

1 **Shale fracture surface area measured by tracking exchangeable**
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3 **cations**

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26 **Abstract**

27 Hydrocarbon production from oil shale and shale gas is increasingly important for securing
28 the energy supply to society. Such shale reservoirs, however, typically have low permeability,
29 and hydraulic fracturing is required to facilitate economic production. Hydraulic fracturing
30 significantly increases fracture-matrix contact areas (through activating pre-existing fractures
31 as well as creating an artificial fracture network), which is of key importance for efficient
32 production. In this context it is vital to estimate this contact area and associated fracture
33 network structures. Conventional techniques, i.e. micro-seismic mapping and pressure
34 transient analysis, however, only deliver limited information. We thus propose here a new
35 experimental technique, which can measure fracture-matrix contact areas; and the accuracy of
36 contact area measurements can be considerably improved. The proposed technique is based
37 on cation exchange processes and chemical tracer measurements. We verified this technique
38 experimentally with laboratory measurements and demonstrated that fracture-matrix areas
39 can be measured with good precision. It is furthermore possible to gather information about
40 the fracture network structure by conducting transient measurements. We conclude that the
41 proposed technique is feasible, and can be combined with conventional techniques to
42 significantly improve measurement accuracy.

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44 *Keywords: Exchangeable cations, Unconventional shale reservoir, Hydraulic fracturing,*
45 *Fracture network, Flow-back operation, Chemical tracer*

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51 1. Introduction

52 Future energy supply is increasingly relying on shale-gas and oil-shales (Ball and Wietschel,
53 2009). Typically shale rocks have a low permeability ([Civan et al., 2011](#); [Neuzil, 1994](#);
54 [Roshan and Fahad, 2012](#)), and hydraulic fracturing is required to facilitate economic
55 production ([Yu et al., 2014](#)). Hydraulic fracturing enhances the hydrocarbon recovery
56 through activating the pre-existing fractures as well as creating an artificial fracture network
57 and therefore increases the fracture-shale matrix contact area where hydrocarbon is accessible
58 ([Yost and Overbey, 1989](#)). The structure of the fracture network, especially the contact area
59 per unit volume (fracture density), is one of the key parameters controlling hydrocarbon
60 production from these reservoirs ([Arogundade and Sohrabi, 2012](#); [Johri and Zoback, 2013](#);
61 [Mayerhofer et al., 2010](#)). Conventionally, micro-seismic monitoring coupled with pressure
62 transient analysis have been employed to measure fracture-related parameters in tight
63 formations such as shales ([Ding et al., 2013](#); [Johri and Zoback, 2013](#); [Nobakht and Clarkson](#);
64 [Reynolds et al., 2012](#); [Rutqvist et al., 2015](#); [Warpinski, 2009](#); [Warpinski et al., 1996](#)).
65 However, micro-seismic monitoring is not always carried out during hydraulic fracturing
66 operations, and if performed, it does not guarantee a successful result due to noise, detector
67 arrangement, small seismic events or large uncertainty stemming from the velocity models
68 ([Lockner and Byerlee, 1977](#); [Warpinski, 2009](#)). Furthermore, conventional pressure transient
69 analysis predicts permeability and not fracture surface area; although rate transient analysis
70 can provide the product of surface area and the square root of permeability, but with large
71 uncertainty due to the complexity of flow through fractured shale systems ([Nobakht and](#)
72 [Clarkson](#); [Reeves and Pekot, 2001](#)). Therefore, knowledge of the structure of the fracture
73 network, and in particular the contact area created by hydraulic fracturing, obtained from
74 these techniques can be severely limited ([Ding et al., 2013](#); [Reeves and Pekot, 2001](#)).

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75 In a recent study, Zolfaghari et al (2014) suggested the possibility of characterising the
76 fracture network structure by measuring the salinity of the flowback water versus time; they
77 concluded that if the curve of the salt concentration vs cumulative produced water reaches a
78 plateau, the fracture network is simple (low in density, **Fig. 1a**), whereas a transient salinity
79 variation indicates a complex fracture network (high in density, **Fig. 1b**). While the proposed
80 method is inherently useful, it should be noted that - apart from accessible surface areas - the
81 chemistry of the in-situ pore water, the chemical composition of the shale rocks, and in-situ
82 reservoir conditions all dictate the concentration of salt in the produced water (Musharova,
83 2012). An increase in aqueous ion concentrations is thus not only a function of the hydraulic
84 fracture network, but also hinges on the cation exchange kinetics (between hydraulic
85 fracturing fluid and clay minerals). Therefore, the amount and type of different dissolved ions
86 should be taken into account when evaluating the fracture network.

87 We thus hypothesize that a more accurate technique for characterising fractures by chemical
88 tracing is to use cation exchange. The presence of a relatively higher concentration of one
89 major cation (e.g. Na^+ , Ca^{2+} , K^+ and Mg^{2+}) than that of shale in the initial composition of the
90 hydraulic fracturing fluid will lead to replacement of the cations on the clay mineral surfaces,
91 and the level of exchange is proportional to the fracture surface area. In practical applications
92 for instance, the concentration of K^+ is usually relatively high or can be set high in the initial
93 composition of the hydraulic fracturing fluid ([Navi et al., 2014](#)). The high concentration of
94 the introduced cation will cause the most prevalent cations in the shale to be exchanged and
95 moved to the bulk solution ([Appelo and Postma, 2005](#); Gray and Darley, 1980). Higher ion
96 concentrations (of the exchanged species) will thus indicate larger fracture surface areas.
97 Similar techniques have been successfully used in soil science to characterise the surface area
98 of clay aggregates ([Hepper et al., 2006](#); [Środoń and McCarty, 2008](#); Yukselen and Kaya,
99 2006).

100 In this study, we tested this hypothesis by designing and performing a set of experiments, as
114 described below. The results demonstrate that the proposed technique can indeed measure
115 surface areas of fractures in an aggregate geologic formation with good accuracy.

104 **2. Experimental Methodology**

105 *2.1 Shale Material*

106 A calcareous shale core was extracted from 1235 m depth from the Evergreen formation at
107 Surat basin in Queensland, Australia. The Evergreen formation is located beneath a coal
108 formation (Walloon Coal Measures) and above organic-rich shales, the Rewan and Back
109 Creek Groups (ClarkOil&Gas, 2012). The properties of the studied shale were measured and
110 reported previously (Roshan et al., 2015), and therefore the methodologies will only be
111 briefly mentioned here. The mineralogy of the shale sample was measured by XRD as
112 Quartz: 29.1 wt.%; Feldspar: 24.2 wt.%; Kaolinite: 19.8 wt.%; Dolomite: 5.3 wt.%; Illite:
113 12.8 wt.%; after a 8.80 wt% loss on ignition; and the major elemental oxides in the sample
114 were measured by XRF (in wt%): 62.35 SiO₂, 0.55 TiO₂, 14.16 Al₂O₃, 3.24 Fe₂O₃, 0.27
115 Mn₃O₄, 0.78 MgO, 5.79 CaO, 1.62 Na₂O, 2.31 K₂O, 0.1 P₂O₅, 8.8 loss on ignition and some
116 traces of Cr, Zr, Sr, Zn, Ni, Ba and Pb. Total Organic Carbon (=1.935wt%) was measured as
117 follows: a sub-sample was crushed to a fine powder in a tungsten carbide ring mill (<100µm
118 grain size) and a portion of the powdered shale sample was treated with HCl to remove
119 inorganic carbonate, then filtered, dried and analysed in duplicate on a LECO CN combustion
120 elemental analyser.

