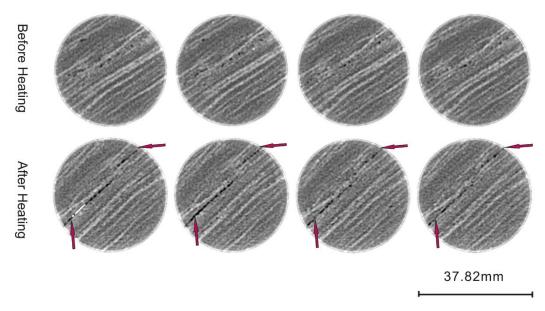


Figure 6 The X-ray CT scanning images of sample WR-14 before (Upper) and after (Lower) MW Heating These cross section images are taken from the same position of the core plug before and after heating to demonstrate the presence of fractures due to microwave heating. The red arrow indicates the position of fractures.

4.2 Scanning electronic microscope

The microstructures have been investigated with SEM technique at different magnifications before heating and after heating. The morphology of the fractures and mineralogy are closely examined to reveal the effect of microwave heating on tight sandstones. The fractures in the sandstone are influenced by minerals, textures and microstructures of the sample, and the distribution of internal micro defect and nucleation. Based on different fracture morphology characteristics, the fracture mechanisms will include the inter-granular fracture, trans-granular fracture, clay cement fracture and the coupled inter granular-trans-granular fracture (Xie et al., 1989; Zuo et al., 2007).

The experiments on isolated kaolinite revealed that the structure of kaolinite will be destroyed at 550 °C

(Jamaluddin et al., 1998). In addition, Carroll (1970) reported that the well-crystallized kaolinite would be replaced by amorphous meta-kaolinite when temperature reaches 575 - 625 °C (Jamaluddin et al., 1998).

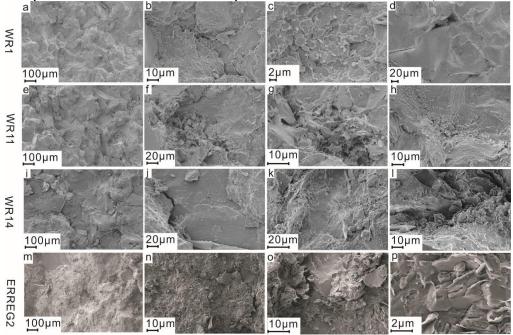


Figure 7 SEM images of samples before microwave heating. Grains are attached with each other closely and fractures are hardly to be spotted in these images.

Before microwave heating, tight sandstone samples, WR-1, WR-11, WR-14, and ERREG-2 shown in Figure 7, are highly cemented, and no fractures are observed in these samples with magnification of 100. In terms of reservoir quality, all four samples are poor. Quartz composed most of the samples, while some clay minerals can be found in the images (Figure 7-g, smectite, Figure 7-i, illite, and Figure 7-p, kaolinite). After heating, fractures in all samples are widely observed in both low and high magnifications. In Figure 8, the fractures are visible at a relatively low magnification. Besides, the numbers and widths of the fractures are increased compared with the according samples before being heated. Fractures are observed along the boundaries of grains and in the clay minerals. Combined with NMR T2 distribution data (Figure 2), the presence of fractures accounted for the increased population of T2 larger than 10ms.

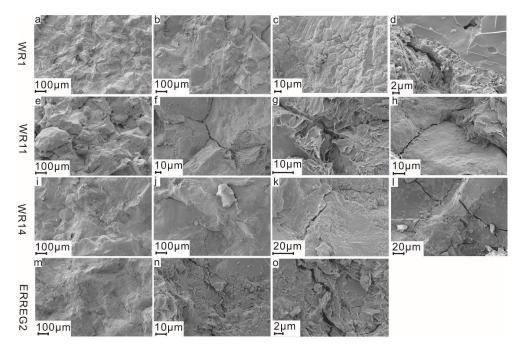


Figure 8 SEM images of samples after microwave heating. Fractures can be widely found in samples after heating, f and h indicate the intergranular fractures, g indicates the fractures caused by clay shrinkage and I indicates the intergranular fractures.

