

1 Faba bean (*Vicia faba* L.) seeds darken rapidly and phenolic content
2 falls when stored at higher temperature, moisture and light intensity

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16
17 **Abstract**

18 Faba beans cv. Fiesta with seed moisture content (SMC) modified to 8, 10, 12 and 14 % were
19 packed in polyethylene lined aluminium foil bags and stored at 5, 15, 20, 25, 30, 37, 45, 50 or
20 60 °C (± 2 °C) for one year. Samples were analysed for moisture content and seed coat (testa)
21 colour over the storage period using a chroma meter. A continuous increase in L^* and b^* values
22 was found in all samples with the passage of time whereas a^* values first increased and then
23 decreased in samples stored at relatively high temperatures (≥ 37 °C). The initial beige testa
24 colour changed to light brown, dark reddish brown or almost black depending on storage
25 conditions. The higher the temperature and SMC the faster the rate of change in colour (ΔE^*_{ab}
26 values). Seeds with 8% SMC had more stable testa colour compared to seeds with higher
27 SMC. Exposure to artificial light ($350 \mu \text{ mol m}^{-2} \text{ s}^{-1}$) substantially accelerated the colour
28 darkening. Cotyledon stored at 37 ± 2 °C also darkened with the storage time. A loss in total
29 free phenolics, total tannins and proanthocyanidins was found with increased darkness of testa
30 and cotyledons during storage.

31 **Keywords:** Pulse; Seed coat; Cotyledons; Colour darkening; Phenolics

33 **1. Introduction**

34 Colour of seed testa is important for the marketing of faba bean for human consumption.
35 Across different faba bean varieties, seed testa colour ranges from white to purple but the
36 preferred colour has variously been described as beige, light tan or buff (AGWEST, 1998).
37 Light brown or beige is also the most common (91% of accessions at ICARDA) seed coat
38 colour in faba bean at harvest (Robertson & El-Sherbeeny, 1991), however it is not stable and
39 darkens during storage. Seed coat colour may change to medium brown, dark brown and even
40 chocolate brown depending upon the storage conditions and duration. Postharvest colour
41 darkening of faba bean reduces its value and market opportunity. Consumers and processors
42 are reluctant to purchase darkened seed because colour is considered as an index of quality or
43 freshness and consumers associate dark colour with old seed (Hughes & Sandsted, 1975).
44 Furthermore, during heat processing or canning the immersion liquid or broth changes to a
45 dark muddy colour (Dickinson, Knight & Rees, 1957). Thus dark seeds are unacceptable to
46 the unprocessed as well as the canning market.

47 Storage conditions strongly influence the stability of postharvest seed colour in many types of
48 beans. In other legumes there is some evidence that temperature, relative humidity (RH), seed
49 moisture content (SMC) and light are the main factors that affect the stability of seed colour
50 during storage (Hughes et al., 1975; Nordstorm & Sistrunk, 1977; Nozzolillo & De Bezada,
51 1984; Park & Maga, 1999). High temperature (≥ 24 °C) and high RH ($\geq 80\%$) accelerated
52 darkening in kidney beans (*Phaseolus vulgaris* L.) while beans stored at low temperature (1
53 °C) and RH (30%) retained their original colour for one year (Hughes and Sandsted 1975).
54 Storage of chickpea (*Cicer arietinum* L.) at 33-35 °C and 75% relative humidity for 160 days
55 caused postharvest testa colour darkening which was reflected by decrease in Hunter 'L' value
56 and increase in total colour difference (ΔE) (Reyes-Moreno, Okamura-Esparza, Armienta-

57 Rodelo, Gomez-Garza & Milan-Carrillo, 2000). Lentil (*Lens culinaris* Medic.) seeds exposed
58 to moderately high temperature (20 and 30 °C) at high RH (100%) turned brown in 3 weeks or
59 less while at cool temperature (5 °C) with same RH (100%) browning did not occur before 5
60 weeks (Nordstorm & Sistrunk, 1979; Nozzolillo et al., 1984). Similarly little change in
61 postharvest seed coat colour occurred in Rwandan dry beans (*Phaseolus vulgaris*) stored at 4
62 °C for 24 months (Edmister, Breene & Serugendo, 1990). Light red kidney beans also retained
63 their original colour for one year when stored at 1°C (Gunes & Lee, 1997). Even at moderately
64 low temperature (10 °C) darkening was slow in adzuki beans (*Vigna angularis*) (Yousif, Kato
65 & Deeth, 2003).

66 This study aimed to assess the rate and intensity of postharvest colour darkening of faba bean
67 using a range of storage conditions and to find the correlation of phenolic contents with
68 postharvest colour darkening. Once known, optimum storage condition could be used to
69 minimise darkening and hence maintain seed colour for extended periods.

70

71 **2. Materials and methods**

72 *2.1. Plant Material*

73 Faba beans (*Vicia faba* L.), cv. Fiesta, were grown at Borden (11.26 E longitude, 34.07 S
74 latitude), Western Australia as part of the normal trial activities of the National Faba Bean
75 Improvement Program. Beans were harvested in December 2003 and kept at 5 °C in the dark
76 until used for experiments in February 2004. Good colour (beige/buff) and healthy seeds (free
77 from insect damage, visible viral or fungal attack or broken testa) were individually selected.
78 The average seed weight was 73.2 g per 100 seeds.

79

80 2.2. *Effect of storage temperatures, seed moisture content and light on postharvest testa*
81 *colour*

82 The moisture contents of seeds were modified to 8.4, 10.3, 11.8 and 13.6 g/100g (hereafter
83 referred to as 8, 10, 12 and 14% respectively) by dehydration over silica gel or rehydration in
84 a 75% RH chamber (Wexler, 1997). Initial and final seed moisture contents were determined
85 by applying a standard air-oven method (AACC, 2000) . Seed samples (3 x 25 g) were placed
86 in polyethylene lined aluminium foil bags (10 x 10 cm) and sealed using an impulse heat
87 sealer. Bags were placed in plastic containers and stored at 5, 15, 20, 25, 30, 37, 45, 50 or 60
88 °C (± 2 °C) in controlled temperature storage rooms or hot air ovens. Minimum-maximum
89 thermometers were placed in the storage boxes to monitor temperature changes during storage.
90 A part of the seeds with 12% SMC were placed in bags (10 x 10 cm) prepared using a
91 transparent polyvinyl chloride (PVC) sheet and sealed as above. The bags were placed in a
92 cool room at 20 ± 2 °C under artificial light (GroLux, T8, SYLVANIA, Germany) with
93 photosynthetic photon flux of $350 \mu \text{ mol m}^{-2}\text{s}^{-1}$ (Quantum Meter, QMSW, Apogee
94 Instruments, USA). To measure the light intensity received by seeds the meter detector was
95 covered with the same transparent PVC sheet used for the packaging samples.
96 Seeds were removed and left at room temperature (25 ± 2 °C) for one hour and then analysed
97 for moisture content (weight gain/loss of the bag) and seed coat (testa) colour at 0, 0.5, 1, 2, 3,
98 4, 6, 8, 10 and 12 months of storage. Colour was measured and then they were immediately re-
99 sealed and returned to the respective storage conditions.