121 The vitrinite reflectance was determined by measuring the percentage of incident light
122 reflected from a polished sample surface as $R_o = 0.52$, which indicated that the burial depth
123 was insufficient to lead to thermal maturity, and no hydrocarbon was generated. In addition,
124 the initial pore water saturation was measured as 0.43 by mass balance: the sample was

125 placed in an oven for 24 hrs at 110 °C (ASTM-D-2216-98, 1999). Finally, the ion
126 displacement method (Andersen et al., 2005) was used to estimate the CEC of the individual
127 major exchangeable cations of the shale sample (i.e. Ca²⁺, Mg²⁺ and K⁺). In order to measure
128 the major exchangeable cations, the shale fragments with an average size of 850 µm-1.18 mm
129 were oven-dried for 24 hrs. The sub-crushed aggregates weighing 6.5 g was exposed to 25 ml
130 of 1 M NaCl solution. It was then placed on a ferris wheel for 24 hrs, and then centrifuged at
131 3000 rpm for 30 min. After the fragment settlement; the supernatant was collected from the
132 shale fragments and filtered through 0.2 µm filter paper. The concentration of major cations
133 was then measured using *ICP-MS* (PerkinElmer quadrapole Nexion instrument) analysis.

134 2.2 Experimental design and procedure

136 Two pressure cylinders were designed and built as part of this study. The first cylinder had
137 the internal dimensions of 1 cm (ID) and 5 cm (length). The second cylinder was larger and
138 had 1 cm (ID) and 12 cm (length) dimensions. Each cylinder was equipped with a screw-cap
139 devised with a silicone o-ring for sealing. Brine was injected into the cylinders with a high
140 precision syringe pump (ISCO 500D), thus saturating the fragment packs (see below). The
141 cylinders were housed in a forced-oven to control the shale fragments' temperature and the
142 brines in the pump were heated with a heat jacket installed on the pump syringe to guarantee
143 isothermal conditions (40 °C ±0.5 °C precision). We note that, remarkably, the CEC variation
144 of smectite-clay with temperatures up to 350 °C is insignificant (Emmerich et al., 1999; Gu et
145 al., 2001). This is because the collapse of interlayers of clay minerals occurs at relatively high
146 temperatures. Independent pressure and temperature transducers (Keller LEX) measured the
147 upstream conditions continuously throughout the tests (P&T Digital Gauges, Fig. 2). The
148 schematic of the experimental setup is shown in **Fig. 2**. The experimental procedure consisted
149 of two stages: Stage A and Stage B.

150 *Experiment Stage A:*

151 A sub-core of the shale sample was milled and sieved (Endrock Sieved Machine) to three
152 different fragment sizes: 710 µm-850 µm, 850 µm-1.18 mm and 1.18 mm-1.4 mm. Each mass
153 fraction was oven-dried at 110 °C for 24 hours, and placed in the pressure cylinder (1 cm × 5
154 cm). Packing was performed by continuously shaking the cylinder with an electrical shaker to
155 make sure that a highly reproducible grain packs are obtained. Subsequently the
156 interfragment porosity was measured by mass balance: the cylinder was weighted before and
157 after adding isopropanol where isopropanol was used to reduce the reaction of clay minerals
158 ([Appelo and Postma, 2005](#)). The obtained interfragment porosity was used to calculate the
159 surface area of the fragments per unit volume (SSA) within the cylinder for each mass
160 fraction using the following correlation (Dullien, 1979):

$$161 \quad SSA = \frac{6(1-\phi)}{dp} \quad (1)$$

162 where, dp is the average fragment diameter and the fragment shapes are assumed spherical.

163 The isopropanol was then drained out of the cylinder and the cylinder filled with the shale
164 fragments was oven-dried (for 12 hrs at 75 °C), and used for the pressure experiments: the
165 fragment packs were very slowly saturated from the bottom with brine (1M NaCl solution) at
166 an injection rate of 0.2 ml/min for 30 mins until downstream fluid production stabilized. A
167 constant temperature, representing formation temperature, was maintained throughout the
168 tests (40±0.5 °C). After saturating the pressure cylinder, the downstream valve was closed
169 and the cylinder was pressurised to 2000 psi (13.8 MPa), and after 24 hrs the water was
170 drained by gravity and effluent samples were collected for chemical analysis. The above
171 procedure was carried out for each fragment size tested. Cation concentrations in the effluent
172 volumes were then measured by *ICP-MS*. The alkalinity was also measured by gran titration
173 as 1.4 meq/l on an aliquot of the supernatant to correct for any contribution of Ca²⁺ in the

174 solution originating from dissolution of calcium carbonate minerals. (Note that for each mole
175 of alkalinity in the supernatant $\frac{1}{2}$ mole of Ca^{2+} should derive from dissolution of carbonate
176 minerals and not the exchanger, ([Andersen et al., 2005](#)), assuming no other source of
177 alkalinity). The results presented in the study were thus corrected for contribution of Ca^{2+} in
178 the solution originating from dissolution of calcium carbonate minerals by measured
179 alkalinity.

180 *Experiment Stage B:*

181 The long pressure cylinder (1 cm \times 12 cm) was filled with all three mass fractions, a 4 cm
182 layer of the coarse fragments (1.18 mm-1.4 mm) at the bottom, a 4 cm layer of medium sized
183 fragments (850 μm -1.18 mm) in the middle, and a 4 cm layer of finer fragments (710 μm -850
184 μm) on the top. Again the fragments were packed tightly by continuously shaking the
185 cylinder during packing. The filled cylinder was then saturated as in stage A, at the same
186 temperature and pressure. After 24 hrs, the water was drained out by gravity and 6 effluent
187 samples were collected successively, each had a volume of 0.5 ml (10 drops), for the
188 chemical analysis. Stage B was designed to verify the correlations obtained in stage A. These
189 correlations estimate the surface area between fractures and matrix (via ion mass content
190 measurements which is discussed further below). Eventually, a coarse fragment sample was
191 exposed to deionised (DI) water at standard conditions at different times (4, 24 and 48 hrs)
192 and cation concentrations in the effluent were analysed to investigate the associated reaction
193 kinetics.

195 **3. Experimental Results and Discussion**

196 Interfragment porosities and associated specific surface areas (SSA, surface area per volume,
197 cp. equation 1) decreased with increasing fragment size, **Fig. 3** ([Rogers and Head, 1961](#)).

198 These fragment packs can represent different fracture densities; the finer fragments pack with
199 a high SSA mimics a fracture network with high fracture density, and the coarse fragment
200 pack a low fracture density.

