

Citation

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1 **Experimental and Numerical Study on Concrete Beams Reinforced with Basalt FRP**
2 **Bars under Static and Impact Loads**

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12 **Abstract:** The application of fiber-reinforced-polymer (FRP) bars to reinforce concrete structures
13 could mitigate the corrosion-induced damage of steel reinforcements. No study has been reported in
14 open literature on flexure-critical or shear-critical concrete beams reinforced with Basalt FRP (BFRP)
15 bars under impact loads. In this study, six concrete beams reinforced with BFRP bars were tested under
16 quasi-static and impact loads. The test results showed the flexure-critical beams experienced the failure
17 mode changing from flexure-governed under quasi-static loads to flexure-shear combined under impact
18 loads. The shear-critical beams still failed in diagonal shear under impact loads, but experienced severer
19 concrete spalling and more critical diagonal cracks on both sides of the beams. The impact performance
20 of concrete beams with higher strength concrete may not be necessarily superior to that of beams with
21 normal strength concrete due to the increased brittleness. Moreover, a numerical model of the tested
22 beams under impact loads was developed and calibrated in LS-DYNA. Numerical results showed
23 increasing tension reinforcement ratio could change the failure mode from flexure-governed to flexure-
24 shear combined along with the reduced maximum midspan deflection. The concrete beams reinforced
25 with BFRP bars had comparable impact resistant performance with the conventional steel reinforced
26 concrete beams.

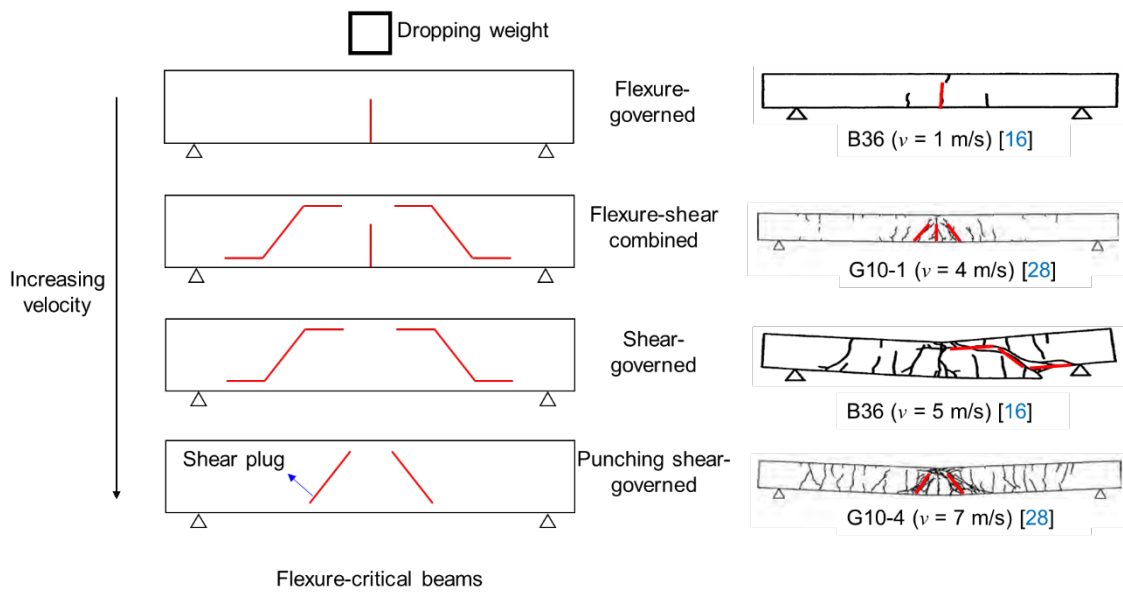
27 **Keywords:** BFRP bars; Concrete beams; Flexure-critical; Shear-critical; Impact loads; Numerical
28 simulation.

29 1. Introduction

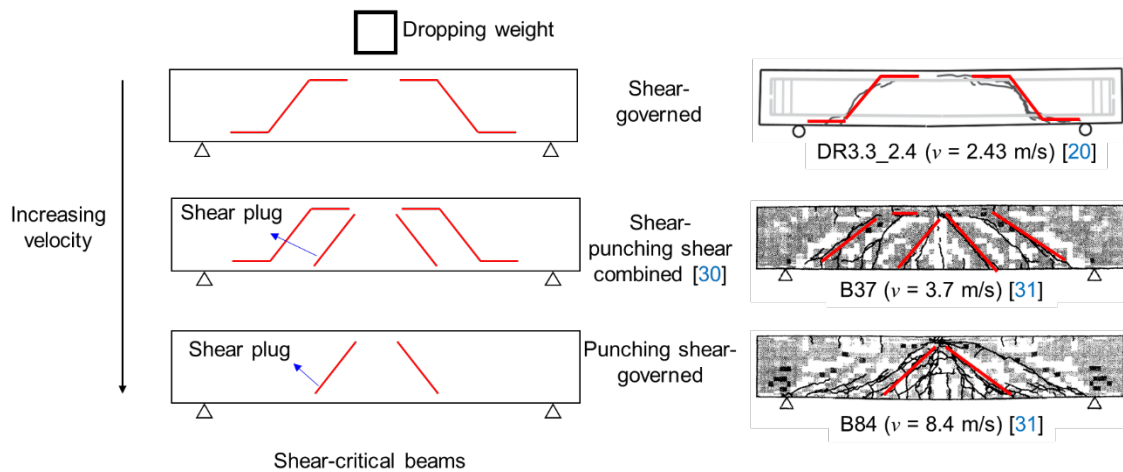
30 Steel corrosion could reduce the strength and stiffness of steel reinforcements, which undermines the
31 long-term performance of steel reinforced concrete (RC) structures such as strength, deformational
32 behaviour, and durability [1]. Even worse, it could cause catastrophic structural collapse in extreme
33 events. Therefore, monitoring and retrofitting the corrosion damaged RC structures are essential and
34 lead to an increasing lifecycle maintenance cost of steel reinforced structures, especially those in
35 aggressive environments. Owing to the advantages of high tensile strength, lightweight, good corrosion
36 resistance, and fatigue endurance [2], fiber-reinforced-polymer (FRP) reinforcements become a popular
37 replacement for steel reinforcements in concrete structures. In the past decade, many efforts have been
38 made to study the behaviour of concrete beams reinforced with FRP bars under static loads [3-12]. The
39 standards and guides such as CSA S806-12 [13] and ACI 440.1R-15 [14] were also developed to design
40 concrete beams reinforced with FRP bars.

41 In recent years, dynamic performance of concrete structures under impact loads has drawn much
42 attention due to the extreme events such as accidental explosion, object falling, vehicle collision and
43 terrorist attacks. Many studies have been conducted on concrete beams reinforced with steel bars under
44 impact loads [15-26]. Based on the flexural-shear capacity ratio of concrete beams, these beams were
45 mainly sorted into two types, i.e., flexure-critical beams (also called flexural-failure-type beams [15],
46 with their flexural-shear capacity ratios less than 1 and failed in flexure under static loads) and shear-
47 critical beams (also called shear-failure-type beams [16], with their flexural-shear capacity ratios greater
48 than 1 and failed in shear under static loads). The flexure-critical beams and shear-critical beams had
49 different failure modes with increasing impact velocity. **Fig. 1** illustrates the schematic diagrams of
50 critical cracks and failure modes of these two types of beams with increasing impact velocity, which
51 are based on the results from references [16, 17, 19-21, 26-31]. The flexure-critical beams failed in
52 flexure under static tests and low-velocity impact. As the impact velocity increased, the failure mode of
53 the beams changed to flexure-shear combined or shear-governed. Under high impact velocity, the
54 beams failed in a punching shear-governed mode with shear plug at an angle of approximately 45°
55 initiated from the impact point to the bottom of beams. For shear-critical beams, they failed in shear

56 under static loads and impact loads with low impact velocity. With increasing impact velocity, the
 57 beams were prone to fail in combined shear-punching shear mode. Punching shear damage was evident
 58 under the impact force profile with high magnitude and short duration induced by high impact velocity
 59 [21, 24]. FRP reinforcements and steel reinforcements have different mechanical properties, e.g., the
 60 behaviour of FRP reinforcements is linear-elastic, brittle, and strong in tension but relatively weak in
 61 compression and shear [32], whereas steel reinforcements behave in an elastic-plastic and ductile
 62 manner, and have the same strength in tension and compression. Therefore, the performance of concrete
 63 beams reinforced with FRP bars might be different from that of concrete beams reinforced with steel
 64 bars under impact loads, which is worthy of studying.



65 (a)



66 (b)

67 **Fig. 1.** Critical cracks and failure modes of (a) flexure-critical beams [16, 28] and (b) shear-critical
68 beams [20, 30, 31] with increasing impact velocity

69 In the open literature, there are limited studies reporting the performance of flexure-critical concrete
70 beams reinforced with Glass FRP (GFRP) bars under impact loads [33-37]. The test results showed that
71 the beams experienced an average 15% enhancement of moment capacities under impact loads (with
72 the drop mass 110 kg and height 1.2 m) as compared to that under static loads [33]. Reducing stirrup
73 spacing could mitigate the damage level of the beams with lower residual midspan deflection and higher
74 post-impact residual load-carrying capacity [36, 37]. It is worth noting that the performance of concrete
75 beams reinforced with FRP bars under impact loads is influenced by many factors, e.g., concrete
76 material properties, types of FRP bars, longitudinal and transverse reinforcement ratios (related to types
77 of beams, e.g., flexure-critical and shear-critical beams), impact velocity (or drop height), strain rate
78 effect, drop weight, shape of drop hammer, and boundary condition. Although there were limited studies
79 on the impact performance of flexure-critical concrete beams reinforced with GFRP bars, no study can
80 be found on the performance of shear-critical concrete beams reinforced with FRP bars under impact
81 loads yet. In addition, neither flexure-critical nor shear-critical concrete beams reinforced with Basalt
82 FRP (BFRP) bars under impact loads have been reported in open literature. Since BFRP bars had higher
83 tensile strength and modulus of elasticity than GFRP bars [38, 39], the beams reinforced with BFRP
84 bars and GFPR bars may behave differently under impact loads. Therefore, further study on the impact
85 performance of flexure-critical and shear-critical concrete beams reinforced with BFRP bars is deemed
86 essential. It should be noted that the investigations presented in this study is a part of a project which
87 focuses on the structural performance of normal concrete (Ordinary Portland cement Concrete, also
88 called OPC) vs GeoPolymer Concrete (GPC) beams reinforced with BFRP bars. The studies on flexural
89 and shear behaviour of ambient cured GPC concrete beams reinforced with BFRP bars under static and
90 impact loads [40, 41] have been carried out recently. Since GPC and OPC have different material
91 properties, i.e., GPC is more brittle than OPC [42, 43], it is worth studying and reporting the behaviour
92 of flexure-critical and shear-critical OPC beams reinforced with BFRP bars under static and impact
93 loads and comparing the performance between GPC beams and OPC beams.

94 In this study, three flexure-critical and three shear-critical concrete beams reinforced with BFRP bars
95 were prepared. One flexure-critical beam and one shear-critical beam as reference beams were tested
96 under quasi-static loads whilst four beams with varying concrete strength were tested under impact
97 loads. The effect of compressive strength of concrete on the impact performance of the beams was
98 experimentally investigated. The responses of the beams under quasi-static and impact loads were
99 recorded and analysed in terms of failure mode, crack pattern, midspan deflection, impact forces, and
100 reinforcement strain. Moreover, numerical model was built in LS-DYNA and calibrated against the
101 impact test results. The influence of tension reinforcement ratio and reinforcements material on the
102 impact performance of the beams was further numerically investigated.

103 2. Experimental details

104 2.1. Materials

105 In this study, commercial concrete with the compressive strength of 67 MPa was used for four beams.
106 In order to investigate the effect of the compressive strength of concrete on the impact performance of
107 the beams, other two beams were cast separately with the compressive strength of 44 MPa and 52 MPa.
108 The BFRP bars used in this study are shown in **Fig. 2**. The ultimate tensile strength f_{tu} , elastic modulus
109 E_f , and elongation ε_{fu} provided by the manufacturer [44] were 1200 MPa, 55 GPa, and 2%, respectively.



110

111

Fig. 2. BFRP rebars and stirrups

112 2.2. Details of beam specimens

113 A total of six beams were prepared and cast, which were divided into two groups, namely, flexure-
114 critical beams and shear-critical beams, based on their flexural-shear capacity ratios. For each group,
115 one beam was tested under static loads as a reference and two beams were prepared for impact tests.