100

101 2.3. *Effect of storage temperature on the kernel (cotyledon) colour*

102 Faba bean samples with 12% SMC were dehulled using a mechanical dehuller equipped with
103 an aspirator (S. K. Engineering, India). The kernels (3 x 25 g) were placed in polyethylene

104 lined aluminium foil bags and sealed as above. Samples were stored at 37 ± 2 °C and analysed
105 for moisture content and colour changes at 0, 0.5, 1, 2, 3, 4, 6, 8, 10 and 12 months storage
106 interval.

107

108 *2.4. Colour measurement*

109 Seed coat colour was determined using a Minolta CR-310 chroma meter (Minolta, Japan)
110 using the Granular-Materials Attachment CR-A50. Data were collected for L^* , a^* and b^*
111 values. L^* value represents lightness, a^* value greenness and redness and b^* value blueness and
112 yellowness. A white porcelain plate ($L^* = 97.75$, $a^* = -0.08$, and $b^* = +1.77$) supplied with the
113 instrument was used for calibration.

114 In order to ascertain the practical significance of changes in objective measures of faba bean
115 testa colour during storage, Colour Difference Index (ΔE^*_{ab}) was calculated from L^* , a^* and b^*
116 colour coordinates by the Eq. I (Anonymous, 1991):

$$117 \Delta E^*_{ab} = [(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b^*)^2]^{1/2} \quad \text{Eq. I}$$

118 Where $\Delta L^* = L^*_1 - L^*_2$, $\Delta a^* = a^*_1 - a^*_2$ and $\Delta b^* = b^*_1 - b^*_2$

119 Initial L^* , a^* and b^* values (subscript by 1) and values at each storage interval (subscript by 2)
120 were used to develop ΔE^*_{ab} values and this was used to compare postharvest colour changes in
121 the samples.

122

123 *2.5. Postharvest colour darkening acceptability level*

124 Faba beans having a range of colour darkening attained after storage for one year at different
125 temperatures were photographed by a professional photographer using a digital camera (Nikon
126 D100; 6Mp, Japan). The photograph (Fig. 1) was sent to local and foreign grain handlers,
127 exporters/importers and faba bean breeders/scientists and their comments were sought on the

128 maximum acceptable level of postharvest colour darkening for local and international
129 marketing. According to their comments the samples with 12% SMC stored at ≤ 25 °C (Fig. 1)
130 for one year were acceptable for marketing for human consumption. The maximum acceptable
131 postharvest colour darkening was then back calculated in L^* , a^* and b^* values and used as
132 reference for acceptance of a sample.

133 Postharvest colour changes were also compared with the scale based on changes in Colour
134 Difference Index (ΔE^*_{ab}) (Anonymous, 1989). It describes that ΔE^*_{ab} between 0 to 0.5 is a
135 trace difference and impossible to be detected by human eyesight, 0.5 to 1.5 is slightly
136 discernible and hard to detect by eye, 1.5 to 3.0 is noticeable and able to be detected by a
137 trained panel, 3.0 to 6.0 is appreciable and detectable by ordinary people, a difference of 6.0 to
138 12.0 is large and indicates a large detectable difference in the same colour group and larger
139 than 12.0 is extreme and indicates a shift to another colour group.

140

141 *2.7. Determination of Phenolic Constituents*

142 Total free phenolics, tannins and proanthocyanidins (PA) were determined in testa and
143 cotyledons separately (Anonymous, 2000). Testa of 20 seeds were manually removed and the
144 hilum excised and discarded (hilum consists of a small part of testa (~5%) and has blackish
145 colour that does not obviously change during storage). The testa was then ground with a
146 grinder (IKA[®] A11 basic, IKA[®]-WERKE GmbH & Co. Germany). Cotyledons were ground
147 separately. Testa (0.2 g) and cotyledons (2 g) were extracted with 20 ml of 70% v/v aq.
148 acetone (analytical grade) by applying 20 min ultrasonic treatment at 4 °C followed by
149 overnight mechanical tumbling. Extracts were analysed for total phenolics by
150 spectrophotometrical methods using the Folin-Ciocalteu's Phenol Reagent (Merck). Total
151 phenolic compounds were calculated from a prepared standard curve of tannic acid (Merck)

152 under same set of conditions. Tannins were complexed with polyvinylpyrrolidone
153 (Sigma) and unbound non-tannin phenolics were determined as above (Anonymous, 2000).
154 Total tannins were calculated by subtracting non-tannin phenolics from total phenolics.
155 Proanthocyanidins were determined according to Butanol-HCl method of Porter, Hrstich, &
156 Chan (1986) given in (Anonymous, 2000).

157

158 *2.8. Statistical analysis*

159 Correlations and analyses of variance were carried out using SPSS 14.0 for Windows and
160 means were separated using Tukey's Honestly Significant Difference (Tukey's HSD) test at a
161 significance level of 0.05. Changes in Colour Difference Index (ΔE_{ab}^*) of faba bean stored
162 with different SMC at various temperatures were used to develop a predictive model in
163 GenStat 2005 (GenStat for Windows, 8th Edition, VSN International Ltd, Rothamsted,
164 England).

165

166 **3. Results**

167 *3.1. Effect of storage temperature and duration on the stability of postharvest testa colour*

168 Storage temperature and duration influenced faba bean testa colour. It changed from beige
169 (initial colour) to medium brown in seeds stored at lower temperatures (≤ 25 °C) but changed
170 to dark reddish brown and almost black in seeds stored at higher temperatures (≥ 37 °C) after
171 12 months (Fig. 1). Both temperature and duration of storage influenced L^* , a^* and b^* values
172 (Fig. 2). The higher the temperature the faster the rate of change in L^* , a^* and b^* values. There
173 was a continuous decrease in L^* and b^* values with the passage of time at all temperatures.
174 Lightness and yellowness in the initial beige coloured seeds was masked as colour changed
175 through brown to dark reddish-brown. On the other hand, a^* values increased and then

176 decreased in samples stored at high temperatures (37 °C). The a^* values increased sharply
177 after two weeks to a maximum ($a^* = 16.8$) and then decreased in seeds stored at 60 °C (Fig. 2),
178 whereas seeds stored at temperatures of 37, 45 and 50 °C attained their maximum a^* values
179 ($a^* \sim 16$) after 4, 2 and 1 month respectively, followed by a continuous decrease indicating a
180 similar path accelerated by temperature. Samples stored at temperatures 10 °C did not
181 achieve a similar high a^* value after one year in storage. This change in a^* values reflects a
182 change in the red component of bean colour which increased due to an initial turning of bean
183 colour to reddish-brown and then decreased due to a loss of the red component and an increase
184 in darkness (L^*).