201 The effect of the fracture aperture is also embedded in the fragments pack models (**Fig. 4**),
202 e.g. if a fracture's aperture (b) within a block increases to $2b$ (without any change in block
203 size), the contact area remains unchanged while the volume of the fracture doubles and thus
204 the ion concentration is halved (where ion mass content is constant). We note that the fracture
205 aperture influences the position of the correlation between the ion concentration and SSA,
206 (Figure 4) however the contact area is eventually correlated to the ion mass content and
207 therefore it is independent of fracture volume. Additional information about the fractures'
208 apertures in the system could thus be obtained through analysing the concentration against
209 surface area.

210 In the first set of tests (stage A), the fragments packs were saturated with 1M NaCl and
211 therefore the major exchangeable cations (Ca^{2+} , K^+ and Mg^{2+}) were expected to be replaced
212 by Na^+ . This was indeed the case for Ca^{2+} and K^+ , for which increased aqueous
213 concentrations were measured after 24 hrs and converted to cation mass content (**Fig. 5**). The
214 data was well-fitted with logarithmic functions, consistent with the trend of the field data
215 presented by Zolfaghari et al (2014), for all cations considered (cp. equation 2-4; $R^2 = 0.999$
216 for Ca^{2+} , $R^2 = 0.981$ for K^+ , $R^2 = 0.548$ for Mg^{2+}), however, only the Ca^{2+} and K^+ aqueous
217 cation mass contents significantly increased with increasing SSA (Fig. 5):

$$219 \quad MC_{Ca} = 0.2327 \ln(SSA) - 0.5481 \quad (2)$$

$$220 \quad MC_K = 0.1679 \ln(SSA) - 0.5237 \quad (3)$$

$$221 \quad MC_{Mg} = 0.002 \ln(SSA) + 0.0002 \quad (4)$$

222 For the layered fragment pack (stage B), Ca^{2+} and K^+ concentrations also increased with
223 cumulative water production, while the concentration of Mg^{2+} remained almost unchanged
224 (**Fig. 6**). This increase in ion concentration in stage B is correlated to the accessible surface
225 area of the shale fragments: the surface area increased from the bottom to the top part of the
226 cylinder (fragment sizes shrank, cp. section 2) and therefore higher concentrations were
227 measured at higher drainage times (i.e. larger cumulative drained water volumes after a
228 constant dwell time of 24 h). We note that the concentration of exchanged cations depends on
229 the presence of these cations in the exchange sites of the minerals ([Rao and Mathew, 1995](#));
230 the very low concentration of Mg^{2+} in the solution indicates that Mg^{2+} ions are either not
231 available or not significantly accessible, consistent with the low Mg concentrations measured
232 in the shale sample (0.78 wt% MgO, cp. section 2.1). Calcium was much more abundant
233 (5.79 wt% CaO), and significantly higher exchanged concentrations were measured in the
234 aqueous phase, while Potassium showed an intermediate response (with an intermediate
235 concentration in the original shale, 2.31 wt%). We thus conclude that cation concentration in
236 the shale is likely to considerably influence observed aqueous concentrations.

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3.1. *Cation Exchange Capacity of individual cations as a criterion*

239 In order to assess which cation is best suited for surface area measurements, the cation
240 exchange capacities (*CEC*) of each cation were calculated and reported in **Table 1**. From
241 Table 1, it is seen that Ca^{2+} had a significantly higher CEC than K^+ and Mg^{2+} (ranking:
242 $\text{Ca}^{2+} > \text{K}^+ > \text{Mg}^{2+}$), and we thus conclude that Ca^{2+} is the best cation for surface area
243 measurements. This is demonstrated that the individual CEC can be used to evaluate the most
244 suitable major exchangeable cation for measuring the surface areas of shale formations. It is,
245 however, noted that the most suitable exchangeable cation depends on the chemical
246 composition of shale and therefore the CEC test of individual cations should be conducted for

247 each material. Moreover, it is noteworthy that there is no correlation between shale clay
248 content and SSA, and therefore clay content cannot be used as a criterion (Yukselen and
249 Kaya, 2006). This is due to the fact that higher clay content does not necessarily lead to
250 higher CEC as it also depends on the type of clay minerals present in the sample (Yukselen-
251 Aksoy and Kaya, 2010). In addition, the cation concentration in the shale cannot be used
252 instead of CEC as cation concentration is not always correlated to the individual CEC.

3.2. Estimation of surface area from cation concentrations

255 Surface areas, in stage B experiment, can be estimated by measuring aqueous cation mass
256 contents (from ion concentration and the solution volume/produced water), and substituting
257 them into Eqs. 2, 3 or 4. With the sum of the total cation mass content (i.e. the sum of all
258 mass contents measured in all effluents), the total SSA of the system can be determined
259 (**Figure 7** for the layered pack). The measurements of the cation mass content for each
260 effluent also gives information about the dynamic variation of the surface area in the tested
261 formations.

262 Specifically, the total SSA of the layered pack in the long cylinder (stage B) was estimated as
263 $106.5 \text{ cm}^2/\text{cm}^3$ (using Eq. 1). The total specific surface areas determined via total cation
264 measurements (Fig. 7) were then compared to this benchmark (**Fig. 8**). It is evident from
265 Figure 8 that the SSA obtained from the Ca^{2+} correlation is predicted quite accurately, while
266 SSA from K^+ and Mg^{2+} over- and underestimate SSA. This is attributed to the fact that the
267 proposed correlation is best fitted to the Ca^{2+} concentration (Fig. 5); which is due to the
268 considerably higher CEC for Ca^{2+} (than for K^+ or Mg^{2+} , Fig. 7): the higher Ca^{2+} CEC results
269 in higher Ca^{2+} mass transfer into the bulk solution from the shale which in turn leads to more
270 accurate measurements.

272 3.3 *Cation exchange reaction kinetics*

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2 273 The coarse fragment pack was also exposed to DI water for specific times (4, 24 and 48 hrs)
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5 274 to measure the cation exchange kinetics. The results are summarised in **Table 2**; while
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7 275 virtually all exchange took place within the first 4h for Ca^{2+} , a minor increase in K^+
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9 276 concentration was observed after 48 hrs. The reaction velocity for Mg^{2+} was slow, and
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11 277 significant concentration changes were observed between 4h, 24h and 48h. This behaviour is
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13 278 consistent with literature reported for potassium and sodium exchange into different clay
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15 279 minerals (Sparks and Jardine, 1984).
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22 3.4 *Limitations and application of the proposed technique*