116 The width (b), height (h), and total length (L_t) of the beams were respectively 150 mm, 200 mm, and
 117 1250 mm, as shown in **Fig. 3**. The flexure-critical beams were longitudinally reinforced with four 10
 118 mm-diameter BFRP bars and transversely reinforced with 10 mm-diameter BFRP stirrups at 100 mm
 119 spacing while the shear-critical beams were longitudinally reinforced with four 16 mm-diameter BFRP
 120 bars and transversely reinforced with 4 mm-diameter BFRP stirrups at 100 mm spacing. ACI 440.1R-
 121 15 [14] was adopted for the design in this study. **Table 1** gives the details of the tested beams. For easy
 122 reference, the terminology of the beams consists of four parts: the first part is the concrete type, i.e.,
 123 OPC; the second part with the letters of ‘S’ and ‘I’ means the loading conditions, namely static loads
 124 and impact loads, respectively; the third part with the letters of ‘FL’ and ‘SH’ represents the types of
 125 the beams, namely flexure-critical and shear-critical; the last number denotes the compressive strength
 126 f'_c of concrete. For example, Beam OPC-I-SH-67 means the shear-critical beam with the concrete
 127 strength of 67 MPa was tested under impact loads.

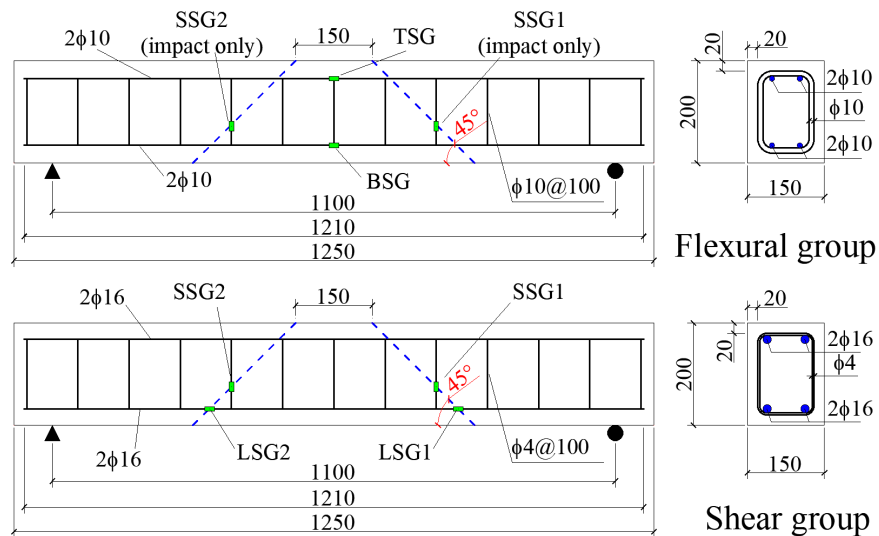


Fig. 3. Configuration of the tested beams and locations of strain gauges

Table 1 Details of the tested beams

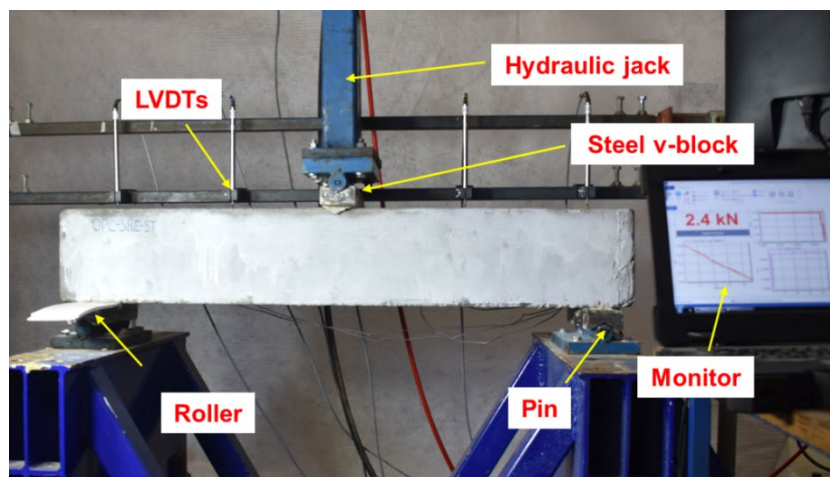
| Beam group | Beam name | Loadin g conditi on | Concrete strength f'_c (MPa) | Tension reinforcem ent ratio ρ_f (%) | Stirrup ratio ρ_{fv} (%) | Designed flexural capacity (kN) [14] | Designed shear capacity (kN) [14] | Designed flexural-shear capacity ratio |
|------------|-------------|---------------------------|--------------------------------------|--|-------------------------------------|---|--|--|
| Flexural | OPC-S-FL-67 | Static | 67 | 0.63 | 1.05 | 80.7 | 134.5 | 0.6 |

| | | | | | | | | |
|----------|-------------|--------|----|------|------|-------|-------|-----|
| Flexural | OPC-I-FL-67 | Impact | 67 | 0.63 | 1.05 | 80.7 | 134.5 | 0.6 |
| Flexural | OPC-I-FL-44 | Impact | 44 | 0.63 | 1.05 | 67.6 | 132.3 | 0.5 |
| Shear | OPC-S-SH-67 | Static | 67 | 1.60 | 0.17 | 123.0 | 50.3 | 2.4 |
| Shear | OPC-I-SH-67 | Impact | 67 | 1.60 | 0.17 | 123.0 | 50.3 | 2.4 |
| Shear | OPC-I-SH-52 | Impact | 52 | 1.60 | 0.17 | 107.8 | 48.1 | 2.2 |

131 *2.3. Instrumentation*

132 *2.3.1 Quasi-static test setup*

133 **Fig. 4** shows the quasi-static test setup with three-point bending configuration. The beam was simply
 134 supported by a pin and a roller, with a clear span (L) of 1,100 mm. The load was applied onto the
 135 midspan of the beams using a hydraulic jack at a loading rate of 3 mm/min. A load cell and linear
 136 variable differential transformers (LVDT) were used to record the applied load and the midspan
 137 deflection, respectively. Two strain gauges (SGs) in the flexure-critical beams, i.e. top strain gauge
 138 (TSG) and bottom strain gauge (BSG), and four strain gauges in the shear-critical beams, i.e.
 139 longitudinal-bar strain gauges (LSG1 and LSG2) and stirrup strain gauge (SSG1 and SSG2), were
 140 bonded onto the reinforcements to capture their strain values as shown in **Fig. 3**. The static results in
 141 terms of failure mode, peak load, load-midspan deflection curve, and load-strain curve of
 142 reinforcements were analysed.



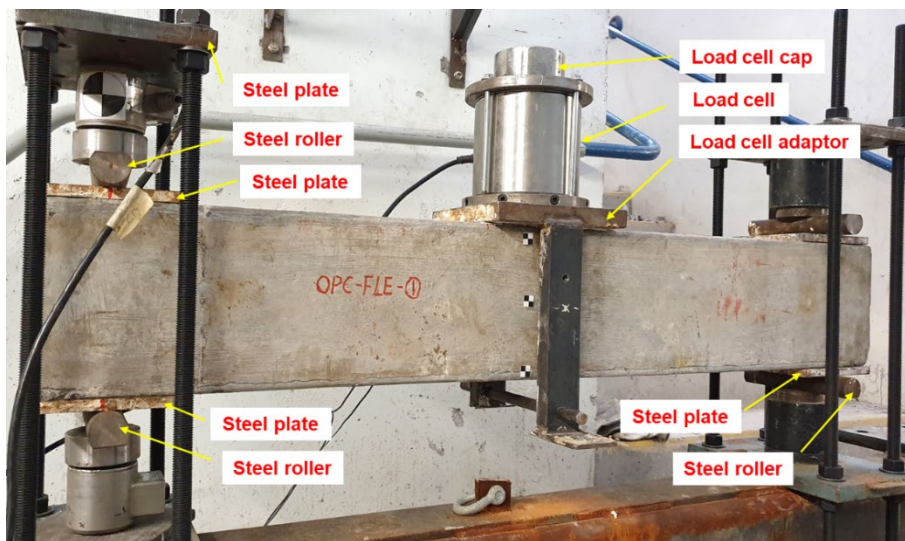
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Fig. 4. Quasi-static test setup

145 2.3.2 Impact test setup

146 Drop hammer test setup was employed for impact tests as shown in **Fig. 5**. Similar to quasi-static test
147 setup, the beams were simply supported on two steel plates over a pin and a roller with a clear span (L)
148 of 1,100 mm. The impact force was recorded by a load cell, which was attached to a load cell adaptor
149 (the size 150 mm \times 200 mm \times 20 mm) and placed on top of the beam at midspan. To obtain an even
150 contact surface, plaster was utilized between the tested beams and the load cell adaptor. Four strain
151 gauges (i.e., TSG, BSG, SSG1, and SSG2 in the flexure-critical beams, LSG1, LSG2, SSG1, and SSG2
152 in the shear-critical beams) were attached to the longitudinal bars and stirrups as shown in **Fig. 3**. The
153 203.5 kg hammer was dropped from a height of 2 m in all tests. More details about the impact test setup
154 can refer to [23]. The actual impact velocity of the drop hammer, midspan deflection, and failure
155 progress of the beams were captured by a high-speed camera with the rate of 20,000 frames per second.
156 A data acquisition system with the sampling rate of 50 kHz was used to collect the data of impact force
157 and reinforcements strain. The results of the impact tests in terms of crack pattern, failure mode, impact
158 force, and reinforcements strain were examined and discussed.



159

160

Fig. 5. Impact test setup

161 **3. Quasi-static test results**

162 *3.1. Failure modes and crack patterns*

163 The failure modes and crack patterns of Beams OPC-S-FL-67 and OPC-S-SH-67 under quasi-static
164 loads are shown in **Fig. 6**. As shown, Beam OPC-S-FL-67 experienced a flexure-governed failure mode
165 with concrete crushing on the top surface of the beam as expected. The flexural cracks were observed
166 initially at the midspan of the beam, followed by some flexure-shear and shear cracks in the shear span
167 zone. Beam OPC-S-SH-67 failed in diagonal shear, characterized by a wide critical diagonal crack on
168 the right side of the beam initiated from the load point to the supports. A flexural crack appeared at
169 midspan when the applied load increased to 30 kN, followed by a flexural crack on the left side of the
170 beam at about 40 kN as circled in **Fig. 6**. It extended to become flexure-shear crack at around 43 kN. A
171 new flexural crack occurred on the right side of the beam at 46 kN. After that, some new flexural and
172 shear cracks appeared and the existing flexural and shear cracks extended until the failure of the beam.
173 Both beams behaved as expected according to the design.

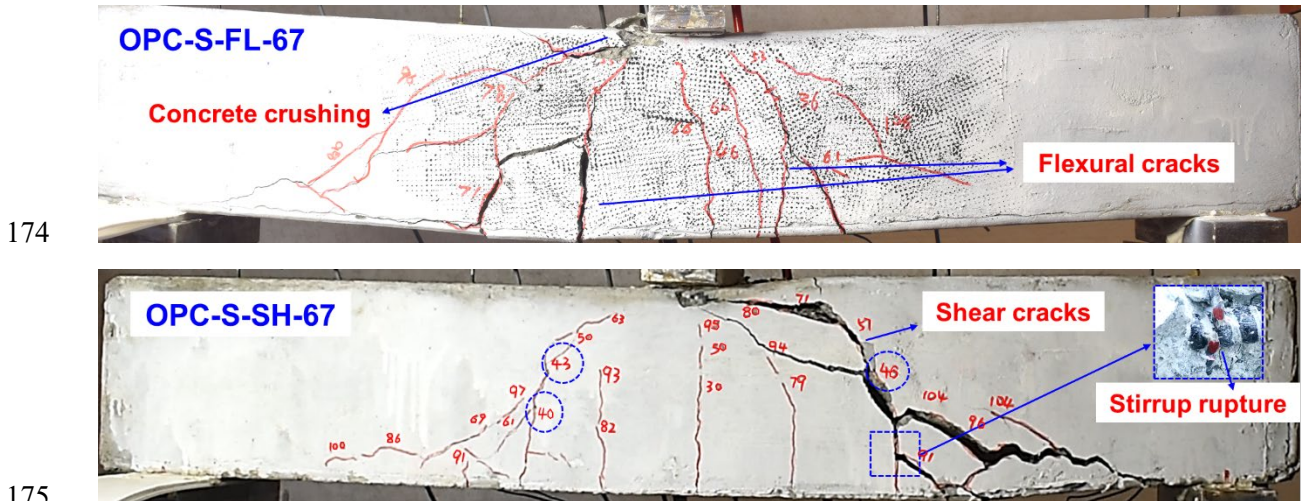


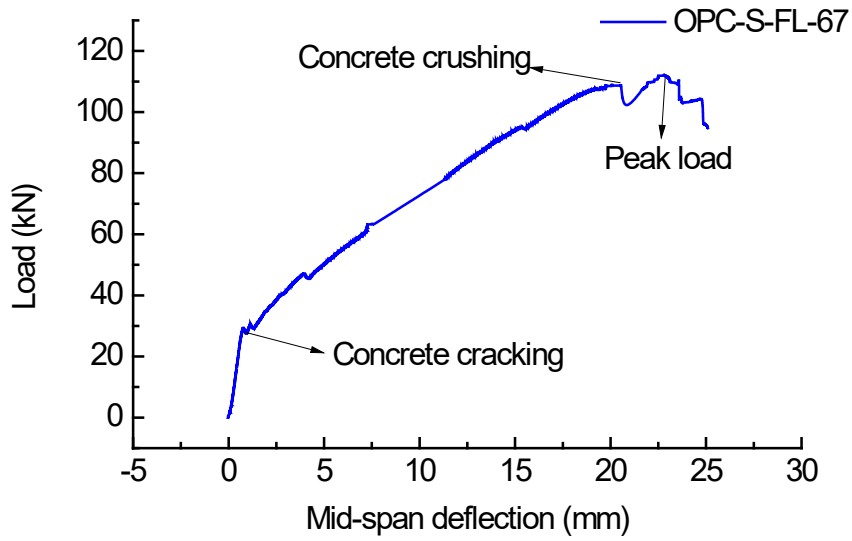
Fig. 6. Failure modes and crack propagation of the two beams under quasi-static loads