185

186 The Colour Difference Index (ΔE^*_{ab}) for faba bean seeds increased during storage at all
187 temperatures. Substantial colour changes (ΔE^*_{ab} values) were found during storage in all seed
188 samples particularly those stored at higher temperatures (37 °C). The higher the storage
189 temperature the higher the change in colour after a given time period. The data demonstrated a
190 positive correlation ($r = 0.85$) between storage temperature and the ΔE^*_{ab} values. Appreciable
191 postharvest colour changes detectable by ordinary people (Anonymous, 1989) occurred after 4
192 months at 5 °C, after 2 months at 15 and 20 °C, after 1 month at 25 °C and after only two
193 weeks in samples stored at or above 30 °C (Fig. 2).

194

195 *3.2. Effect of seed moisture content and light on the stability of postharvest testa colour*

196 Seed moisture content (SMC) was also an important factor affecting postharvest colour
197 darkening expressed by changes in L^* , a^* and b^* values. The higher the seed moisture content
198 the faster was the darkening process at a given temperature. There was a positive correlation (r
199 = 0.88) between SMC and ΔE^*_{ab} values. Samples with 8% SMC were less susceptible to

200 darkening compared to higher SMC. There was a continuous decrease in L^* and b^* values with
201 the passage of time (Fig. 3). Seeds with 8% SMC had a change of 27 points in ΔE^*_{ab} values
202 after 12 months storage at 37 °C whereas seeds with 10, 12 and 14% SMC exhibited the same
203 level of change in just 8, 6 and 3 months respectively (Fig. 3).

204 Light also caused a substantial increase in postharvest colour darkening. Seeds stored under
205 light darkened much faster than those stored in dark. Storage under light caused a faster
206 decrease in L^* and b^* values and a faster increase in a^* values (Fig. 4). Appreciable colour
207 changes detectable by ordinary people (Anonymous, 1989) were measured just after 2 weeks
208 storage under light at 20±2 °C.

209

210 *3.3. Effect of storage temperature on the kernel (cotyledon) colour*

211 Not only testa colour but also kernel colour of faba beans darkened during storage at 37 °C.
212 Similar to testa colour cotyledon colour demonstrated a decrease in L^* and b^* values and an
213 increase in a^* values (Fig. 5). Cotyledon colour darkened less than testa colour but differences
214 were still large (Anonymous, 1989). Cotyledons showed a change of 6 points in ΔE^*_{ab} values
215 after 8 months storage at 37 °C (Fig. 5).

216

217 *3.4. Predictive model for postharvest seed coat colour changes*

218 Using the data collected for changes in colour difference index (ΔE^*_{ab}) of faba bean seeds
219 stored for 12 months under a range of storage conditions a predictive model was developed
220 which is expressed in Eq. II:

221

$$222 \quad Y = a(T + SMC + T \times SMC) + b(T + SMC + T \times SMC) k^P \quad \text{Eq. II}$$

223

224 Where $Y = \text{change in } \Delta E_{ab}^*$ values, T is storage temperature in °C, SMC is % seed moisture
225 content, P is storage period in months.

226 a , b and k are constants with the following values

227 $a = 0.063$, $b = -0.058$, and $k = 0.583$

228 The equation accounted for 94% variance provided that Fiesta variety is stored under constant
229 temperature and SMC in dark.

230

231 *3.5. Changes in Phenolic constituents with change in postharvest testa and cotyledon colour*

232 Storage at different temperatures for 12 months led to substantial reduction in total free
233 phenolic constituents especially in the testa and there was a greater decrease with higher
234 storage temperature resulting in more darkening (Table 1). The reduction in total free
235 phenolics after 12 months storage ranged from 5% at 5 °C to 76% at 50 °C.

236 Tannins were the major proportion of total phenolics in the testa of faba bean. Tannin contents
237 were negatively correlated with postharvest colour darkening in faba bean but the decrease
238 was not significant for seeds stored under cooler temperatures up to 25 °C (Table 1). Non-
239 tannin phenolics also decreased, with an accompanying increase in darkening, with higher
240 storage temperature. Testa of freshly harvested faba bean seeds contained 18.8 mg g⁻¹ non-
241 tannin phenolics (Table 1) which decreased by 12- 86% for seeds stored over the range of 5-50
242 °C after 12 months. Proanthocyanidins, which were the predominant group among tannins also
243 substantially decreased (Table 1) with an increased storage temperature especially higher
244 temperatures (≥ 37 °C).

245 Storage under light at 20 °C caused substantial changes in phenolic contents compared with
246 the samples stored in dark at the same temperature. Samples stored under light for 12 months

247 showed a 46% decrease in total phenolics and 57% decrease in PA whereas samples stored in
248 dark showed only 9% decrease in total phenolics and 13% decrease in PA (Table 2).
249 Storage at higher temperature (≥ 25 °C) also affected total phenolic contents of the cotyledon.
250 Total phenolics of cotyledons consistently decreased with increased storage temperature
251 especially storage at higher temperatures (≥ 37 °C) in dark (Table 3).

252

253 **4. Discussion**

254

255 *4.1. Effect of storage temperature and duration on the stability of testa colour*

256 It is possible to store faba beans without substantial darkening. Our results show that
257 postharvest seed coat colour darkening in faba bean was slow at moderate to low temperatures
258 (≤ 25 °C) and it was slowest and therefore had best colour retention after 12 months at 5 °C.
259 Low temperature also slows postharvest seed coat colour darkening in other legumes. Little
260 change in seed coat colour occurs in Rwandan dry beans (*Phaseolus vulgaris*) stored at 4 °C
261 for 24 months (Edmister et al., 1990). Light red kidney beans (*Phaseolus vulgaris* L.) also
262 retain their original colour for one year when stored at 1 °C (Gunes et al., 1997). In lentil seeds
263 (*Lens culinaris* Medic.) there is no darkening at 5 °C (Nordstorm et al., 1979) and it is slow in
264 adzuki beans (*Vigna angularis*) at 10 °C (Yousif et al., 2003). So similar to other legumes,
265 storage at 5 °C best protected faba bean postharvest colour during long term storage.