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24 282 The proposed technique (of estimation the specific surface area of fractures using CEC
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26 283 measurements) can only be used if the shale contains active clay minerals, where cation
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28 284 exchange can occur. The cations are exchanged between the cations present in the hydraulic
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30 285 fracturing fluid and the clay minerals as well as organic matters. If the shale formation has a
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32 286 very low CEC, the application of the method will be limited. Thus the individual CECs of
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34 287 each major cation should be measured to gain confidence in the applicability of the method
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36 288 and to establish the correct correlations. In addition, the results are not affected by the
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38 289 adsorbed water into shale matrix; however, the unrecovered water within the fracture network
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40 290 of the shale could influence the results. Moreover, if the quantitative estimation of the
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42 291 productive fracture surfaces is required; the specific surface area obtained by the proposed
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44 292 technique can be multiplied with the stimulated volume of the reservoir. The stimulated
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46 293 volume could be estimated via micro-seismic measurements ([Mayerhofer et al., 2010](#);
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48 294 [Zimmer, 2011](#)).
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297 **4. Conclusions**

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2 298 A novel, easy and cost efficient technique was introduced in this study to measure hydraulic
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5 299 fracture density (surface area between fractures and matrix) in aggregate geologic formations.
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7 300 This method can be combined with conventional techniques such as pressure transient
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10 301 analysis ([Ding et al., 2013](#)) and micro-seismic monitoring ([Johri and Zoback, 2013](#); Lockner
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12 302 and Byerlee, 1977) for more accurate estimation of fracture surface area, and it only requires
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14 303 a small amount of (preserved) formation sample, several low-cost experiments to determine
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17 304 the surface areas, and flow back water sampling. Specifically, the specific surface area is
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19 305 measured via aqueous phase cation mass content measurements, which are correlated to the
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22 306 matrix-fracture surface areas. Chemically, a higher concentration of one major exchangeable
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24 307 cation in the fracturing fluid leads to replacement with clay-bound cations. The cation mass
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27 308 content and associated exchange kinetics are thus indicators of the accessible surface area.
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29 309 The advantage of this technique over a) pressure transient analysis is that no complex
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32 310 mathematical framework is needed, (Dinh et al.) which makes the method more applicable to
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34 311 field settings with higher accuracy, and b) micro-seismic monitoring is that the micro-seismic
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36 312 monitoring is not always carried out during hydraulic fracturing operations, and if conducted,
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39 313 it does not guarantee a successful result due to noise, detector arrangement, small seismic
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41 314 events or large uncertainty stemming from the velocity models ([Lockner and Byerlee, 1977](#);
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44 315 Warpinski, 2009). In conclusion, a combination of the suggested chemical tracer technique
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46 316 with conventional methods could lead to substantially improved fracture density
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49 317 measurements, which is of key relevance in hydraulic fracturing operations and associated
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51 318 production predictions (Arogundade and Sohrabi, 2012).

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12 429 **Table 1.** Individual CEC based on cations concentrations measured by ICP-MS analysis
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14 430 using ion displacement with NaCl solution (corrected for calcium dissolution).** value not
15
16 431 given due to interference from testing method.
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19 432 **Table 2.** Aqueous cation concentrations as a function of time for the coarse fragment pack
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21 433 (1.18 mm-1.4 mm fragment size) exposed to DI water.
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25 434 **Fig. 1.** Structure of a simple (a) and complex (b) fracture network.
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28

29 435 **Fig. 2.** Schematic of the experimental setup.
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31

32 436 **Fig. 3.** The specific surface area and interfragment porosity of the fragment packs as a
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34 437 function of fragment size.
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36 438 **Fig. 4,** Effect of fracture aperture on the estimation of SSA.
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39 439 **Fig. 5.** Aqueous ion mass content after cation exchange versus Specific Surface Area.
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41 440 **Fig. 6.** Aqueous phase cation concentrations versus cumulative drained water volume
42
43 441 (layered pack).
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45

46 442 **Fig. 7.** Specific surface area estimated from the correlations presented in Eqs. 2 to 4 versus
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48 443 cumulative drained water (the total SSA is the sum of all individual SSAs).
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51 444 **Fig. 8.** Relative error between the measured and estimated specific surface area.
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Highlights

- Contact area of fractures in shale formations is characterised by chemical tracer
- Major exchangeable cations are tracked to obtain the structure of fracture network in shales
- A set of novel tests are proposed to characterise the fracture network structure
- The proposed technique is simple, cost efficient and precise