177 *3.2. Quasi-static responses*

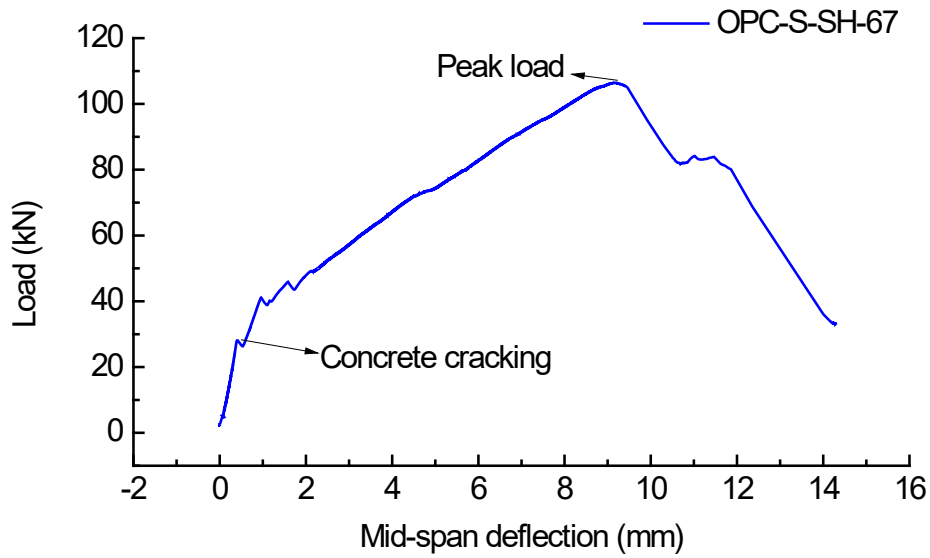
178 **Table 2** summarises the quasi-static test results and **Fig. 7** shows the load-midspan deflection curves
179 of Beams OPC-S-FL-67 and OPC-S-SH-67. It can be seen that both curves are nearly bilinear up to the
180 peak loads, which cover the uncracked stage and the post-cracking stage. The uncracked stage has a

181 relatively steep slope, whereas the post-cracking stage has a reduced slope due to the flexural and shear
182 cracks. The concrete cracking of Beam OPC-S-FL-67 occurred at 30.8 kN. The concrete cover was
183 crushed at 109.1 kN due to the compressive strain of concrete cover reaching the maximum usable
184 strain (assumed to be 0.003 in ACI 440.1R-15 [14], corresponding to the designed flexural capacity of
185 80.7 kN as listed in **Table 1**). Therefore, the ratio of the designed flexural capacity based on ACI
186 440.1R-15 [14] to the test value is calculated as 0.74 (i.e. 80.7 kN /109.1 kN), which is close to the
187 reported average values, i.e., 0.73 in [45] and 0.78 in [6]. It is of interest to note that Beam OPC-S-FL-
188 67 could still carry further load up to the peak load (i.e. 112.4 kN) after the concrete cover crushed,
189 which has also been reported in [33, 34, 45, 46].

190 The concrete cracking of Beam OPC-S-SH-67 was observed at 28.2 kN from its load-midspan curve.
191 It was close to the cracking load of Beam OPC-S-FL-67 (30.8 kN), since the concrete cracking load of
192 the beams was determined by the tensile strength of concrete. The load-midspan deflection curve then
193 gradually increased to the peak load of 106.4 kN, while the designed value was 50.3 kN as listed in
194 **Table 1**. Thus, according to ACI 440.1R-15 [14], the ratio of designed shear capacity to the test value
195 is 0.47 (i.e. 50.3 kN /106.4 kN), which is also close to the reported average values, i.e., 0.52 in [4, 47]
196 and 0.53 in [48]. The midspan deflection of Beam OPC-S-SH-67 at the peak load was 9.2 mm while
197 that of Beam OPC-S-FL-67 was 22.8 mm, indicating that Beam OPC-S-SH-67 failed in a more brittle
198 manner (shear failure) as compared to Beam OPC-S-FL-67 (flexural failure). In general, the test results
199 in the present study indicated that ACI-440.1R-15 [14] significantly underestimated the flexural and
200 shear capacities of concrete beams reinforced with BFRP bars.



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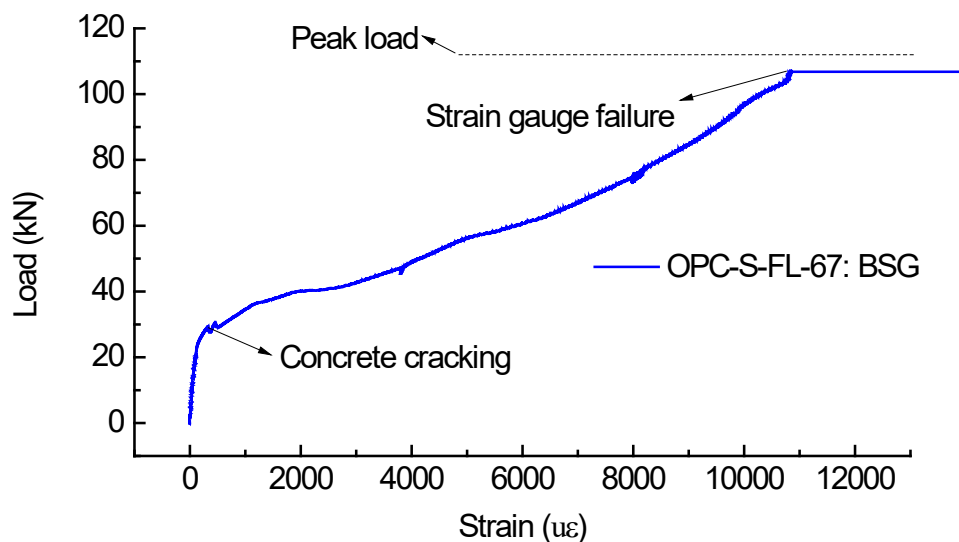
Fig. 7. Load-midspan deflection curves of the two tested beams

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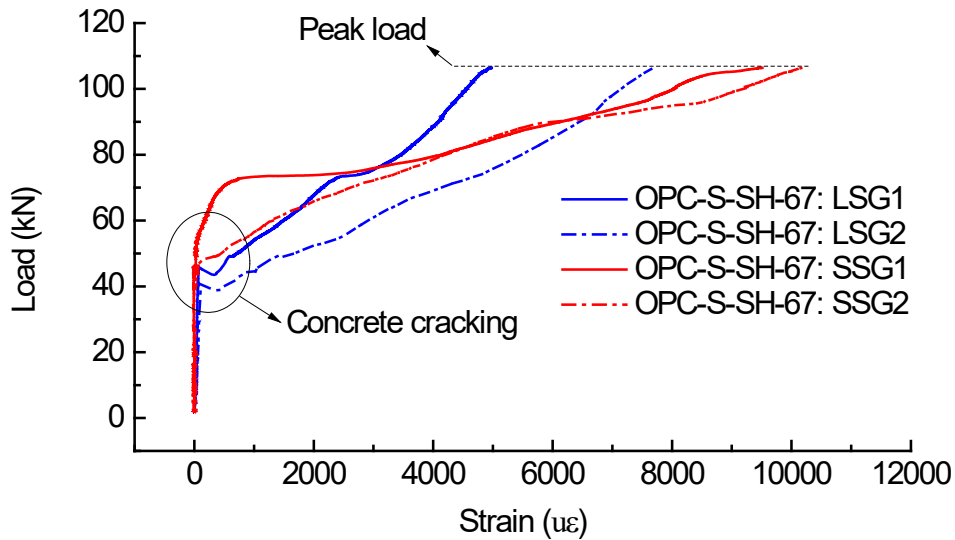
Table 2 Quasi-static test results

| Beam | OPC-S-FL-67 | OPC-S-SH-67 |
|---------------------------------------|--|---|
| Cracking load (kN) | 30.8 | 28.2 |
| Peak load (kN) | 112.4 | 106.4 |
| Midspan deflection at peak load (mm) | 22.8 | 9.2 |
| Strain at peak load ($\mu\epsilon$) | Not recorded due to strain gauge malfunction | 4,981 (LSG1), 7,695 (LSG2) 9,513 (SSG1), 10,170 (SSG2) |

205 **Fig. 8** shows the load-strain curves of reinforcements of Beams OPC-S-FL-67 and OPC-S-SH-67.
 206 The data of TSG in Beam OPC-S-FL-67 was not properly recorded therefore is not presented herein. It
 207 can be seen that all the load-strain curves are approximately bilinear, which are similar to the load-
 208 midspan deflection curves of the beams until the peak load as shown in **Fig. 7**. Before concrete cracking
 209 (at about 30 kN), the strain of reinforcements (BSG) of Beam OPC-S-FL-67 was very small so that the
 210 applied load was mainly sustained by tensile strength of concrete. After a crack occurred at midspan,
 211 the load-strain curve of BSG in Beam OPC-S-FL-67 significantly increased. Unfortunately, the strain
 212 gauge failed before the applied load reached the peak load of the beam and therefore the strain at peak
 213 load was not recorded. Similarly, the longitudinal reinforcement strain (blue lines, LSG1 and LSG2) of
 214 Beam OPC-S-SH-67 was also very small before flexural cracks appeared. The strain suddenly increased
 215 to $600 \mu\epsilon$ with the occurrence of flexural cracks since the tensile force carried by the concrete material
 216 transferred to the tension reinforcements. Subsequently, the load-strain curve gradually increased to the
 217 peak load of the beam. The stirrup strain (red lines, SSG1 and SSG2) was also very small at the
 218 beginning and then increased rapidly after shear cracks appeared, until the peak load of the beam. The
 219 strain of stirrups at peak load was larger than that of tension reinforcements, indicating that the beam
 220 eventually failed in shear.