266 Storage of faba bean at high temperatures (≥ 30 °C) accelerated colour darkening especially at
267 ≥ 37 °C. This supports earlier evidence that high temperature storage is an important factor
268 causing postharvest colour darkening in faba bean and other legume seeds (Amarowicz,
269 Troszynska, Barylko-Pikielna & Shahidi, 2004; Cunha, Sgarbieri & Damasio, 1993; Quast &

270 Silva, 1977; Sorour & Uchino, 2004). Davies (1994) also found that storage of faba beans at
271 40 °C causes a substantial increase in postharvest colour darkening. Adzuki beans (Yousif et
272 al., 2003), Rwandan dry beans (Edmister et al., 1990) and lentil seeds (Nozzolillo et al.,
273 1984) also darken when stored at 30 °C. Seeds stored at high temperatures (≥ 37 °C) darkened
274 to an unacceptable level of marketing for human consumption in less than 3 months.

275

276 In general, postharvest faba bean seed coat darkening increased with increased temperature
277 but duration of storage must be taken into account. Long term storage caused colour darkening
278 even at intermediate temperatures (15, 20 and 25 °C) as in other legumes. Storage at 24 °C for
279 one year increases darkening in light-red kidney beans (Hughes et al., 1975) and Rwandan dry
280 beans colour darkened when stored at 23 °C for 24 months (Edmister et al., 1990). Long term
281 storage of faba bean at temperatures ≤ 25 °C darkened seed coat colour but the darkening level
282 was in the acceptable range of marketing for human consumption after 12 months. This
283 contrasted with storage at ≥ 37 °C which caused substantial darkening just after 2 weeks and
284 the seeds became unacceptably dark (brown) for human consumption in less than 3 months.

285

286 The accelerated colour darkening process in faba bean at high temperature (≥ 37 °C) is a
287 serious concern for on-farm storage in Western Australia. The faba bean crop is harvested in
288 the beginning of summer (November-December) and grain is stored on farm for the next
289 couple of months. The air temperature may rise above 40 °C (Bureau of Meteorology, Western
290 Australia), which can quickly cause colour darkening and lower the quality of the produce.
291 Conversely storage of faba bean at refrigeration temperatures (~ 5 °C) would protect faba bean
292 colour during long term storage but its practical use, especially considering the cost of storage,

293 would be prohibitive commercially. A maximum storage temperature, which would keep faba
294 bean colour darkening to an acceptable level for marketing for human consumption, was ≤ 25
295 °C and this may be practical at commercial level.

296

297 4.2. Effect of seed moisture content and light on the stability of postharvest testa colour

298 Seed moisture content was also recognized as an important factor in colour darkening of faba
299 bean. Seeds with higher SMC darkened at faster rate than those having lower SMC. Seeds
300 with 8% SMC were very resistant to colour darkening as compared to those with higher SMC.
301 High SMC and/or high relative humidity in the storage environment have been identified by
302 other researchers as major factors responsible for the deterioration of quality traits including
303 colour of other species of bean. In pinto beans (*Phaseolus vulgaris*) seeds with 10% added
304 moisture have greater colour change (decrease in Hunter L* values and increase in a* values)
305 than control seeds or seeds with 5% added moisture (Park et al., 1999). Increases in
306 postharvest colour darkening in Rwandan dry beans positively relate to increase in water
307 activity (a_w) across a range of storage temperatures (Edmister et al., 1990).

308 Farmers need to harvest faba beans early and at high moisture contents (14-15%) to preserve
309 seed quality and maximise yield. Harvesting early is important because the longer the crop
310 remains in the field the more vulnerable it is to loss from lodging and pod shedding. Our
311 results revealed that a 14-15% moisture content of faba bean accelerates postharvest colour
312 darkening considerably during storage. So, in order to maintain faba bean colour for human
313 consumption during long term storage, faba bean could be dehydrated to 8-10% SMC after
314 harvesting. The extra cost of dehydration and reduced yield (by weight) may be compensated
315 for by the higher sale price and this requires a cost-benefit analysis.

316

317 Light also substantially affected faba bean colour during storage. Testa darkening under light
318 for one month was equal to darkening in 12 months in dark at the same temperature (20 ± 2
319 °C). The observed light acceleration of colour darkening in faba bean extends earlier research
320 on the effect of light on other legumes. Ultraviolet and cool-white light darkens light-red
321 kidney beans during storage (Hughes et al., 1975). Similarly parts of faba bean seeds were
322 observed to darken when they were exposed to light when pods split on the plant. Growers of
323 light-red kidney beans also observe darkening of beans in pods when harvest is delayed after
324 pods and seeds are fully mature (Hughes et al., 1975).

325

326 Postharvest colour darkening in faba beans due to light may be of less concern to producers
327 because seeds get exposed to light for a very short period. There is generally little pod splitting
328 in field. After harvesting faba beans are stored in metal bins/silos where no light can penetrate.
329 The only possibility of exposure to light is when they are packed in 50-100 kg bags made of
330 white polypropylene weave bags at around 650 denier (most commonly used packing
331 material), which is semi transparent, and subsequent storage where they are exposed to
332 light/sunlight. Either this practice should be avoided or a non-transparent material should be
333 used for packaging faba beans for retailing.

334

335 *4.3. Effect of storage temperature on the kernel (cotyledon) colour*

336 Substantial colour changes in kernel (cotyledon) colour were also determined in seeds stored
337 at higher temperature (37 °C). Darkening of faba bean cotyledons is important for the
338 dishes/products where cotyledon colour is visible e.g. Falafel (deep fried dough) and Bissara

339 (poured paste) in Egypt and other Middle Eastern countries. This affects sensory quality of
340 the products and hence their marketability.

341

342 *4.5. Predictive model*

343 The predictive model for postharvest seed coat colour changes will be helpful for farmers and
344 exporters/importers to calculate and predict the storage life of faba beans. This will enable
345 them to determine the limit of storage for colour changes to remain acceptable for marketing
346 for human consumption and hence increase profitability.