Figure1

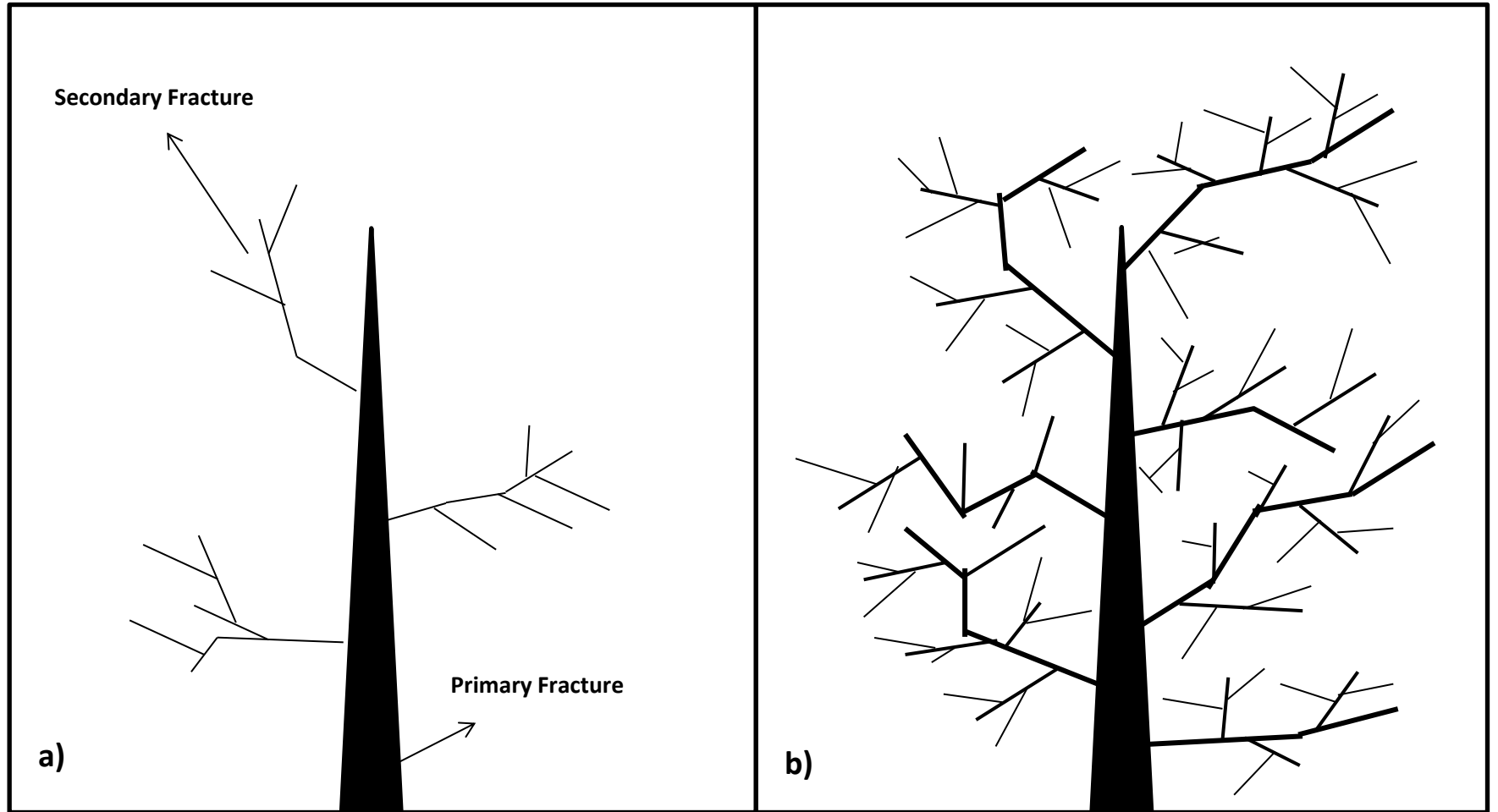


Figure 2

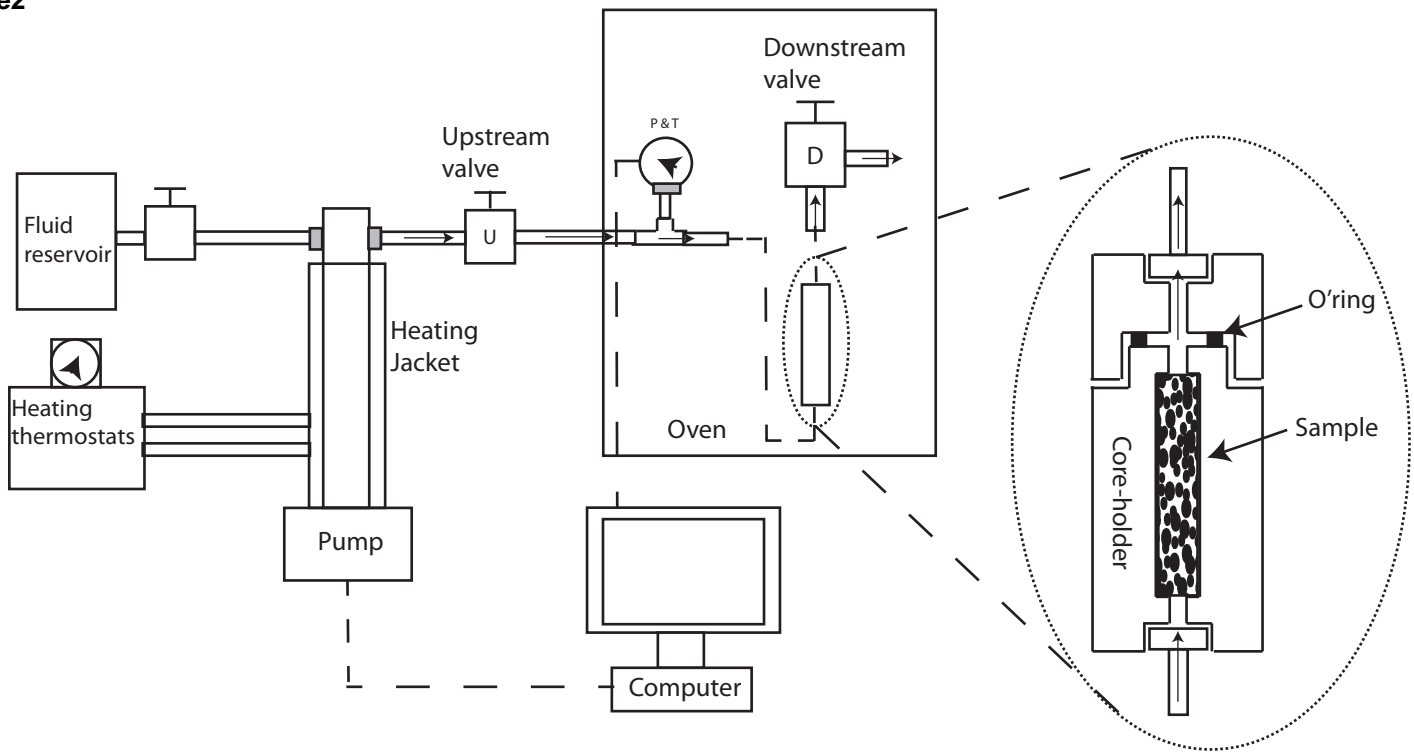


Figure3