221



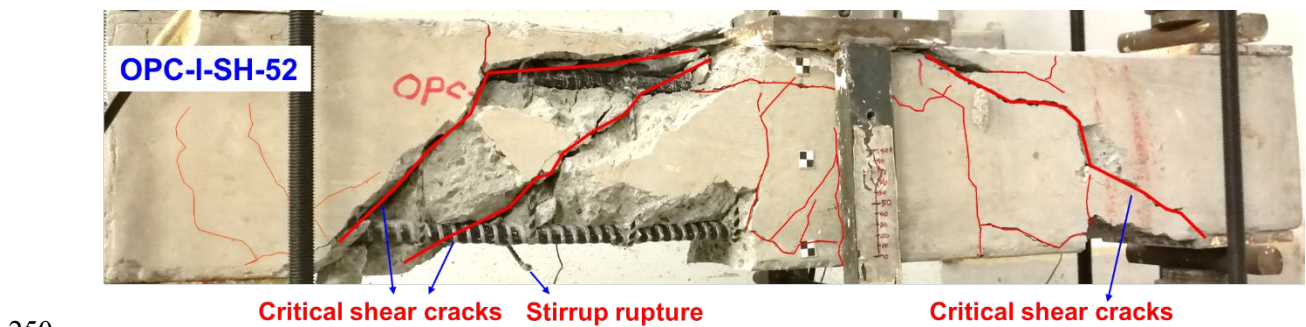
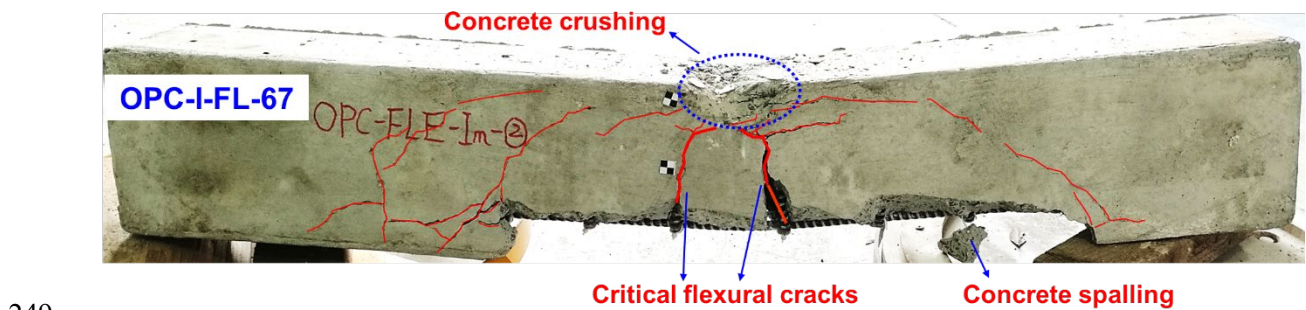
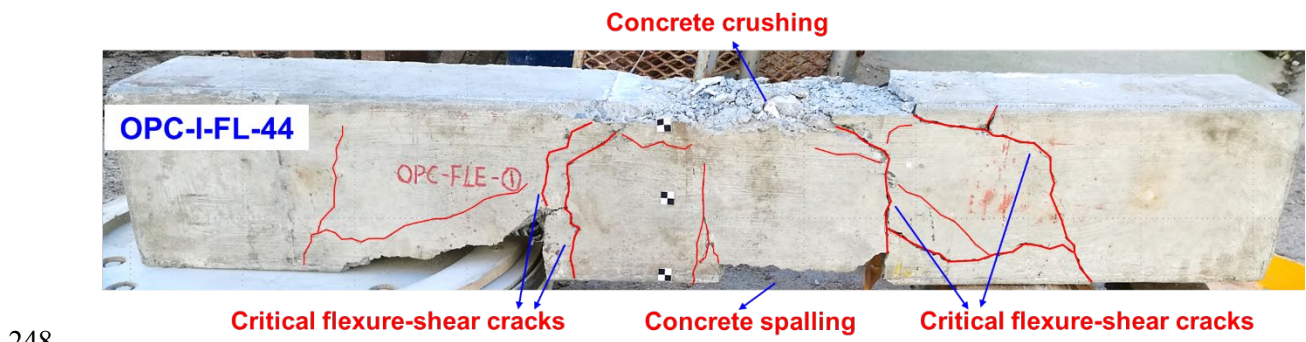
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223 **Fig. 8.** Load-strain curves of longitudinal reinforcements and stirrups

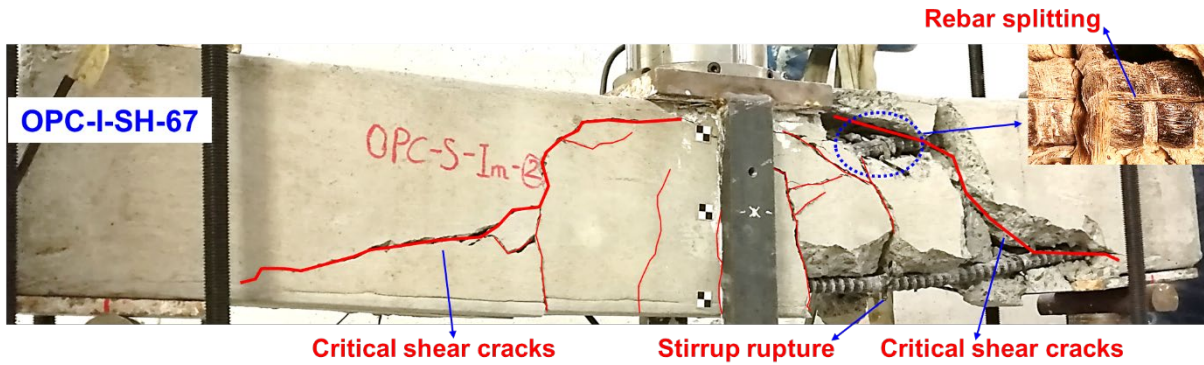
224 **4. Impact test results**

225 *4.1. Failure modes and crack patterns*

226 **Fig. 9** shows the failure modes and crack patterns of the four beams tested under impact loads. It can
 227 be found that Beams OPC-I-FL-44 and OPC-I-FL-67 failed in a flexure-shear combined mode with
 228 critical flexural, flexure-shear, and shear cracks. Concrete crushing on the top and concrete spalling at
 229 the bottom were observed on both beams. As compared to Beam OPC-I-FL-44, Beam OPC-I-FL-67
 230 had wider flexural cracks at midspan and larger post-impact residual deformation. Beams OPC-I-SH-
 231 52 and OPC-I-SH-67 failed in diagonal shear, characterized by three and two critical diagonal cracks
 232 on both sides of the two beams, respectively. Stirrup rupture was observed in both the beams. Beam
 233 OPC-I-SH-67 had severer splitting damage of compression BFRP bars and larger post-impact residual
 234 deformation at midspan (shown in **Fig. 10**) as compared to Beam OPC-I-SH-52. Thus, the test results
 235 showed that higher strength concrete was not necessarily beneficial to the impact performance of
 236 concrete beams reinforced with BFRP bars as compared to normal strength concrete, as it could lead to
 237 larger maximum and residual deflection of the beams (shown in **Fig. 10**) and severer splitting damage
 238 of compression BFRP bars for shear-critical beams. Similar results that reinforced concrete plates with
 239 higher strength concrete suffered a higher level of concrete damage under impact loads as compared to

240 those with normal strength concrete were also reported in [49, 50] due to the increased brittleness
241 associated with the increase of concrete strength [49-51]. Generally, the flexure-critical beams
242 experienced the failure mode changing from flexure-governed under quasi-static loads to flexure-shear
243 combined under impact loads, along with severer local damage such as concrete crushing on the top
244 and spalling at the bottom. The shear-critical beams still failed in diagonal shear under impact loads,
245 but experienced severer concrete spalling and more critical diagonal cracks on both sides of the beams
246 as well as wider distribution area of cracks, as compared to Beam OPC-S-SH-67 under quasi-static
247 loads.

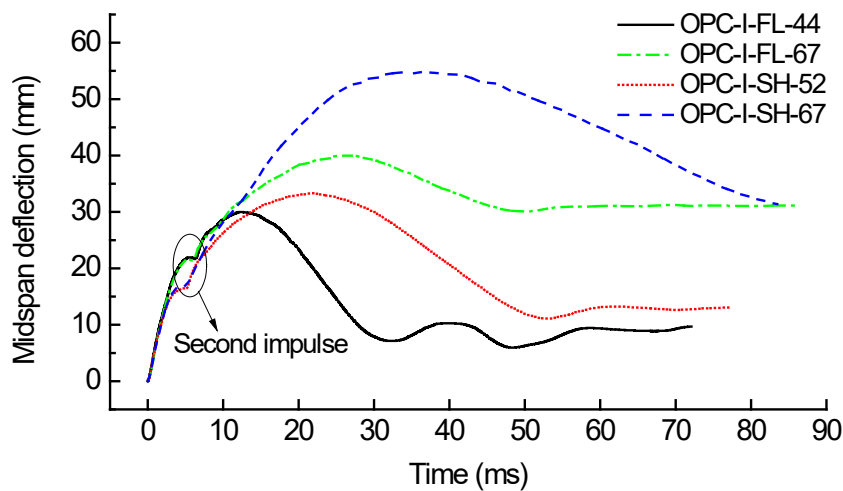




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Fig. 9. Failure modes of the tested beams under impact loads



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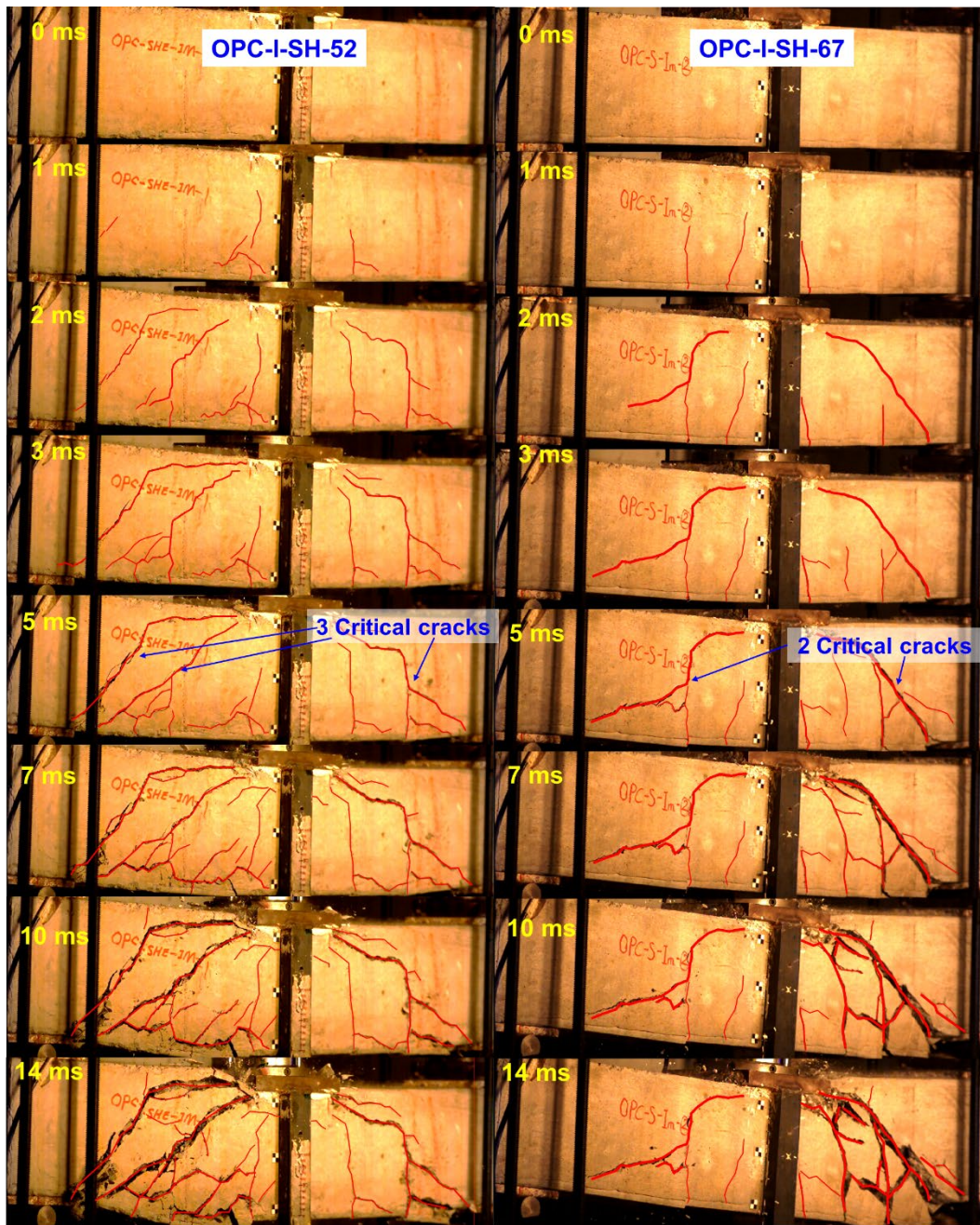
Fig. 10. Midspan deflection time histories of the beams

255 **Fig. 11** presents the progressive failure of the tested beams. For Beam OPC-I-FL-44, two flexural
 256 cracks and a very short longitudinal crack at the bottom appeared at the instance of 1 ms. At 2 ms,
 257 another flexural crack near the existing left one and two new flexure-shear cracks close to the supports
 258 were observed. These cracks then further extended and became wider and nearly no new crack appeared
 259 after 7 ms. For Beam OPC-I-FL-67, two flexural cracks were observed at 1 ms. Some flexure-shear,
 260 shear, and longitudinal cracks developed on the beam from 2 ms to 3 ms. At 5 ms, very wide longitudinal
 261 cracks were noticed, which led to subsequent concrete spalling at the bottom. As can be seen at 7 ms,
 262 the cracks extended to the compression zone beneath the load cell adaptor and the concrete subsequently
 263 started crushing for both Beams OPC-I-FL-44 and OPC-I-FL-67 due to the global bending deflection
 264 of the beams, which was about 24 mm as shown in **Fig. 10**. For Beam OPC-I-SH-52, a shear crack, two
 265 flexural cracks, and some short longitudinal cracks were observed at 1 ms. More flexure-shear cracks

266 appeared on the beam at 2 ms and there was no obvious change of the main crack pattern of the beam
267 after 3 ms. The existing cracks then gradually extended and became wider, accompanied with the
268 development of some short and secondary cracks. Similarly, the main crack pattern of Beam OPC-I-
269 SH-67 was formed at 3 ms, characterized by two wide diagonal cracks. After that, the main crack pattern
270 of the beam had no significant change except that the existing cracks further extended and became wider.