347

348 *4.6. Changes in phenolic constituents with change in postharvest testa and cotyledon colour*

349 A substantial reduction in phenolic compounds was associated with postharvest colour
350 darkening in faba beans. Total free phenolic contents of testa demonstrated a 5% to 76%
351 decrease whereas non-tannin phenolics demonstrated a 12% to 86% decrease in seeds stored
352 across a temperature range of 5-50 °C. Polyphenols in other legumes behave similarly (Hincks
353 & Stanley, 1986). A range of cultivars of dry beans (*Phaseolus vulgaris*) stored for 5 years
354 under tropical conditions (30-40 °C, 75% RH) exhibit an 11% to 38% decrease in total
355 polyphenols and a substantial decrease in non-tannin polyphenols as compared with freshly
356 harvested beans (Martin-Cabrejas, Esteban, Perez, Maina & Waldron, 1997). A reduction in
357 polyphenol content is found at all stages of seed development in winged beans (*Psophocarpus*
358 *tetragonolobus* L.) (Kadam, Kute, Lawande & Salunkhe, 1982). The reduction in total free
359 phenolics and non-tannin phenolics is probably due to polymerization of existing polyphenolic
360 compounds, resulting in insoluble, high molecular weight polymers. Browning in lentil seeds
361 is also assumed to be the result of polymerisation of low molecular weight phenolic precursors
362 to brown-coloured high molecular weight products (Nozzolillo et al., 1984). The decrease in

363 phenolic constituents with the increase in colour darkening may also be due to oxidative
364 degradation of particular phenolic compounds (Marquardt, Ward & Evans, 1978). Phenolic
365 compounds vary widely in complexity but their common characteristic is that they are readily
366 oxidised and undergo phenolic reactions (Bors, Heller, Michel & Stettmaier, 1996). Indeed
367 when faba beans are flushed with oxygen darkening accelerates, whereas flushing with
368 nitrogen reduces it (Nasar-Abbas, Plummer, Siddique, White, Harris & Dods, 2008). Further,
369 storage of several varieties of faba beans under low oxygen concentration reduces colour
370 darkening suggesting that darkening is due to oxidation of polyphenolics (Black & Brouwer,
371 1998). Oxidation of polyphenols, and especially non-tannin polyphenols, might also be due to
372 peroxidase enzyme activity which continues during postharvest storage (Fry, 1986). Others
373 suggest that the darkening is probably due to a combination of Maillard (non-enzymatic)
374 browning and chemical changes involving phenolic compounds (Edmister et al., 1990). It is
375 possible that any or all of these processes are involved in the complex chemistry associated
376 with postharvest seed coat colour darkening of faba bean.

377

378 Tannin especially PA (condensed tannin) may be involved in colour darkening of faba bean.
379 Pinto bean variety with higher initial PA contents darkened faster than the one with lower PA
380 contents (Beninger, Gu, Prior, Junk, Vandenberg & Bett, 2005). The continuous decrease in
381 tannin contents including PA with the increase in darkening of seed testa supports studies in
382 different beans. A decrease in PA of faba beans with colour darkening is also caused by
383 accelerated aging at 40 °C and 100% RH (Davies, 1994). In lentils there is a substantial
384 reduction in proanthocyanidin contents as they change colour from green to dark brown during
385 storage (Nozzolillo et al., 1984). Tannins increase gradually in black beans (*Phaseolus*
386 *vulgaris*) during storage at 5 °C for 6 months whereas they increase, reach a plateau and then

387 decline when stored at elevated temperatures of 30 °C and 40 °C (Siewwright & Shipe, 1986).
388 This suggests that tannins continue to develop from smaller molecular weight non-tannin
389 material during storage but at higher temperatures there is a loss of tannins due to their binding
390 with macro-molecules (proteins).

391

392 Our studies revealed that at lower temperatures (≤ 25 °C) a non-significant reduction in tannin
393 contents occurred whereas at higher temperatures (≥ 37 °C) significant reductions were
394 determined. This might have been due to a balance between development of tannins from
395 smaller molecular weight, non-tannin material (Bors et al., 1996; Hughes et al., 1975;
396 Marquardt et al., 1978) and subsequent binding with proteins at lower temperatures. At high
397 temperatures (≥ 37 °C) this balance may have shifted towards binding with proteins due to
398 increased biochemical activity (Siewwright et al., 1986). The loss in tannin content might also
399 be due to their strong antioxidant activity (Shahidi, Chavan, Naczki & Amarowicz, 2001).
400 Proanthocyanidins are damaged by oxidative reactions, as they play an important role in the
401 defence system of seeds exposed to oxidative damage caused by environmental factors such as
402 light, oxygen, free radicals and metal ions (Amarowicz et al., 2004; Troszynska & Ciska,
403 2002). Proanthocyanidins are known to prevent lipid oxidation as reducing agents, free radical
404 scavengers and chelators of pro-oxidant catalytic metals. Tannins are 15-30 times more
405 effective in the quenching of peroxy radicals than simple phenolics (Hagerman et al., 1998).

406

407 Light changed phenolic contents in the testa but it was not effective in changing cotyledon
408 phenolic content. Light may only affect the testa of beans. The testa, which is the outermost
409 portion of the seed, may filter or block light from reaching the cotyledons. The testa however,
410 would not be able to insulate the cotyledons from a constant external temperature and the

411 whole seed would quickly equilibrate with air temperature. Ultraviolet and cool-white light
412 darken kidney beans in storage but seeds darkened by light decrease very little in cooking
413 quality in contrast to seeds darkened by high storage temperature and relative humidity.
414 Darkening caused by light probably involves only pigment changes in the seed coat whereas
415 darkening caused by high temperature involves changes in constituents throughout the seed.
416 Similar light induced changes in the seed testa, but not cotyledons, may also occur in faba
417 bean.

418

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420

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 515 seed coat colour of Australian adzuki beans. *Food Australia*, 55(10), 479-484.
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521 Table 1. Phenolic constituents of testa of faba beans stored at different temperatures for 12
 522 months
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Storage treatments	Total free phenolics (mg tannic acid g ⁻¹)	Non-tannin phenolics (mg tannic acid g ⁻¹)	Total tannins (mg tannic acid g ⁻¹)	Proanthocyanidins (mg leucocyanidin g ⁻¹)
Control				
(Freshly harvested)	62.4 ± 0.4 ^a	18.8 ± 0.4 ^a	43.6 ± 0.6 ^a	40.7 ± 0.1 ^a
5 °C in dark	59.5 ± 0.3 ^b	16.5 ± 0.3 ^b	43.0 ± 0.3 ^a	38.7 ± 1.4 ^a
15 °C in dark	57.1 ± 0.9 ^{bc}	15.7 ± 0.1 ^{bc}	41.4 ± 0.8 ^a	35.7 ± 1.3 ^b
25 °C in dark	55.9 ± 1.3 ^c	15.2 ± 0.5 ^{cd}	40.7 ± 0.9 ^a	34.8 ± 1.4 ^b
37 °C in dark	50.6 ± 0.9 ^d	14.5 ± 0.4 ^d	36.1 ± 1.2 ^b	30.2 ± 1.0 ^c
45 °C in dark	41.2 ± 0.7 ^e	11.3 ± 0.4 ^e	30.0 ± 1.1 ^c	24.2 ± 0.4 ^d
50 °C in dark	15.0 ± 0.8 ^f	2.7 ± 0.1 ^f	12.2 ± 0.8 ^d	5.9 ± 0.1 ^e