In terms of the mechanisms of fractures creation, there are two main mechanisms:

- 1) Extra pore or micro-fractures are created among clay minerals because of their volume shrinkage induced by clay dehydration or degradation (Figure 8-g and Figure 8-o). (Li, Meng, Tang, & Inst, 2006)
- 2) Intergranular fractures generated between grains due to the differential thermal expansion and decomposition of cement between the grains (Figure 8-f and Figure 8-h). Intragranular fractures formed in grains because of the thermal expansion and surrounding thermal stress (Figure 8-l).

4.3 X-ray Diffraction (XRD) analysis

The composition changes of tight sandstone samples have been studied with XRD analysis. As the most abundant minerals in tight sandstone, quartz did not show changes in peak shape in Figure 9 and Figure 10, the slight peak shift to the higher degree might indicate the phase change of quartz. The improvement of reservoir quality are more likely to be linked with the changes of the other minerals.

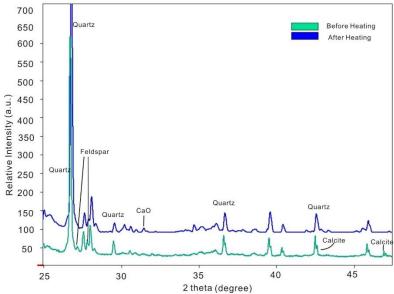


Figure 9 Comparison of XRD diagrams of sample WR-1 before heating and after heating. Peaks of quartz shift to the right slightly after heating. Calcite presented in the sample before heating while it disappeared after heating. Instead, CaO appeared after heating, which could be the product of Calcite decomposition.

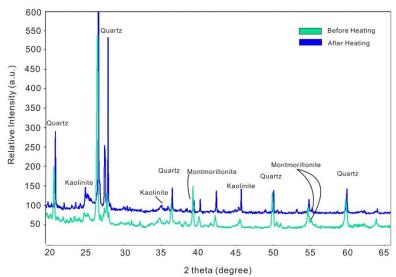


Figure 10 Comparison of XRD diagrams of sample WR-14 before heating and after heating. After heating, peaks of quartz and kaolinite shift to the right slightly after heating and the relative intensity of montmorillonite reduced.

As indicated in Figure 9, the microwave heating treatment decomposed calcite and produced CaO. Since calcite may play a role of cementing grains in sandstone, the reservoir quality becomes poor when it presents in the sample. By heating the reservoir rock, the calcite cement can be decomposed, so the porosity and permeability of sandstones can be improved. At the same time, the peaks of feldspar, which is another common cementing mineral, disappeared after heating. The disappearance of feldspar contributes to the reservoir quality enhancement as well. Finally, structure changes in montmorillonite group minerals, which can swell when in contact with fresh water, are shown by the decreased relative intensity in Figure 10.

5. Numerical Simulation

Reservoir simulation has been conducted to investigate the water invasion and formation heat treatment with microwave heating. To simulate the water invasion, the well was injected water for 3 days with daily injection rate of 5 m³. After that, the well was heated with microwave for 1 day. Microwave heating in four different directions (-X, +X, -Y, +Y) in the wellbore was simulated simultaneously. The dimensions for the simulated area are 3.5m (length) *3.5m (width) *10m (thickness). The reservoir properties are listed in Table 3.

Table 3 Parameters used in the numerical simulation.

Parameter	Value	
Reservoir Temperature (°C)	139	
Reservoir Porosity (1)	0.1	
Reservoir Permeability (mD)	0.1	
Initial Water Saturation (1)	0.3	
Critical Water Saturation (1)	0.6	
Reservoir Depth (m)	4000	
Thermal Gradient (°C/100m)	2.8	
Surface Temperature (°C)	27	
Thermal Conductivity (J/ (m· day·°C))	1.73×10⁵	
Heat Capacity (J/ (cm ³ ·°C))	2.385	
Microwave Frequency (MHz)	2450	
Operation Power (Watt)	10000	

After injecting water for 3 days, the water saturation in the near wellbore area increased from 0.3 to around 0.8 and the invasion depth reached up to 0.7 m (Figure 12, a). This agrees well with the approximate depth of invasion in an actual tight gas well, which is around 0.43 to 0.90 meters (Miesch and Albright, 1967; Rider, 1986) (Table 4).