271



272
273 **Fig. 11.** Failure progress of the tested beams under impact loads

274 *4.2. Dynamic responses*

275 Each beam was only impacted once by the drop hammer with the dropping height of 2 m. **Table 3**
276 gives the typical impact responses of the tested beams. It should be noted that the test data of the impact
277 force and reinforcement strain of Beam OPC-I-FL-67 was lost due to malfunction of the data acquisition
278 system. **Fig. 12** shows the time histories of the impact forces of the other three beams. As shown, the
279 impact forces had the profile of two impulses. Beams OPC-I-FL-44 experienced the first impulse with

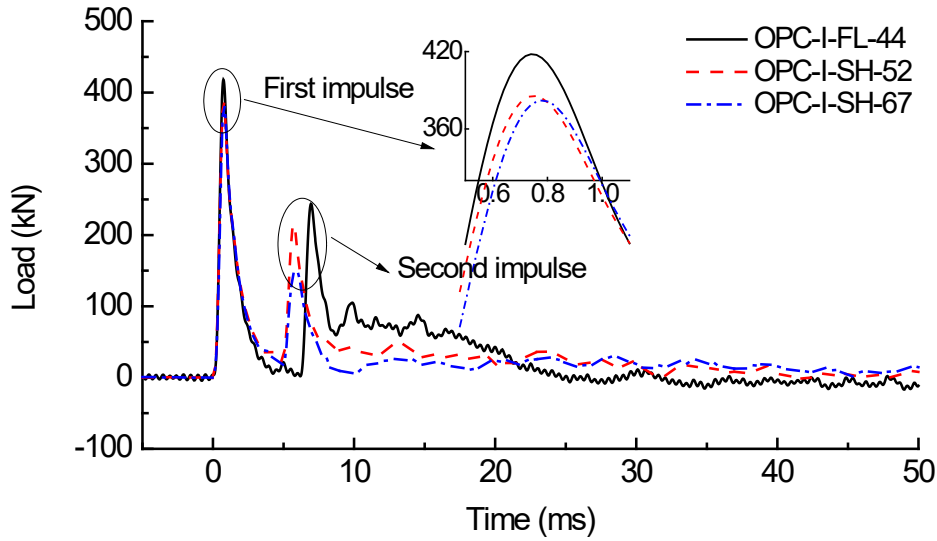
280 the peak value of 418.0 kN and the duration of about 6 ms, followed by a second impulse with the peak
 281 value of 243.6 kN and the duration of about 3 ms. The impact force then exhibited a plateau with the
 282 value of about 75 kN from 9 ms to 16 ms and gradually decreased to 0 at 25 ms. The profiles of impact
 283 force were summarized and the factors that influence the profile of impact force were revealed in [52].
 284 As compared to flexure-critical Beam OPC-I-FL-44, Beams OPC-I-SH-52 and OPC-I-SH-67
 285 experienced lower first peak impulse with the values of 385.4 kN and 382.1 kN respectively, as well as
 286 shorter duration of about 5 ms. The two beams then experienced the second impulse with the peak
 287 values of 214.2 kN and 150.1 kN respectively, and the duration of about 5 ms. It was found that the
 288 second peak impulse of Beam OPC-I-SH-67 was smaller than that of Beam OPC-I-SH-52, which was
 289 caused by the reduced stiffness of Beam OPC-I-SH-67 after the first impulse as explained below. It
 290 should be noted that the actual impact velocities varied from 5.65 to 6.10 m/s, which could be due to
 291 different friction between the drop hammer and the guide tube from the different tests.

292

Table 3 Impact test results

| Beam | Impact velocity (m/s) | Maximum impact force (kN) | Maximum deflection (mm) | Residual deflection (mm) | Residual capacity (kN) |
|-------------|-----------------------|---------------------------|-------------------------|--------------------------|------------------------|
| OPC-I-FL-44 | 5.86 | 418.0 | 30.0 | 8.9 | 84.1 |
| OPC-I-FL-67 | 6.10 | * | 40.0 | 31.1 | - |
| OPC-I-SH-52 | 5.65 | 385.4 | 33.3 | 13.2 | - |
| OPC-I-SH-67 | 5.77 | 382.1 | 54.8 | 31.4 | - |

293 Note: ‘*’: data lost due to malfunction of the data acquisition system; ‘-’: not tested due to severe
 294 damage of the beams after the impact tests.



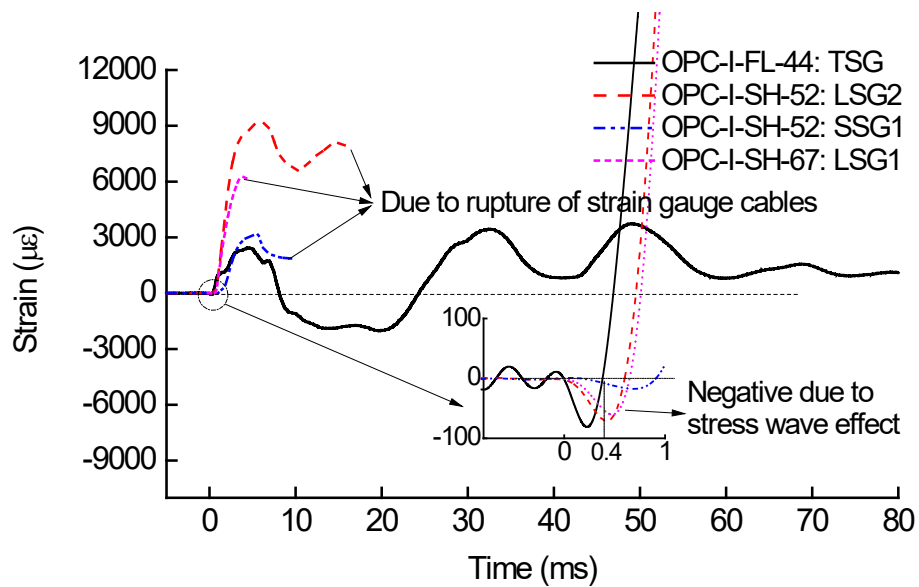
295
296 **Fig. 12.** Time histories of the impact forces of the tested beams

297 The midspan deflection time histories of the tested beams are shown in **Fig. 10**. The maximum
298 deflection of Beams OPC-I-FL-44 and OPC-I-FL-67 was 30.0 mm and 40.0 mm, respectively, and their
299 corresponding residual deflection was 8.9 mm and 31.1 mm, respectively. The maximum deflection of
300 Beams OPC-I-SH-52 and OPC-I-SH-67 was 33.3 mm and 54.8 mm, respectively, and their
301 corresponding residual deflection was 13.2 mm and 31.4 mm, respectively. Interestingly, both Beams
302 OPC-I-FL-67 and OPC-I-SH-67 with higher concrete strength experienced larger maximum and
303 residual deflection than Beams OPC-I-FL-44 and OPC-I-SH-52 with lower concrete strength. Other
304 studies also observed this phenomenon, which was attributed to the increased brittleness of higher
305 strength concrete [49-51]. In addition, it was reported that high strength concrete under dynamic loads
306 was more sensitive to notch and required less fracture energy as compared to normal strength concrete
307 [53]. Therefore, Beams OPC-I-FL-44 and OPC-I-SH-52 with lower concrete strength experienced more
308 but narrower critical cracks whilst Beams OPC-I-FL-67 and OPC-I-SH-67 with higher concrete strength
309 had less but wider critical cracks after the first impulse as shown in **Fig. 11** (at 5 ms). It should be noted
310 that the shear resistance of beams was provided by dowel action of tension reinforcements, stirrups,
311 aggregates interlocking, and shear resistance of concrete in compression zone [54]. As cracks widened,
312 the shear resistance resisted by aggregates interlocking and dowel action reduced. Meanwhile, the
313 contribution of concrete to the shear resistance of the beam in compression zone increased as reported

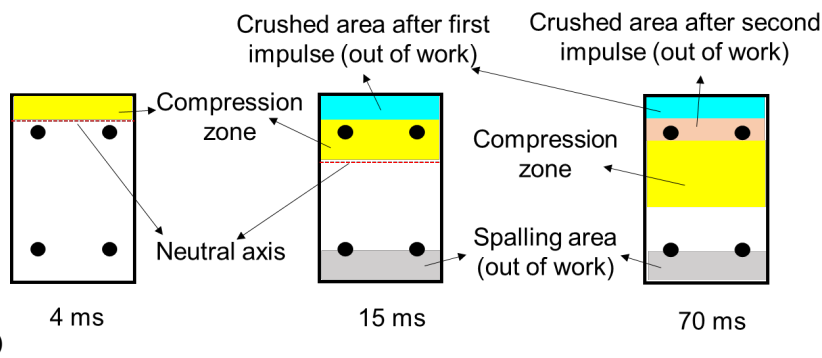
314 in [54]. Since Beam OPC-I-SH-67 experienced similar impact force as Beam OPC-I-SH-52 (385.4 kN
315 vs 382.1 kN) but wider critical cracks than Beam OPC-I-SH-52 as shown in **Fig. 11** (at 5 ms), it could
316 be concluded that shear stress level at compression BFRP bars in Beam OPC-I-SH-67 was higher than
317 that in Beam OPC-I-SH-52. It is noted that BFRP bars are prone to split under high shear stress [55],
318 which might cause Beam OPC-I-SH-67 experiencing severer splitting damage of compression BFRP
319 bars than Beam OPC-I-SH-52. The splitting damage of the compression BFRP bars could further
320 decrease the stiffness of the beam, leading to a lower second peak impulse of Beam OPC-I-SH-67 (i.e.,
321 150.1 kN) than that of Beam OPC-I-SH-52 (i.e., 214.2 kN) as shown in **Fig. 12** and higher damage level
322 of the beam, as well as larger midspan deflection.

323 **Fig. 13** displays the reinforcement strain time histories of the tested beams. Only TSG in Beam OPC-
324 I-FL-44 completely captured the strain time history of the compression reinforcements, while LSG2
325 and SSG1 in Beam OPC-I-SH-52 and LSG1 in Beam OPC-I-SH-67 partially captured strain time
326 histories of tension reinforcements and stirrups due to the rupture of strain gauge cables induced by
327 cracks. Unfortunately, other strain gauges could not capture valid data either due to rupture of strain
328 gauge cables or out of measurement range. The strain of the top longitudinal BFRP bars (TSG) of Beam
329 OPC-I-FL-44 at midspan was negative (compressive) at the very beginning (from 0 to 0.4 ms) as shown
330 in **Fig. 13(a)** enlarged due to the stress wave propagation, which was also observed in the simulation in
331 Section 5.3. It then became positive (tensile) from 0.4 ms to 8 ms, which was attributed to change of
332 the location of neutral axis above the compression BFRP bars as shown in **Fig. 13(b)** (see 4 ms). This
333 phenomenon was also verified by the simulation in Section 5.3. After 7 ms, the concrete cover began
334 crushing as shown in **Fig. 11** (at 7 ms) and the concrete cover could not resist compressive stress,
335 thereby the compression zone and neutral axis moved downwards as shown in **Fig. 13(b)** (see 15 ms).
336 This phenomenon was also observed and explained in the previous study [56]. Therefore, the strain of
337 TSG changed to negative (compressive) from about 8 ms to 24 ms. Finally, it rebounded back to positive
338 (tensile) and fluctuated during the free vibration phase and ended with a small positive (tensile) residual
339 strain of about 1000 $\mu\epsilon$, which might be resulted from the compression zone moving downwards further
340 as shown in **Fig. 13(b)** (see 70 ms) due to the crushed areas at the midspan, corresponding to the severe

341 concrete crushing damage as shown in **Fig. 9** and **Fig. 11**. The strain of tension reinforcements (LSG2)
 342 of Beam OPC-I-SH-52 increased faster than that of stirrups (SSG1) as shown in **Fig. 13(a)** since the
 343 flexural cracks appeared earlier than shear cracks. Both of them increased to the first peak at about 5
 344 ms after the first impulse, e.g. around 9,000 $\mu\epsilon$ and 3,000 $\mu\epsilon$, respectively. The strain of tension
 345 reinforcements (LSG2) subsequently reached the second peak of about 8,000 $\mu\epsilon$ with the development
 346 of cracks after the second impulse. The LSG1 in Beam OPC-I-SH-67 only captured the first peak of
 347 about 6,000 $\mu\epsilon$ and then failed due to the rupture of strain gauge cable.