524 Means (± s.e., n = 3) sharing the same letter in a column are not significantly different (p ≤ 0.05) according to
 525 Tukey's HSD test.
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 529

530 Table 2. Phenolic constituents of testa of faba beans stored at 20 °C under artificial light and
 531 dark for different time periods
 532

Storage period (months)	Total free phenolics (mg tannic acid g ⁻¹)	Non-tannin phenolics (mg tannic acid g ⁻¹)	Total tannins (mg tannic acid g ⁻¹)	Proanthocyanidins (mg leucocyanidin g ⁻¹)
0 (Freshly harvested; control)	62.4 ± 0.4 ^a	18.8 ± 0.4 ^a	43.6 ± 0.6 ^a	40.7 ± 0.1 ^a
1 (under light)	52.4 ± 1.0 ^c	14.6 ± 0.4 ^c	37.8 ± 0.6 ^c	31.9 ± 1.4 ^c
3 (under light)	46.5 ± 1.2 ^d	12.1 ± 0.4 ^d	34.4 ± 1.4 ^d	28.8 ± 1.0 ^d
6 (under light)	42.3 ± 0.8 ^e	11.6 ± 0.2 ^d	30.8 ± 0.7 ^e	24.2 ± 1.0 ^e
9 (under light)	36.0 ± 1.3 ^f	9.5 ± 0.2 ^e	26.4 ± 1.5 ^f	20.3 ± 0.6 ^f
12 (under light)	33.5 ± 0.9 ^f	8.3 ± 0.1 ^f	25.2 ± 0.9 ^f	17.6 ± 1.2 ^f
12 (in dark)	56.6 ± 0.7 ^b	15.6 ± 0.2 ^b	41.1 ± 0.4 ^b	35.5 ± 0.3 ^b

533 Means (± s.e., n = 3) sharing the same letter in a column are not significantly different (p ≤ 0.05) according to
 534 Tukey's HSD test.
 535

536 Table 3. Total free phenolic contents of cotyledon of
 537 faba beans stored at different temperatures in dark
 538 and stored at 20 °C under artificial light for 12 months
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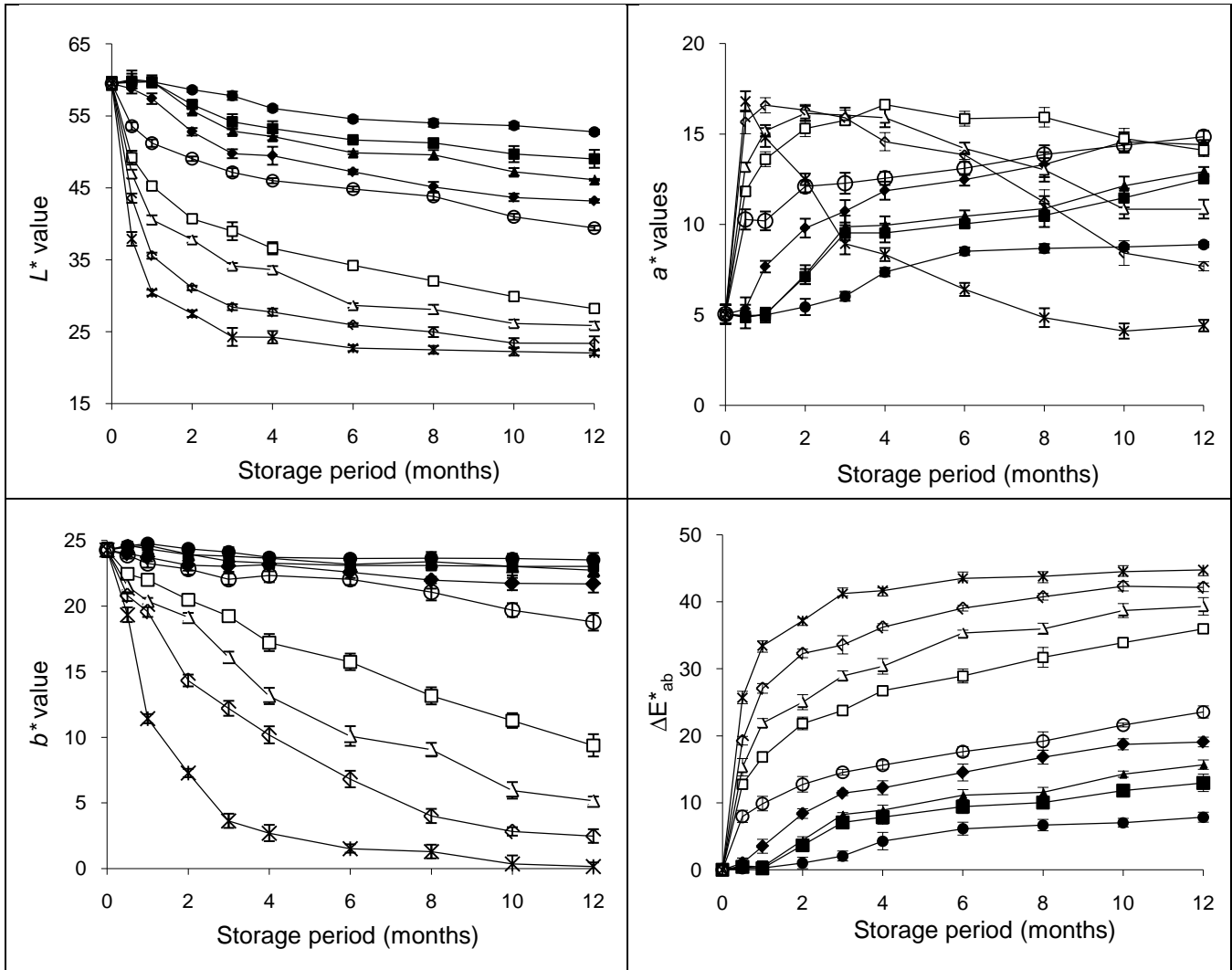
Treatments	Total free phenolics (mg tannic acid g ⁻¹)
Freshly harvested (control)	1.71 ± 0.01 ^a
Stored at 5 °C in dark	1.62 ± 0.06 ^{ab}
Stored at 15 °C in dark	1.61 ± 0.06 ^{ab}
Stored at 20 °C in dark	1.58 ± 0.05 ^{ab}
Stored at 25 °C in dark	1.52 ± 0.03 ^{bc}
Stored at 37 °C in dark	1.46 ± 0.06 ^{cd}
Stored at 45 °C in dark	1.34 ± 0.04 ^{de}
Stored at 50 °C in dark	1.29 ± 0.04 ^e
Stored at 20 °C in light	1.59 ± 0.01 ^{ab}