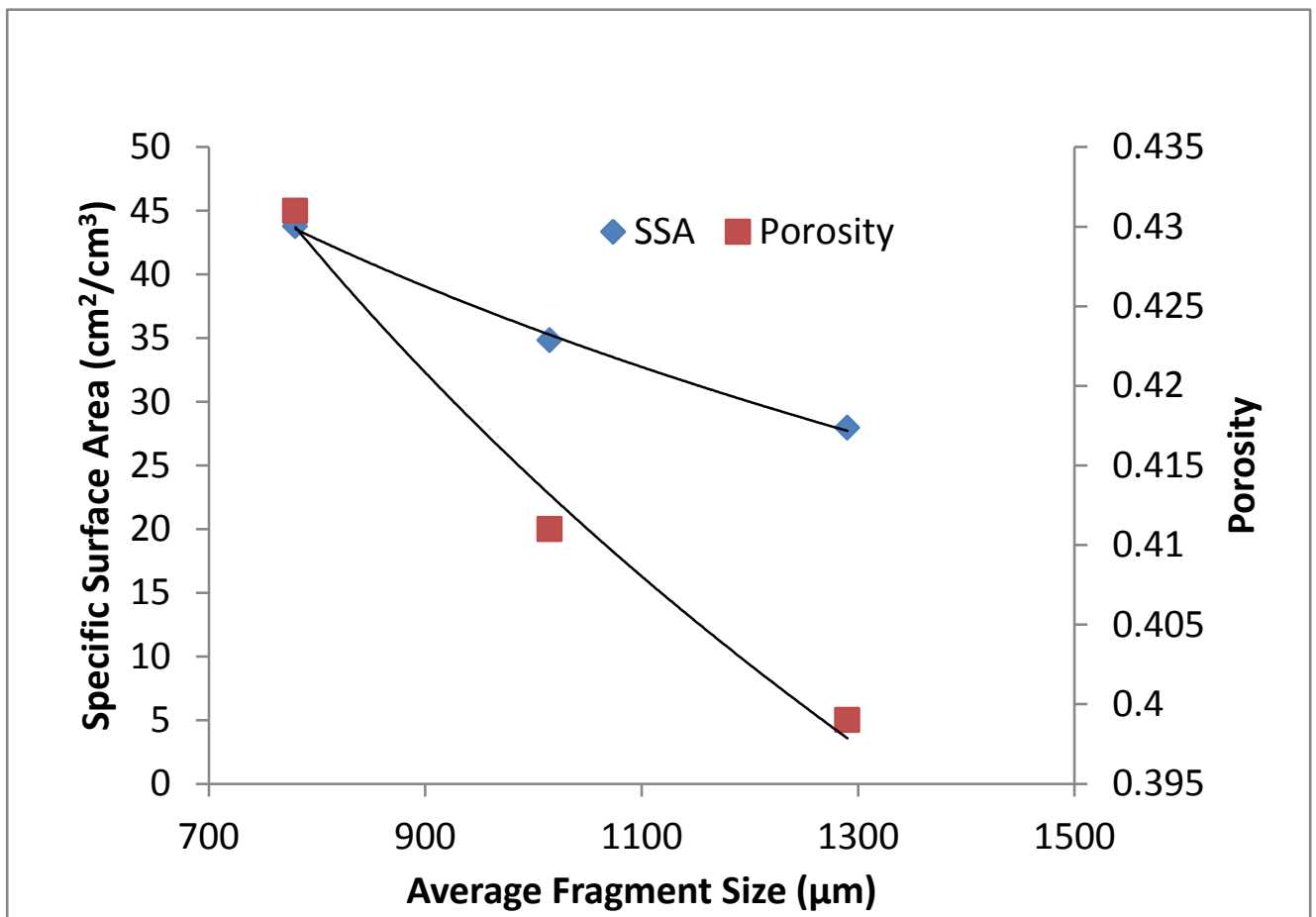
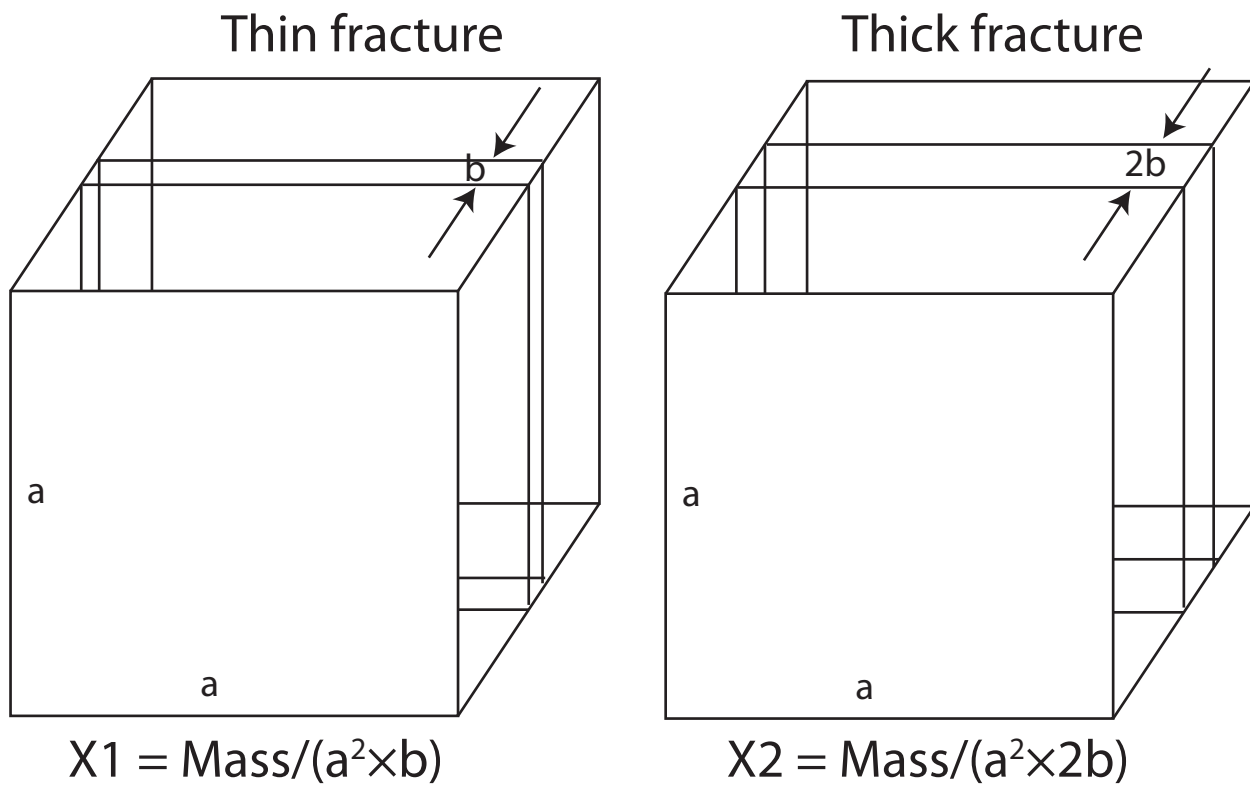
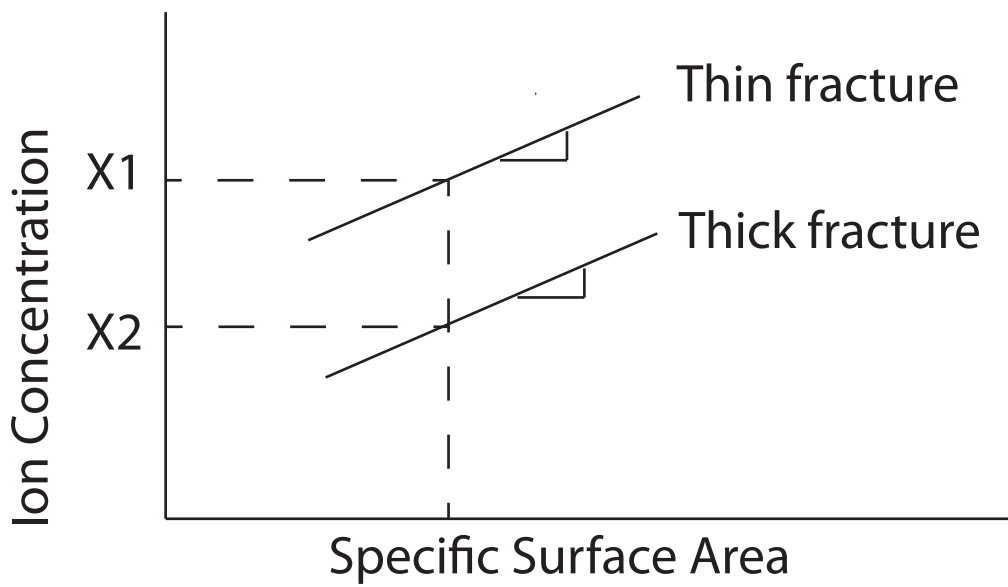


Figure4



a)



b)