348 (a)



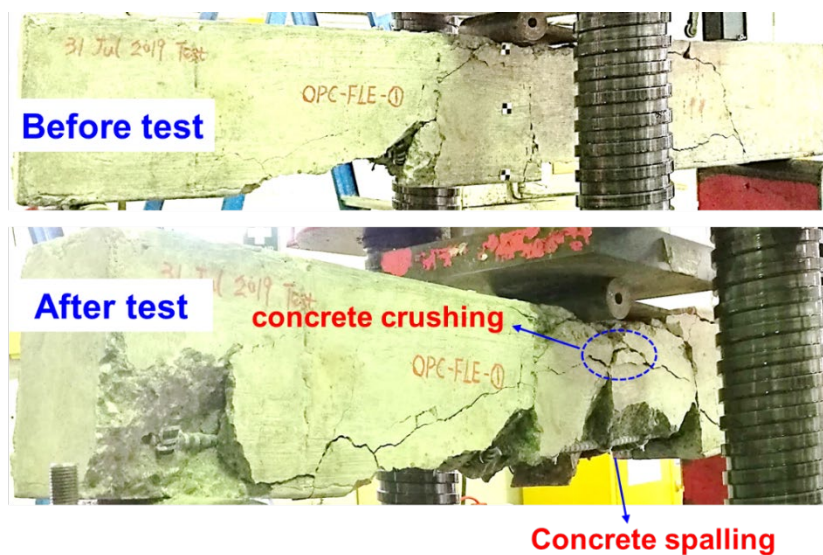
349 (b)

350 **Fig. 13.** (a) Strain time histories of reinforcements in Beam OPC-I-FL-44, and (b) schematic diagram
 351 of neutral axis at midspan section at various instants

352 4.3. Residual load-carrying capacity of the tested beams

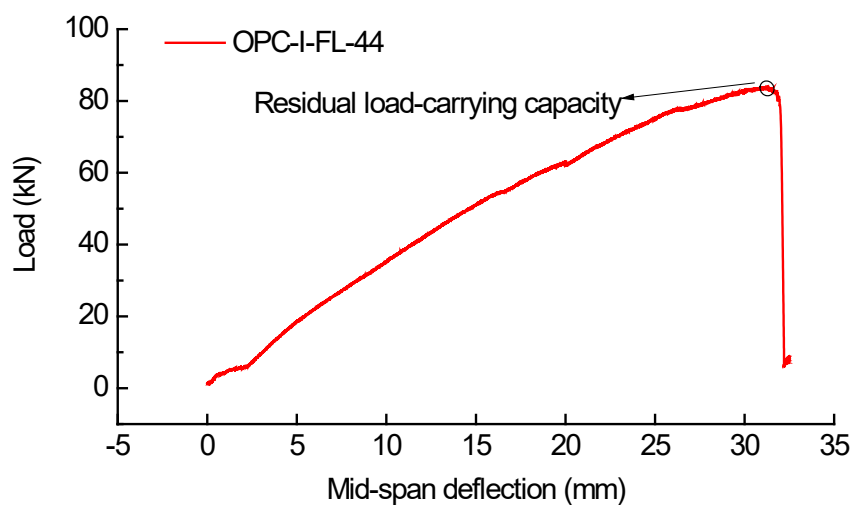
353 The residual load-carrying capacity of concrete beams after the impact tests could be used to evaluate
 354 the damage level of concrete beams based on some indices [36, 57] such as the ratio of the post-impact

355 residual load-carrying capacity to the load-carrying capacity of the beams without impact testing. Since
 356 Beams OPC-I-FL-67, OPC-I-SH-52, and OPC-I-SH-67 experienced very severe damage with relatively
 357 large residual deflection under impact loads, only Beam OPC-I-FL-44 was further tested under
 358 monotonic quasi-static loads to obtain the residual load-carrying capacity. **Fig. 14** shows the failure
 359 mode of Beam OPC-I-FL-44 before and after the residual load-carrying capacity test. It can be seen that
 360 more concrete crushing on the top and concrete spalling at the bottom were observed as indicated in the
 361 figure. **Fig. 15** displays the load-midspan deflection curve from the residual load-carrying capacity test.
 362 The beam had a residual load-carrying capacity of 84.1 kN and experienced a brittle failure with the
 363 applied load decreased suddenly after the applied load reached the residual load-carrying capacity.



364
 365

Fig. 14. Residual capacity test of Beam OPC-I-44



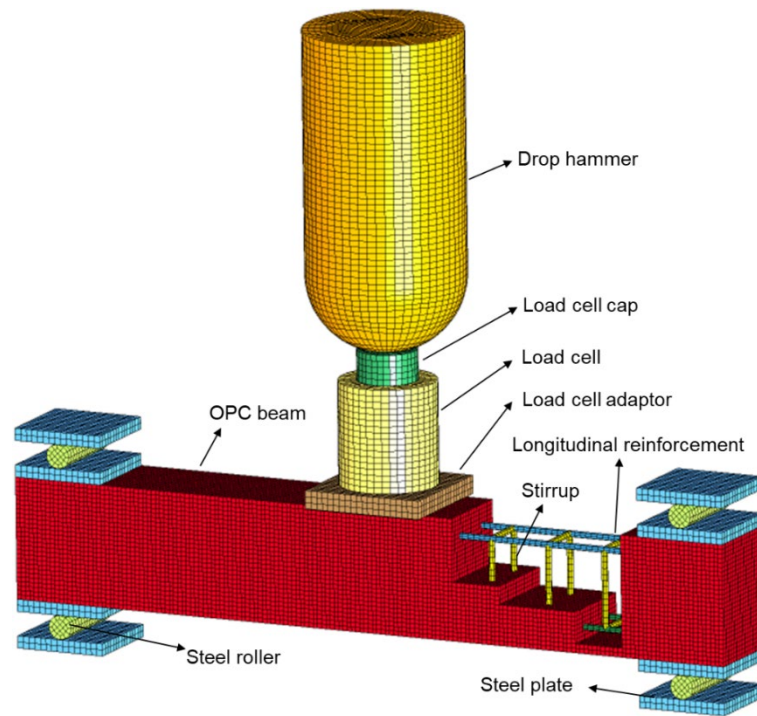
366

367 **Fig. 15.** Load-midspan deflection curve of Beam OPC-I-FL-44 from post-impact residual load-
368 carrying capacity test

369 **5. Numerical simulations**

370 *5.1. Finite element model*

371 In this section, the numerical simulations were conducted by using commercial software LS-DYNA
372 [58], which have been widely used to simulate RC structures subjected to impact and blast loads and
373 proven yielding reliable numerical predictions [24, 59]. The test results of Beam OPC-I-FL-44 were
374 utilized for the calibration against the numerical results since this beam had more complete data than
375 other three beams. The developed numerical model is shown in **Fig. 16**. Eight-node solid elements were
376 utilized for all parts except the BFRP reinforcements. The longitudinal BFRP reinforcements and
377 stirrups were modelled using Hughes-Liu beam elements with cross section integration. The supports
378 were simplified without considering threaded rods between the steel plates so that the boundaries were
379 simulated by constraining the outer plates and the steel rollers in all directions. After conducting mesh
380 sensitivity analysis, a mesh size of 7.5 mm was selected for concrete beams and reinforcements while
381 a mesh size of 10 mm was determined for other parts to balance the accuracy and efficiency. The
382 interaction between the reinforcements and concrete was simulated using the keyword
383 `*Constrained_Beam_in_Solid`. The keyword `*Automatic_Surface_to_Surface` contact was adopted to
384 model the contacts among the drop hammer, load cell cap, load cell, and load cell adaptor, concrete,
385 steel plates, and steel rollers, while the keyword `*Automatic_Surface_to_Surface_Tiebreak` contact was
386 employed to simulate the connection between the load cell and the load cell adaptor. The keyword
387 `*Initial_Velocity_Generation` was used to specify an initial impact velocity for the drop hammer, which
388 was 5.86 m/s based on the test results as listed in **Table 3**.



389

390

Fig. 16 Numerical model

391 *5.2. Material models*

392 In this study, *Mat_Concrete_Damage_Rel3 (*Mat_072R3, also called KCC model) was used for
 393 modelling concrete, while *Mat_Piecewise_Linear_Plasticity (*Mat_024) was employed to model
 394 other parts. The parameters of material models are listed in **Table 4**. Considering the configuration of
 395 internal gap inside the load cell, the load cell was simplified as a solid mass and its density was
 396 determined by the equivalent mass density, i.e., the ratio of the actual mass to the external volume of
 397 the modelled load cell, which was 5850 kg/m³, about 25% lower than the density of steel material. For
 398 simplicity and without changing the propagating velocity of stress wave inside the load cell, the
 399 equivalent modulus of the modelled load cell was also taken as 150 GPa, 25% lower than the actual
 400 modulus of steel material.

401

Table 4 Parameters of material model

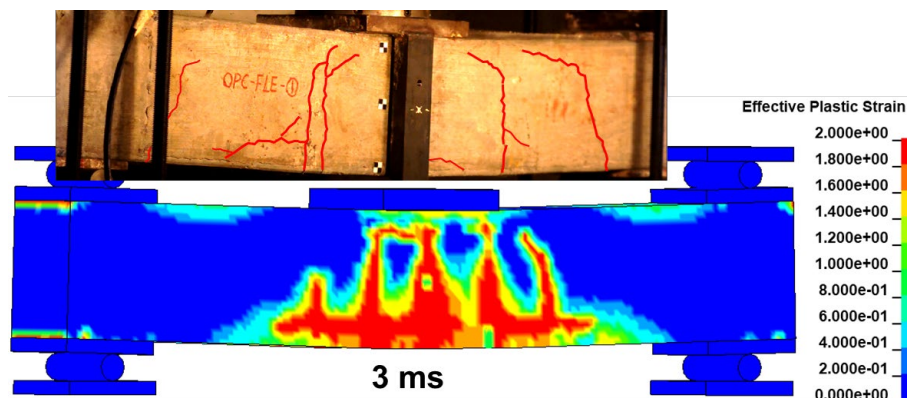
| Parts | Material model in LS-DYNA | Parameter | Value |
|----------|--------------------------------------|-----------------|------------------------|
| concrete | Concrete_Damage_Rel3 (*Mat_072R3) | Density | 2300 kg/m ³ |
| | | Poisson's ratio | 0.2 |

| | | | |
|--|---|----------------------------------|------------------------|
| | | Compressive strength | 44 MPa |
| BFRP reinforcements | Piecewise_Linear_Plasticity (*Mat_024) | Density | 2000 kg/m ³ |
| | | Modulus of elasticity | 55 GPa |
| | | Poisson's ratio | 0.25 |
| | | Tensile strength | 1200 MPa |
| | | Effective plastic failure strain | 1.0E-5 |
| Load cell | Piecewise_Linear_Plasticity (*Mat_024) | Density | 5850 kg/m ³ |
| | | Modulus of elasticity | 150 GPa |
| | | Poisson's ratio | 0.3 |
| | | Yield stress | 500 MPa |
| Steel plates, steel rollers, drop hammer, load cell cap, load cell adaptor | Piecewise_Linear_Plasticity (*Mat_024) | Density | 7800 kg/m ³ |
| | | Modulus of elasticity | 200 GPa |
| | | Poisson's ratio | 0.3 |
| | | Yield stress | 500 MPa |

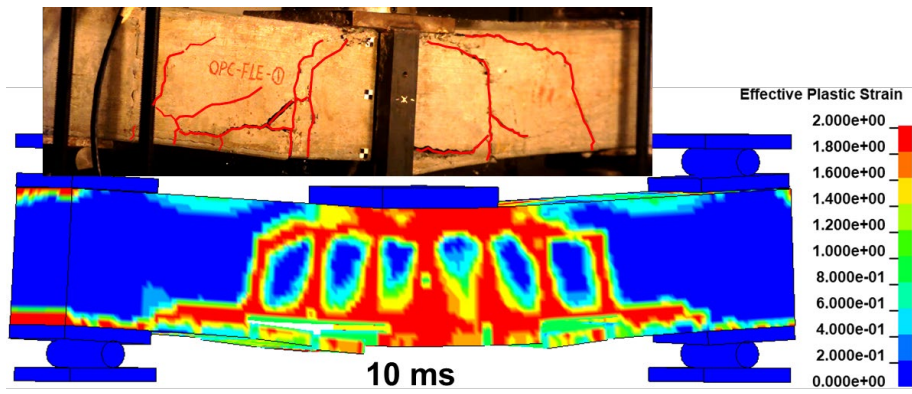
402 The strain rate effect was considered in the present study. Both material models *Mat_72R3 and
403 *Mat_024 allow users to define strength increment with a dynamic increase factor (DIF) at a given
404 strain rate. The DIFs of concrete, BFRP composites, and steel material could refer to [60], [61], and
405 [62], respectively. To model the physical fracture of material and avoid computation overflow due to
406 large distortion of elements, the erosion algorithm was utilized by given erosion criteria via the keyword
407 *Mat_Add_Erosion, which has been widely used in concrete structures subjected to impact and blast
408 loads [24, 25]. In this simulation, the erosion criteria including maximum principal strain of 0.14 for
409 concrete, minimum principal strain of -0.011 ('-' denotes tension) for the stirrups, shear strain of 0.09
410 for the top longitudinal BFRP bars, and effective plastic failure strain of 1.0E-5 (see **Table 4**) for the
411 bottom longitudinal BFRP bars, were determined by trial-and-error to achieve good agreement between
412 the numerical and test results.