540 Means (± s.e., n = 3) sharing the same letter in the column are not
 541 significantly different ($p \leq 0.05$) according to Tukey's HSD test
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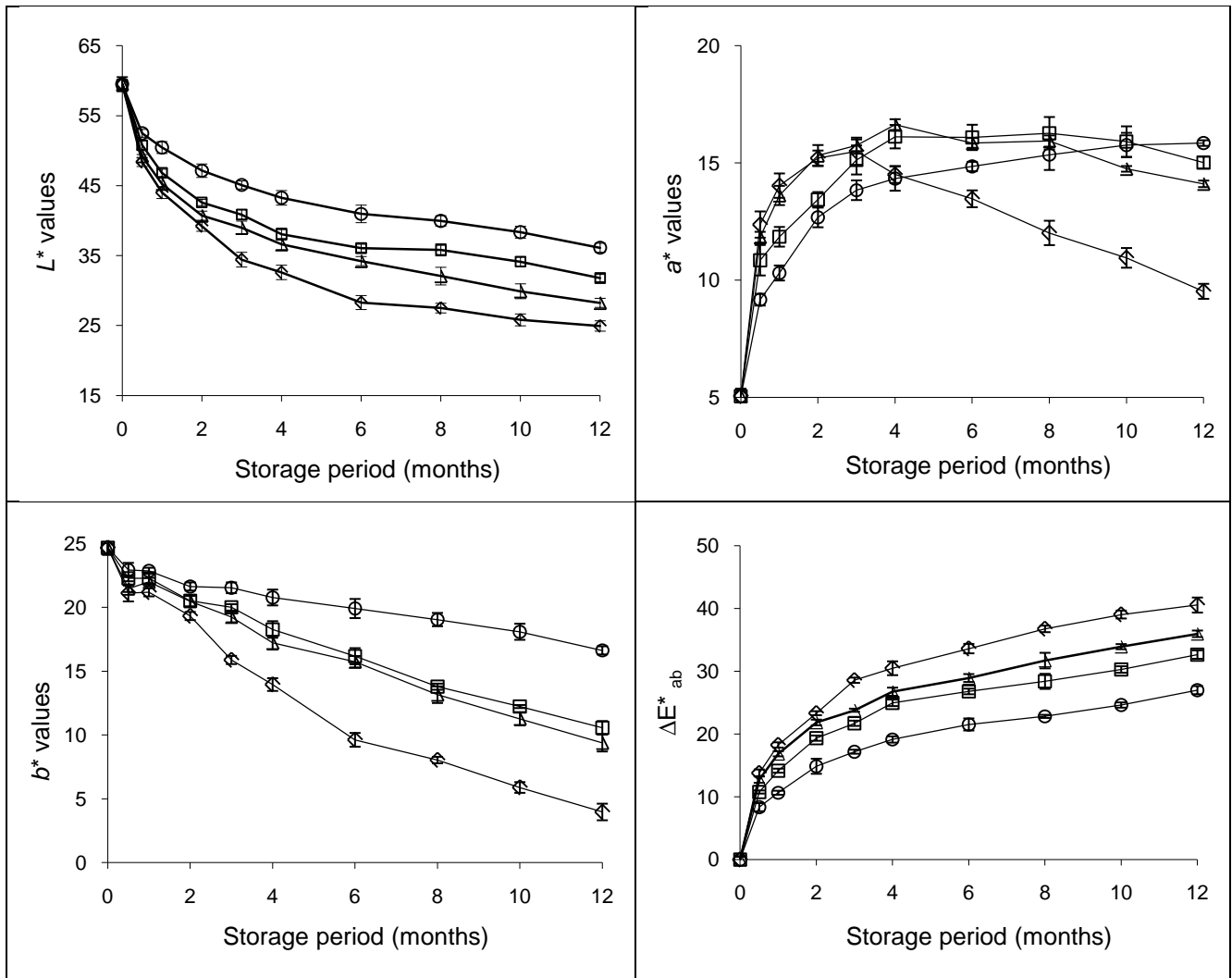
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Fig. 1. Effect of temperature on the colour of faba bean seeds after 12 month storage in dark.



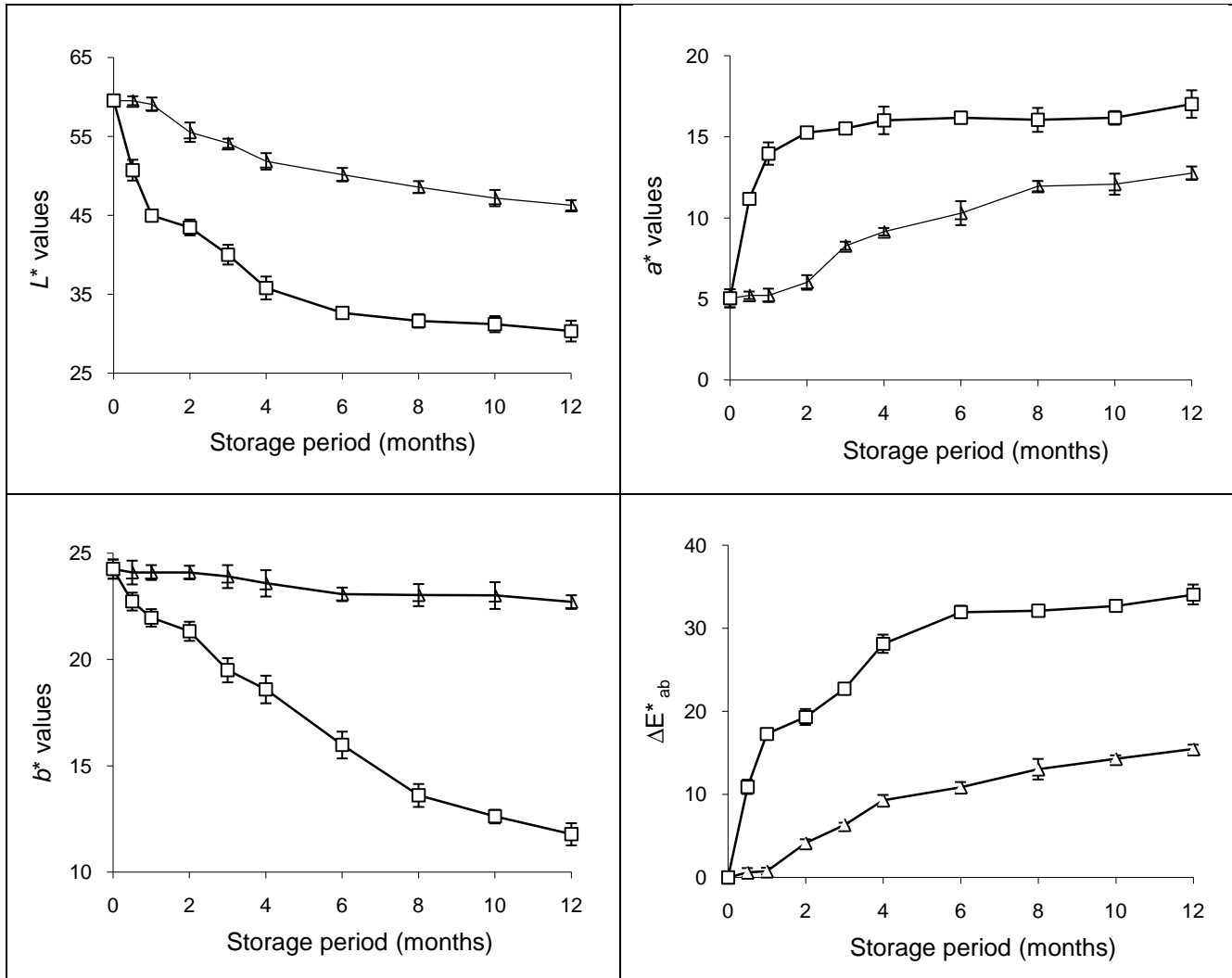
549 Fig. 2. Effect of storage time and temperature on L^* , a^* and b^* colour coordinates and ΔE^*_{ab}
 550 values of faba bean seeds stored in dark: 5 °C (●), 15 °C (■), 20 °C (▲), 25 °C (◆), 30 °C (○),
 551 37 °C (□), 45 °C (Δ), 50 °C (◇), 60 °C (⋈). Error bars = \pm s.d., n = 9.