Figure5

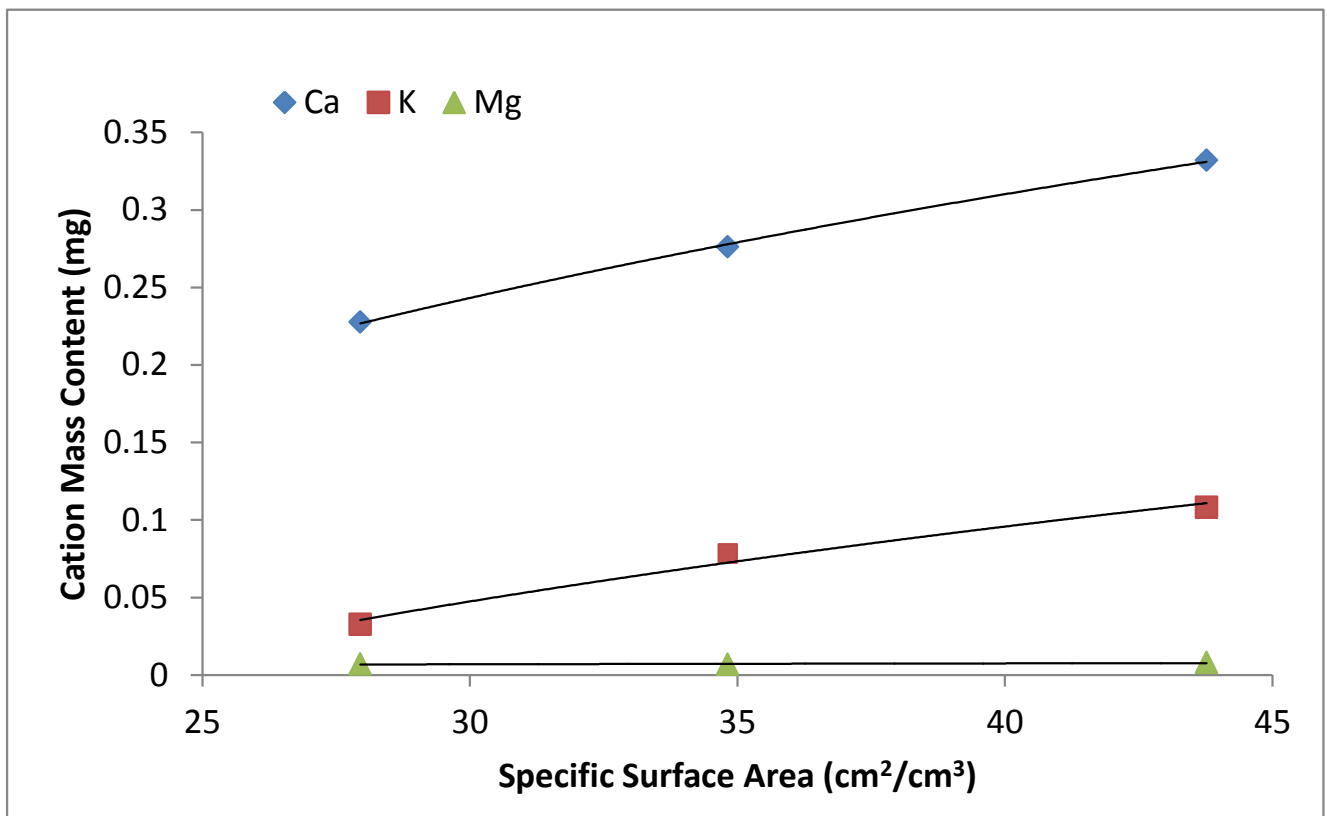


Figure6

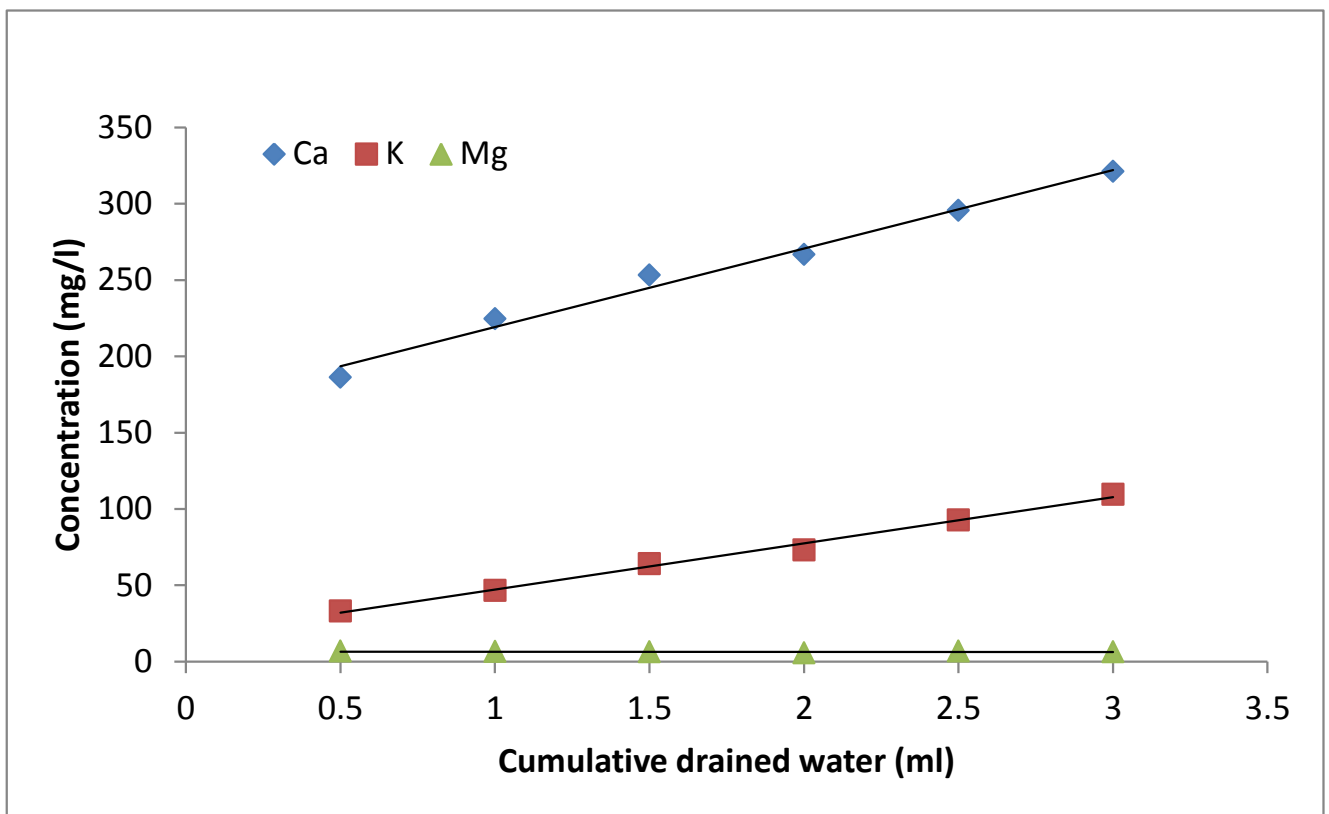


Figure7

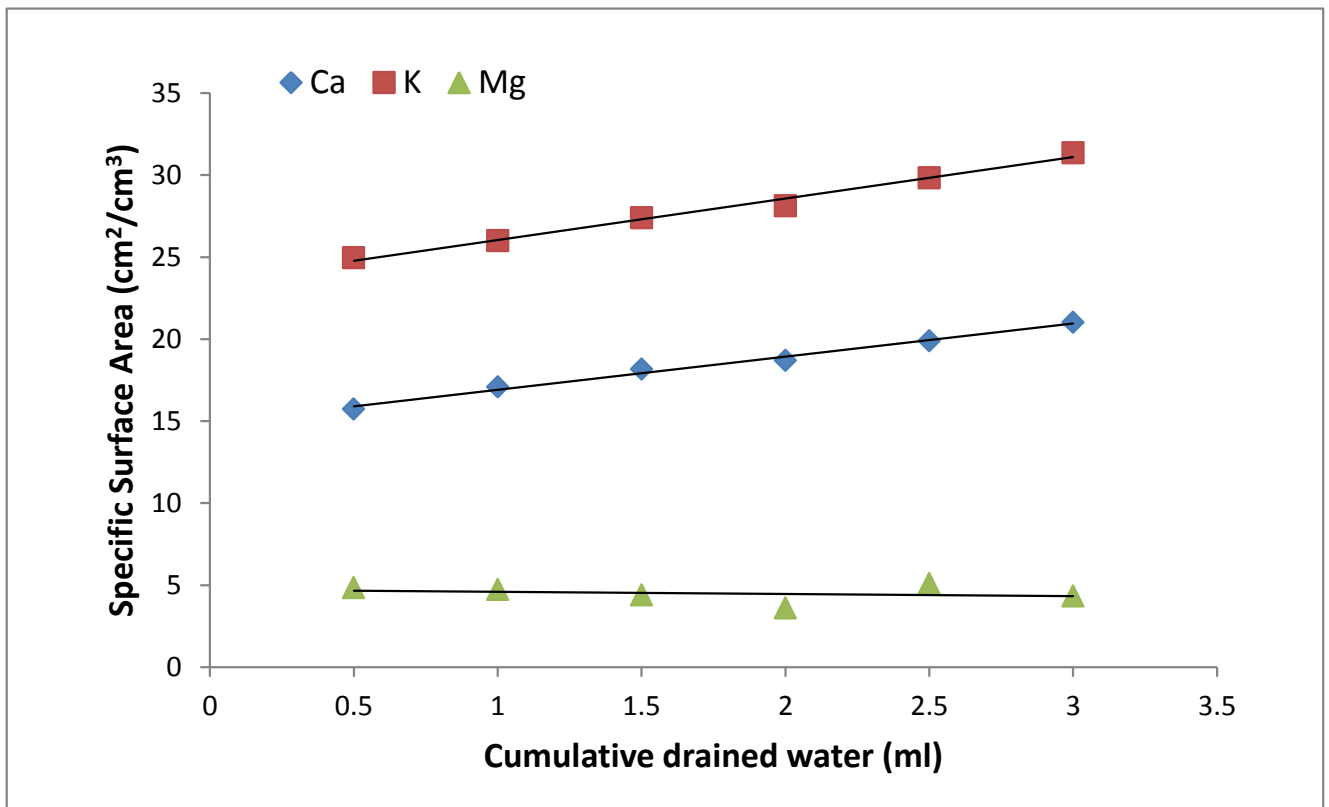


Figure8

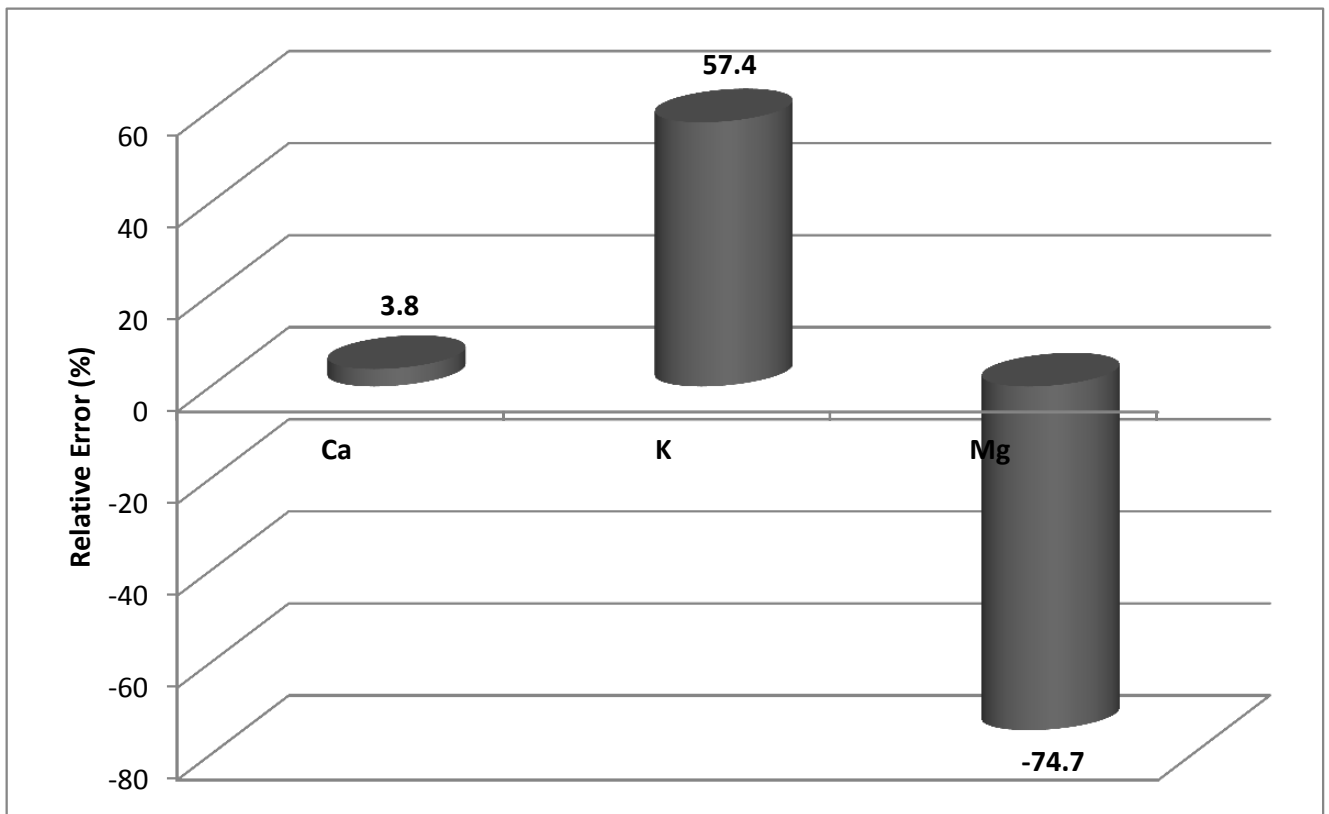


Table1[Click here to download Table: Table 1.docx](#)

Cation	Ca	K	Mg	Na
Individual CEC (Meq/l)	6.89	1.9	0.1	-.**

Table2[Click here to download Table: Table 2.docx](#)

Ion	4 h (mg/l)	24 h (mg/l)	48 h (mg/l)
Ca ²⁺	0.46	0.47	0.41
K ⁺	4.4	4.45	4.6
Mg ²⁺	0.01	0.02	0.05