413 5.3. Comparison between the numerical and test results

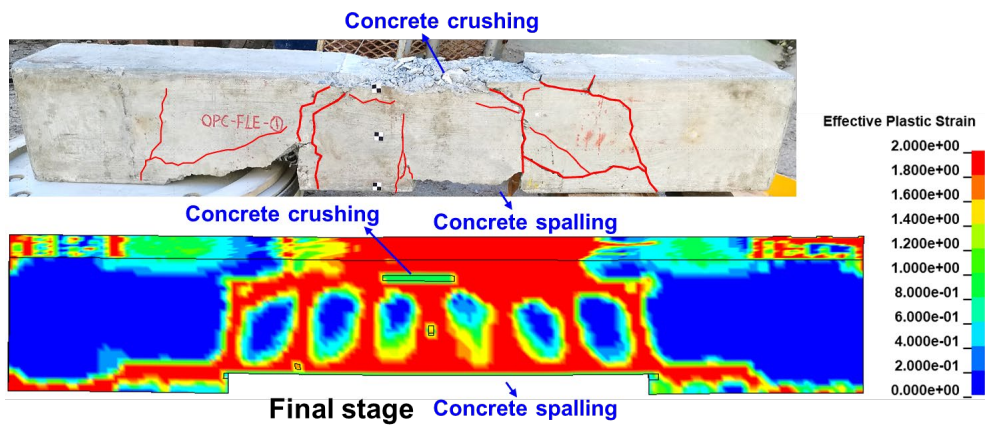
414 **Fig. 17** and **Fig. 18** show the comparisons between the numerical and test results in terms of failure
415 progress and impact responses of Beam OPC-I-FL-44, respectively. The numerical results are in good
416 agreement with the test results in general. As shown in **Fig. 17**, the effective plastic strain contour from
417 the numerical simulation can reflect the crack patterns of the tested beam including concrete spalling at
418 the bottom and concrete crushing on the top. The comparisons of impact force, midspan deflection, and
419 the strain of TSG are shown in **Fig. 18**. The impact force in the numerical simulation was retrieved by
420 the contact force of the interface between the load cell cap and the load cell. The peak impact forces
421 from the numerical and test results were 413.3 kN and 418.0 kN, respectively. The maximum and
422 residual displacements from the numerical simulation were 29.6 mm and 5.0 mm, respectively, and the
423 corresponding values from the test results were 30.0 mm and 8.9 mm, respectively. It should be noted
424 that the numerical simulation could well capture the trend (i.e. tension and compression) of strain time
425 history of TSG. However, the numerical simulation over predicted TSG strain although similar
426 displacement was predicted, which might be due to the element erosion. In the testing, the concrete near
427 the top longitudinal BFRP bars experienced severe crushing damage but could still sustain compressive
428 load. However, in the numerical simulation, once reaching the defined erosion criteria the concrete
429 elements near the top longitudinal reinforcements were eroded and could not resist load, resulting in a
430 higher strain in top reinforcements as compared to the testing results. Overall, the time histories of
431 impact force, midspan deflection, and the trend of strain time history of TSG were reasonably predicted
432 by the numerical simulation.



434

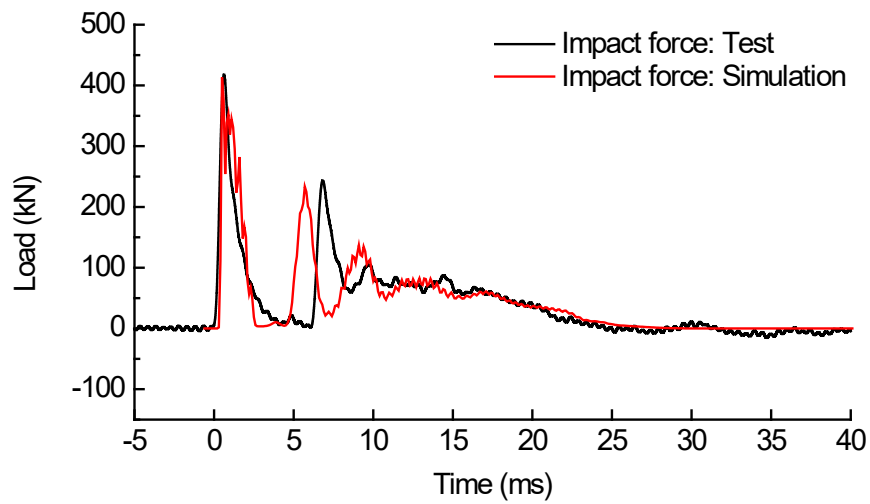


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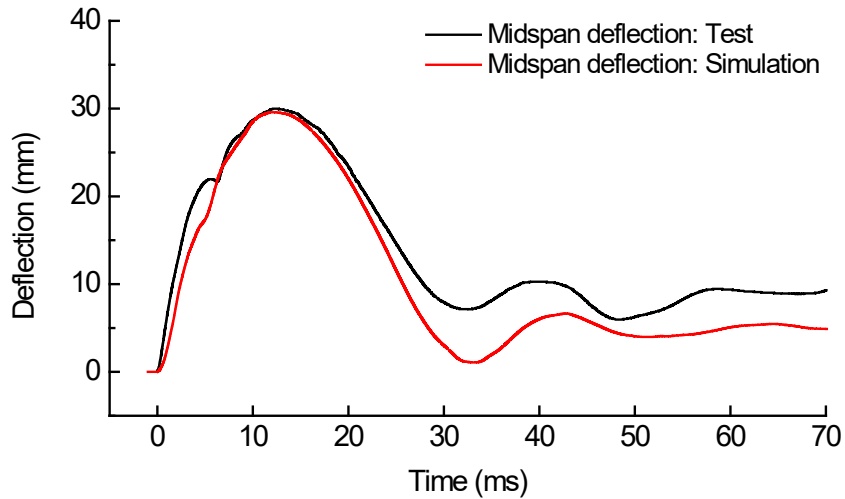
436

Fig. 17 Comparison of crack pattern and failure mode of Beam OPC-I-FL-44

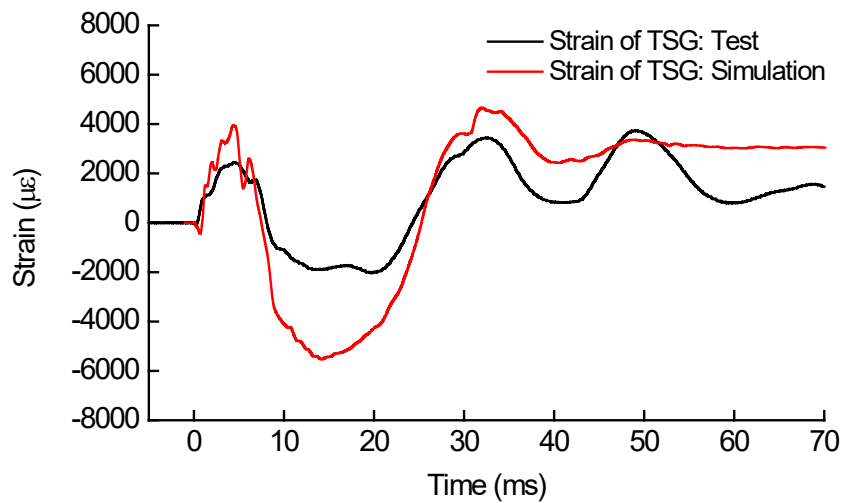


437

(a)



438 (b)



439 (c)

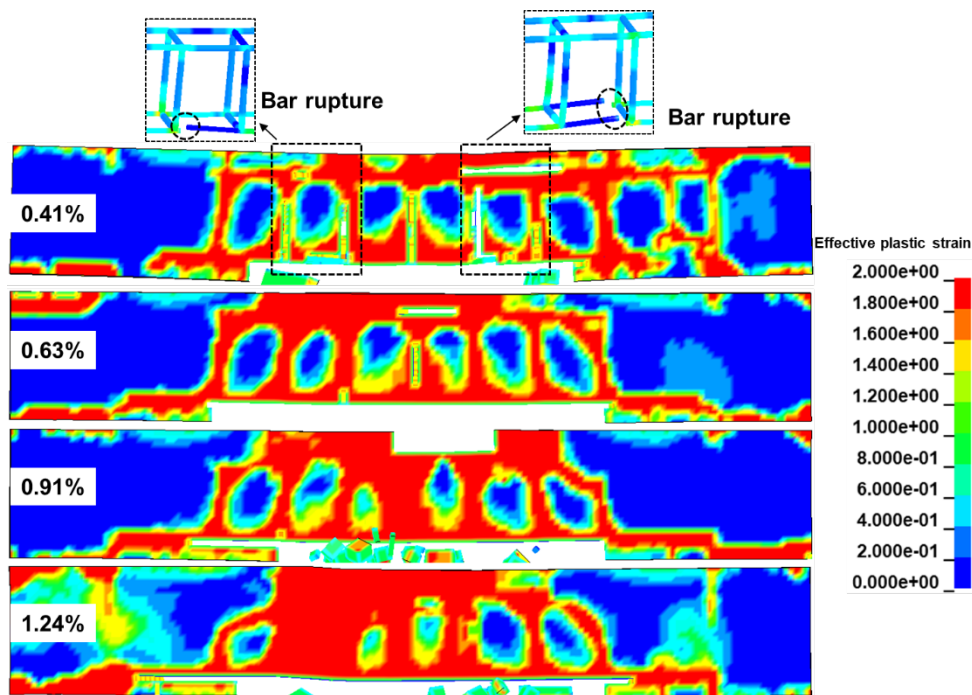
440 **Fig. 18** Comparison of impact responses: (a) impact force, (b) midspan deflection, and (c) strain of
 441 TSG

442 **6. Parametric study**

443 *6.1. Effect of tension reinforcement ratio*

444 Tension reinforcement ratio greatly affects the load-carrying capacity and deformational response of
 445 concrete beams. Therefore, based on the validated numerical model, further studies were performed to
 446 investigate the influence of the tension reinforcement ratio on the impact performance of concrete
 447 beams reinforced with BFRP bars. In this section, four reinforcement ratios of 0.41%, 0.63%, 0.91%,
 448 and 1.24% were considered by varying the diameters of the tension BFRP bars, which were 8 mm, 10

449 mm, 12 mm, and 14 mm, respectively. **Fig. 19** and **Fig. 20** show the failure modes and midspan
450 deflection time histories of the beams with varying reinforcement ratios, respectively. Only the beam
451 with reinforcement ratio of 0.41% experienced rupture damage of tension BFRP bars, thus leading to a
452 larger maximum and residual midspan deflection of the beam as compared to the beams with higher
453 reinforcement ratios. With the increased reinforcement ratio (i.e. the designed shear-flexural capacity
454 ratio of the beams decreased from 2.3 to 1.6), the damage of the beam was more concentrated on the
455 impact area and the failure modes of the beams shifted from flexure-governed to flexure-shear
456 combined. The maximum midspan deflection of the beams reduced with the increased reinforcement
457 ratio.