Table 4 Depth of invasion (distance from borehole wall) versus porosity (after Miesch and Albright (1967) and Rider (1986))

Hole Size (in)	17.5	12.25	8.5	Ratio invasion
Porosity (%)		Depth of invasi	on (cm)	diameter: hole diameter
1-8	200.0	140.0	97.0	10
8-20	90.0	62.0	43.0	5
20-30	22.5	15.5	11.0	2
30+	3.0	2.0	1.7	<2

After microwave heating for 1 day, the maximum temperature in the near wellbore region reached to about 900°C and the depth influenced by the heat reached around 0.4 m. In this simulation, we focused on the penetration depth of microwave heating, temperature distribution and its effect on water saturation. The effects of microwave heating on relative permeability and gas production have been discussed in another paper (Wang, Rezaee and Saeedi, 2015). The water saturation in the near wellbore region was reduced significantly. As shown in Figure 12-b, the water phase was completely removed within about 25 centimetres from the wellbore wall. Compared with Figure 12-a, the moisture content in the further distance away from the wellbore dropped to a relative low level but not zero. However, it is convinced that by increasing microwave heating power and heating time, the penetration depth of treatment can be enlarged and the water saturation can be further reduced.

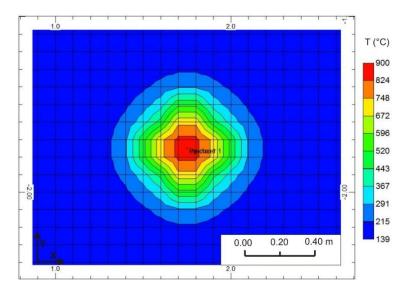


Figure 11 Temperature distributions around the wellbore after 1-day microwave heating. The maximum temperature reached is approximately 900 °C, while the area, which is about 40 cm from the wellbore, reached approximately 250 °C.

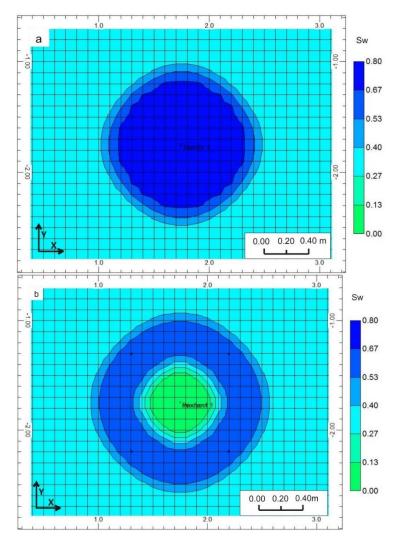


Figure 12 Water saturation distributions around the wellbore: (a) after 3-day water injection, the water saturation in the near wellbore region increased to 0.8; (b) after 1-day microwave heating, the water within 25cm from the borehole wall has been completely removed.

6. Discussions

This paper studied the feasibility of formation heat treatment with microwave heating method. The laboratory works involved are porosity and permeability measurement, Nuclear Magnetic Resonance, X-ray CT scanning and Scanning Electron Microscopy imaging. In addition, numerical modelling concerning the heating reservoir with microwave has been conducted. Based on these data, the effects of microwave heating on tight sandstone samples were investigated.

Tight sandstone samples were heated with microwave. The maximum samples' surface temperature and heating time are 359.3°C in 10 minutes for ERREG-2, 504.1°C in 5 minutes for WR-1, 337°C in 8 minutes for WR-11 and 483.7°C for WR-14, time? The internal temperature, which is believed to be higher than the surface temperature, was not accessible when we used microwave heating. However, in terms of temperature, it is not the higher the better, because some minerals may melt when the temperature is too high and block the other pore permanently. The temperature distribution in sandstone is determined by many factors, such as porosity, water saturation, salinity and mineralogy. In this paper, instead of conducting quantitative study on how these factors affect microwave heating, we put an emphasis on the effects of high temperature, generated by the interaction of microwave and sandstone, on the petrophysical properties. However, the quantitative study on factors affecting microwave heating of tight sandstones is of great significance in developing the application of microwave heating in FHT, it is necessary to conduct such investigation before the field application.