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555 Fig. 3. Effect of seed moisture content on L^* , a^* and b^* colour coordinates and total colour
 556 change (ΔE^*_{ab} values) of faba bean seeds stored at 37 °C for 12 months in dark: 8% SMC (○),
 557 10% SMC (□), 12% SMC (△), 14% SMC (◇). Error bars = \pm s.d., n = 9.

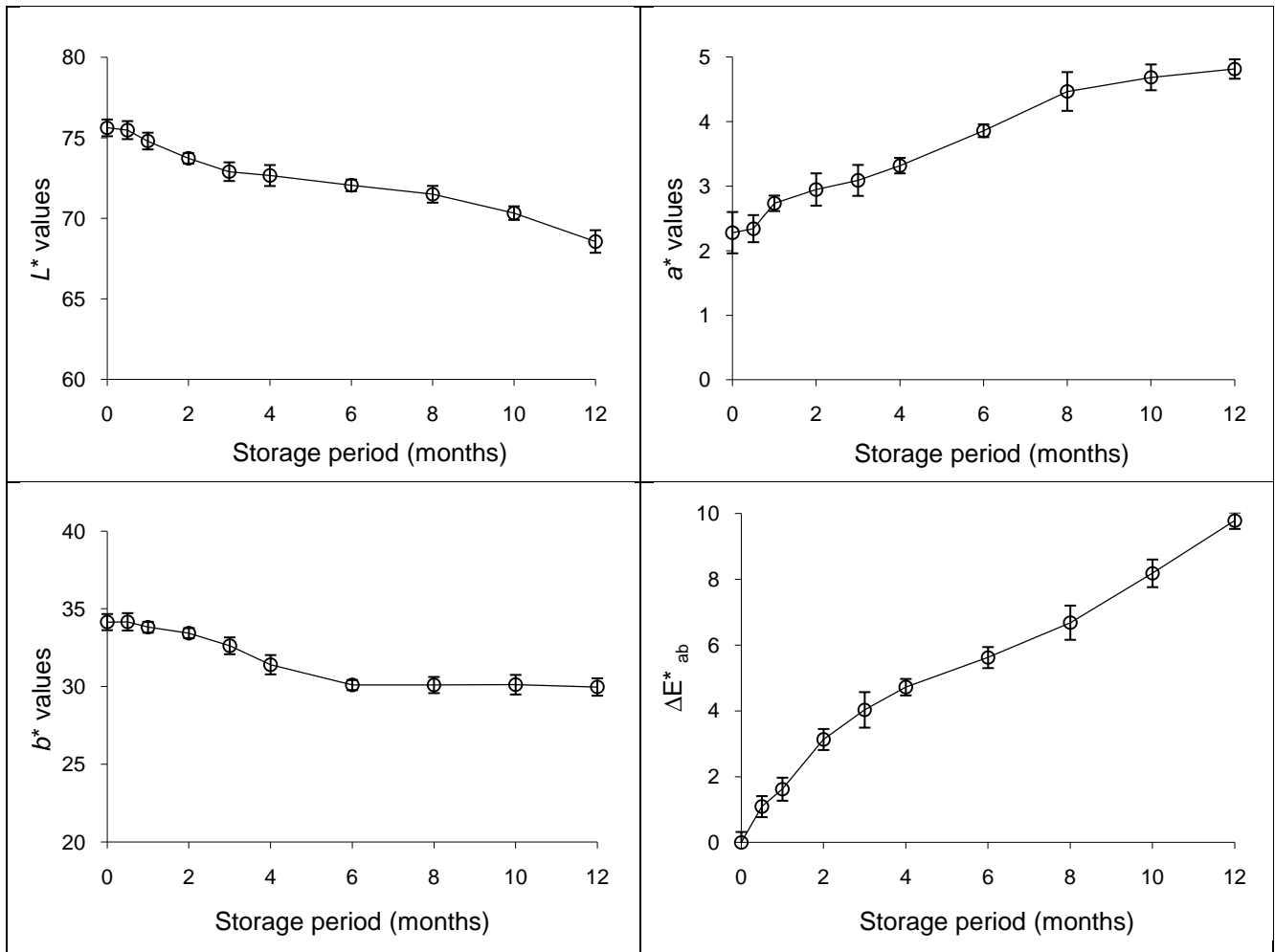
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560 Fig. 4. Effect of light on L^* , a^* and b^* colour coordinates and total colour change (ΔE^*_{ab}
 561 values) of faba bean seeds stored at 20 °C for 12 months: in dark (Δ), under artificial light (\square).
 562 Error bars = \pm s.d., n = 9.

563

564



565 Fig. 5. Effect on L^* , a^* and b^* colour coordinates and total colour change (ΔE^*_{ab} values) of
 566 faba bean cotyledons stored at 37 °C for 12 months in dark (Error bars = \pm s.d., n = 9).
 567