458
459 **Fig. 19** Failure modes of the beams with varying tension reinforcement ratios under impact loads

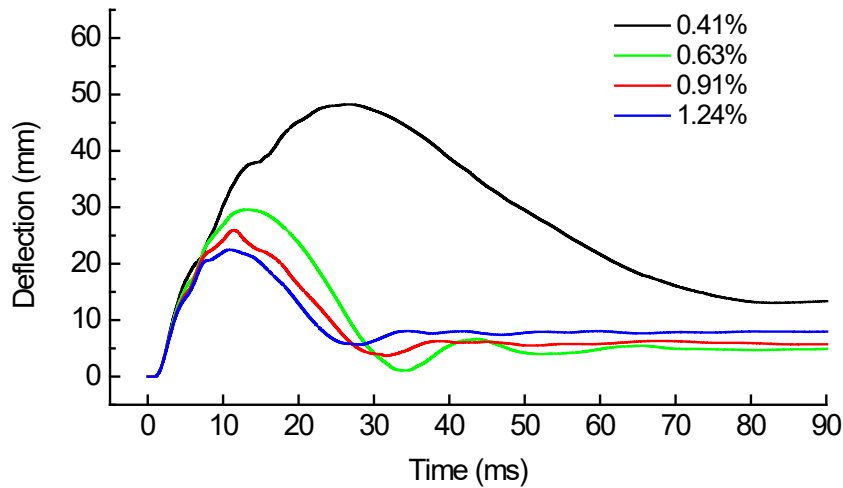
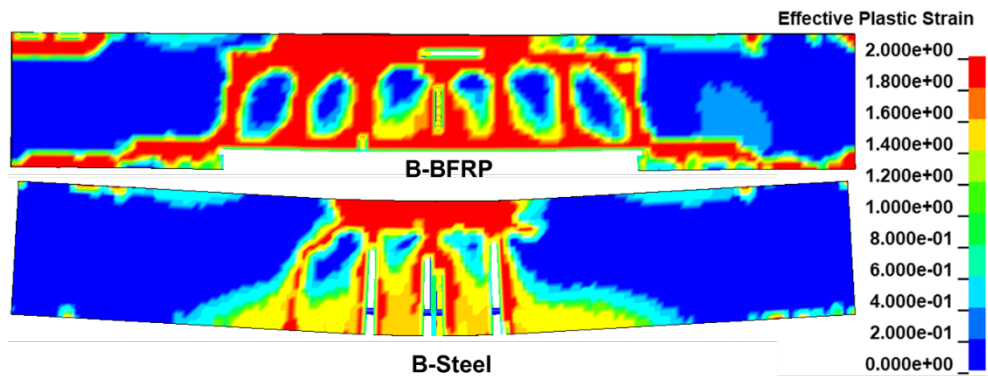


Fig. 20. Midspan deflection time histories of the beams with varying tension reinforcement ratios under impact loads

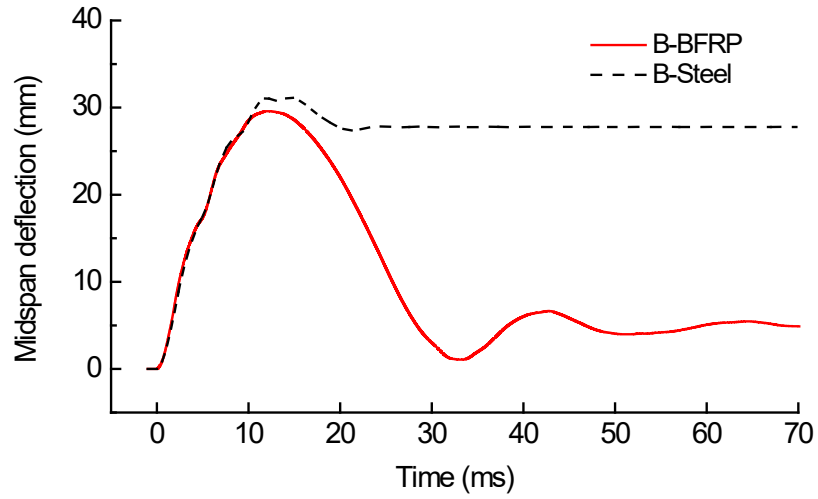
6.2. Effect of reinforcement type

To investigate the effect of reinforcement material on the impact performance of concrete beams, a conventional RC beam (B-Steel) and a concrete beam reinforced with BFRP bars (B-BFRP) are compared. The conventional RC beam (B-Steel) was simulated by replacing BFRP material with steel material for longitudinal and transverse reinforcements in the calibrated numerical model. The material model and parameters for steel plates as listed in **Table 4** were employed for steel reinforcements. **Fig. 21** shows the comparison of failure modes between Beams B-BFRP and B-Steel. As can be seen, Beam B-BFRP experienced flexure-shear combined damage while Beam B-Steel exhibited flexural damage. Wider flexural cracks (illustrated by deleted elements) at the midspan of Beam B-Steel were observed as compared to those on Beam B-BFRP. **Fig. 22** shows the comparisons of the dynamic responses between Beams B-BFRP and B-Steel with respect to the midspan deflection, axial stress and axial strain of tension reinforcements at midspan. As compared to Beam B-BFRP, Beam B-Steel experienced slightly larger maximum midspan deflection (31.1 mm vs 29.6 mm) and much larger residual midspan deflection (27.8 mm vs 5.0 mm) as shown in **Fig. 22(a)**. The maximum tensile stress (i.e. 1096 MPa) in the tension BFRP bars of Beam B-BFRP as shown in **Fig. 22(b)** did not even reach the static tensile strength of BFRP bars (i.e. 1200 MPa). Due to the nature of BFRP rebar which is a linear elastic material, it could recover to its original state, leading to a very small residual deflection of the beam, e.g. 5.0 mm

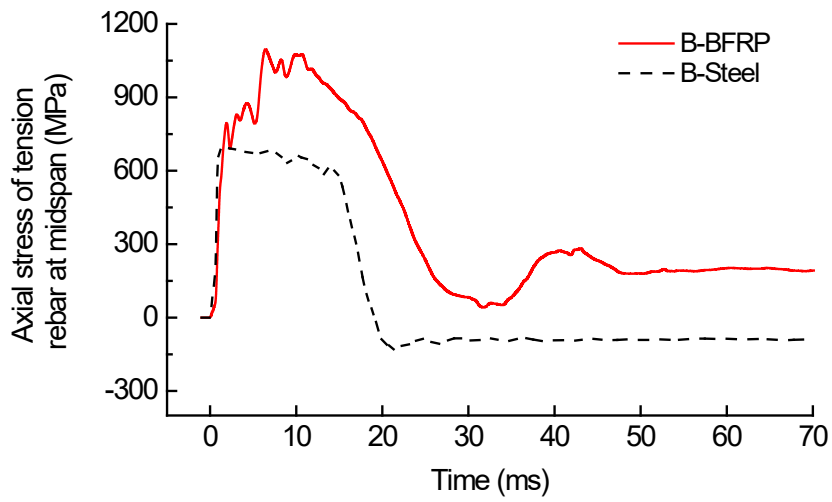
480 as shown in **Fig. 22(a)**. However, the tensile stress in tension steel bars of Beam B-Steel reached a
 481 relatively constant value of about 660 MPa (induced by strain rate effect with a DIF 1.3, i.e., 660 MPa
 482 /500 MPa) from 1 ms to 15 ms as shown in **Fig. 22(b)**, while their strain increased from $4.1E3 \mu\epsilon$ to
 483 $1.6E5 \mu\epsilon$ in the same time period (i.e. 1-15 ms) as shown in **Fig. 22(c)**. This meant the tension steel bars
 484 in Beam B-Steel yielded, thereby Beam B-Steel experienced much larger residual midspan deflection
 485 (i.e. 27.8 mm) than that of Beam B-BFRP (i.e. 5.0 mm). From these observations, it could be concluded
 486 that the impact performance of flexure-critical concrete beams reinforced with BFRP bars is comparable
 487 to that of conventional RC beams with steel bars. It should be mentioned that this conclusion may not
 488 be applicable for flexure-critical concrete beams with tension reinforcement ratio less than 0.41% since
 489 the beams reinforced with BFRP bars could experience rupture damage of tension BFRP bars owing to
 490 their less deformation capability as compared to steel bars and thus may lead to an adverse effect as
 491 demonstrated in section 6.1.



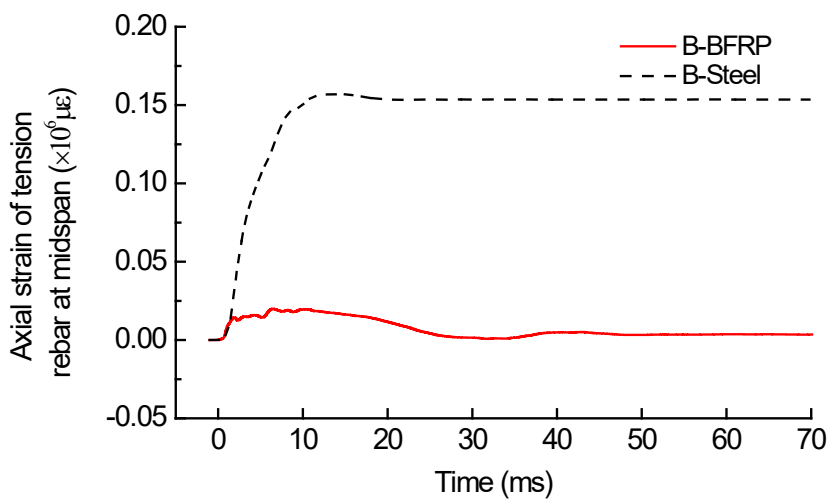
492
 493 **Fig. 21** Comparison of failure modes between conventional RC beams and concrete beams reinforced
 494 with BFRP bars



495 (a)



496 (b)



497 (c)

498 **Fig. 22.** Comparison of dynamic responses between conventional RC beams and concrete beams
499 reinforced with BFRP bars: (a) midspan deflection, (b) axial stress of tension rebars, and (c) axial
500 strain of tension rebars at midspan

501 **7. Conclusion**

502 In this study, quasi-static and impact tests were conducted on flexure-critical and shear-critical
503 concrete beams reinforced with BFRP bars. Two beams as reference beams were tested under quasi-
504 static loads and four beams were tested under impact loads. The test results were examined and
505 discussed. Numerical model was also developed and calibrated against the impact test results. The
506 calibrated numerical model was then used to further investigate the effect of tension reinforcement ratio
507 and reinforcements material on the impact performance of the beams. Based on the test and numerical
508 results, the conclusions can be drawn as follows:

- 509 1. The flexure-critical beam and the shear-critical beam under quasi-static loads failed in flexure and
510 shear, respectively, as expected. The load-midspan deflection curves of these two beams were generally
511 bilinear up to the peak load. ACI 440.1R-15 [14] underestimates the static flexural capacity and the
512 static shear capacity of the tested beams by 26% and 53%, respectively.
- 513 2. The flexure-critical concrete beam reinforced with BFRP bars experienced the failure mode changing
514 from flexure-governed under quasi-static loads to flexure-shear combined under impact loads. The
515 shear-critical concrete beams reinforced with BFRP bars under impact loads still failed in diagonal
516 shear, but experienced severer concrete spalling and more critical diagonal cracks on both sides of the
517 beams as well as wider distribution area of cracks than those subjected to quasi-static loads.
- 518 3. Increasing the concrete strength but reducing its deformation capability degrade the impact resistance
519 performance of concrete beams reinforced with BFRP bars, resulting in larger maximum and residual
520 midspan deflection of the beams, and even severer splitting damage to the top longitudinal BFRP bars
521 for shear-critical beams due to the increased brittleness of concrete.
- 522 4. The numerical results of the beam under impact loads agreed well with the test results. Numerical
523 results showed that increasing the tension reinforcement ratio (i.e. decreasing shear-flexural capacity

524 ratio) could change the failure mode of the flexure-critical beams from flexure-governed to flexure-
525 shear combined with reduced maximum midspan deflection.

526 5. In general, the structural performance of flexure-critical concrete beams reinforced with BFRP bars
527 under impact loads was comparable to that of conventional RC beams with steel bars in this study.
528 Therefore, BFRP bars could be used as an alternative to reinforce concrete beams.

529 **8. Acknowledgements**

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