The most important issues we concerned during the gas production are reservoir quality and pore size distribution. The formation damages, such as water blocking and clay swelling, bring negative effects to the reservoir by blocking the flow path and reducing the relative permeability. In contrast, the microwave heating is able to recover the reservoir quality by evaporating water phase or even further improve the reservoir quality by creating micro-fractures and changing the mineralogy of sandstone. In our research, three different experiments, helium porosity and permeability, NMR, and X-ray CT numbers provide the relevant information and support each other. The helium porosity and permeability showed the improvement in the most direct way. Calibrated with helium porosity, NMR cumulative porosity confirms the increase of porosity, while the NMR T2 distribution indicates the changes of pore sizes within the sample: smaller pores diminished or developed into larger pores, so the amplitude of short NMR T2 decreased; micro-fractures generated between grains or in grains, so the amplitude of long NMR T2 increased. Deeper reasons were revealed by X-ray CT scanning. The X-ray CT images firstly provide the visualization of fractures (dimensions and positions) in the heated sample. The CT number, which can be obtained from stacked images, indicates the profile of porosity variations along the length of each sample. Sample WR-1, and WR-14 show fractures at one end of core plug in Figure 6 and indicate the increase of porosity in the corresponding position in the CT number profiles. In comparison, the sample ERREG-2 has a homogeneous porosity improvement, which may be because of the relative even temperature increase in this sample. The distributions of the porosity improvement are found heterogeneous in the other three samples. Actually, there are many reasons leading to a nonuniform temperature distribution:

- 1. The magnetic and electric field distributions are not even in the sandstones, so the intensities of different parts in the sample could vary from one to another.
- 2. The dielectric properties of grains are different due to mineral types, water content and porosity. Based on Equation 5, the relative permittivity determines the efficiency of microwave heating. However, the heterogeneous heating effects brought about the differential thermal expansion and leaded to the generation of micro-fractures.
- 3. The texture and structure of the tight sandstones affects the temperatures distribution, because they are related to the distribution of minerals in the sample. For the aggregation of minerals with high dielectric loss, it is more easily to be heated, so its temperature is high; for the aggregation of low loss minerals, its temperature is low.

The penetration depth of heat treatment in the reservoir simulation reached to 0.4-0.5 m, and the water phase can be completely removed within a radius of 0.25 m. In the field application, the design of microwave heating devices is another important factor affecting the heating effectiveness and efficiency. By optimizing the microwave device, more energy can be delivered to the reservoir, and the treatment becomes more efficient and economical.

7. Conclusions

In summary, based on our preliminary study of microwave heating effects on tight sandstones, we come to the following conclusions:

- 1. By subjecting tight sandstone samples to microwave, the surface temperature of sandstone can be raised to around 400 °C or more (depends on the dielectric properties of sample), while the internal temperature is usually higher than that.
- 2. The shrinkage of clay minerals due to loss of water at high temperature has been noticed in this study. The differential thermal expansion and dehydration of clay minerals created fractures, so the porosity improved compared with original porosity. More importantly, the enhancement of permeability is higher than porosity for all studied samples, which has a great economical potential.
- 3. The micro-fractures grew into larger fractures or pores when sandstones were heated. This can be reflected by the change of T2 distribution of fully saturated samples: the area under short components of T2 curve decreased while long T2 increased. The analysis of SEM images (widely presented intergranular fractures after heating) and X-ray CT scanning images (obvious decrease of CT numbers after heating and presence of fractures) illustrate NMR results well.
- 4. Some minerals were changed due to microwave heating. By using the technique of XRD, calcite and feldspar were found disappeared after heating. Since they are common cement minerals in sandstone, the reservoir quality can benefit from the decomposition of these minerals.
- 5. The simulated depth of phase invasion was around 0.7 meter and the temperature reached up to 900°C within 1 day. Water phase has been completely removed within 25 cm, although the water saturation reduced slightly in the depth beyond that. It is promising to bring down the water saturation with microwave heating in the near wellbore region.
- 6. The optimization of microwave heating in field may be achieved by improving the design of downhole microwave heating device. It is necessary to conduct further research on downhole device design in order to increase the depth of penetration and efficiency of energy conversion.

Nomenclature

∇	Nabla symbol ($\nabla \cdot$ is divergence operator, $\nabla \times$ is a curl operator)
E	Electric field
В	Magnetic field
ρ	Electric charge density
\mathcal{E}_{0}	Permittivity of free space (8.854 187 817× 10-12 F/m)
μ_0	Permeability of free space (1.2566370614×10-6 H/m)
J	Current density
P	Absorbed power per unit volume
f	Frequency
D	Penetration Depth

λ_0 Wavelength

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