Axial Impact Resistance of FRP-Confined Concrete

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Abstract

This study investigates the impact resistance of fiber reinforced polymer (FRP) confined concrete. Concrete cylinders were wrapped with carbon FRP (CFRP) or glass FRP (GFRP) with a varied number of layers and wrapping schemes. The impact tests were conducted by using drop-weight apparatus at different impact velocities. Dynamic behavior of the specimens has been investigated. The experimental results have shown that the failure modes are very different from those from static tests. Identical specimens experienced different damages as the impact velocities changed. The dynamic rupture strain of FRP was found to be substantially lower as compared to that under static loads. As a result, the FRP efficiency factors were found to be 0.17 and 0.56 for CFRP and GFRP, respectively. Interestingly, although GFRP has lower tensile strength and elastic modulus, it showed much better performance against impact as compared to CFRP in terms of both the strength and ductility. The higher rupture strain of GFRP compared to CFRP is one of the reasons resulting in higher confinement efficiency of GFRP under impact loads. A confinement model is proposed to predict the confined concrete strength under impact.

Keywords: Fiber Reinforced Polymer; Impact loading; Impact resistance; Strengthening; Retrofitting.

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Introduction

Concrete columns wrapped with fiber reinforced polymer (FRP) have shown excellent performances on load carrying capacity and ductility. FRP provides the confinement to the concrete columns and thus improves their performance. There are many experimental and analytical studies investigating the behavior of FRP-confined concrete under static loads (Cusson and Paultre 1995; Spoelstra and Monti 1999; Lam and Teng 2002; Wu and Zhou 2010; Pham et al. 2015a). The behavior of FRP-confined concrete under static loads is quite well understood as compared to that under other extreme loading conditions like earthquake, blast loads, and impact loads (Pham and Hao 2016a). The effectiveness of FRP has been proven and thus the FRP-confined concrete may be used in high-rise buildings, large-span bridges, subway stations, and military facilities. Among these applications of FRP, concrete columns wrapped with FRP may suffer from impulsive loads with high loading rates. For example, bridge piers or under-ground structures may be subjected to impacts from moving vehicles, residential or military facilities may subject to impact accidents or bomb attacks. Unfortunately, research on impact resistance and structural behavior against impulsive loads is still limited (Pham and Hao 2016b). Especially, studies about impact resistance of FRP-confined concrete are rare. There have been only some limited relevant studies about confined concrete columns under impact loads in the literature (Shan et al. 2007; Uddin et al. 2008; Mutalib and Hao 2011a; Mutalib and Hao 2011b; Xiao and Shen 2012; Xu et al. 2012).

Shan et al. (2007) used gas gun equipment to investigate the impact resistance of confined concrete filled steel tubes, in which concrete was filled in a steel tube that was externally wrapped with FRP sheets. The maximum strain rate from these tests ranged between 389 and 1621 s\(^{-1}\) (strain per second). Damage to these specimens under impact loads was localized to the vicinity of the impact end, in which the CFRP sheets near the impact end fractured. The
authors concluded that using FRP confinement can significantly improve the compressive strength of the specimens under impact loads.

Uddin et al. (2008) used an Instron drop-tower testing machine to carry out impact tests on concrete specimens wrapped with thermoplastic composite jackets or CFRP sheets. A comparison between specimens with the two different wrapping materials had been conducted. It was found that rupturing of the CFRP sheets under impact loads led to a brittle failure of the CFRP-confined concrete specimens. The failure of FRP-confined concrete was reported at the mid height of the specimens, which was different from the observation by Shan et al. (2007). The impact velocity can be a reason for this difference in which the impact velocity was 2.4 m/s, much slower than those in the tests by Shan et al. (2007). It seems that the impact velocity has changed the failure pattern.

Meanwhile, Xiao and Shen (2012) conducted a study on impact behaviors of CFRP-confined concrete filled tubes (CCFT) under a drop-weight test system. CFRP sheets ruptured at 2 milliseconds after the impact event. The progressive failure of the CCFT specimens initiated at the specimen top and then propagated down to the mid height. This failure pattern was similar to that of the study by Shan et al. (2007). The maximum drop height of this study was 7 m, which is equivalent to a velocity of 11.7 m/s. The CCFT specimens had shown improved impact damage resistance. By increasing the number of CFRP layers, damage of the specimens reduced under the constant impact energy. This finding proved that CFRP confinement can be used to improve the impact resistance of specimens. The experimental results have shown that an increase in the impact energy did not significantly change the maximum impact load but the impact duration.

The above studies have presented some qualitative observations from testing. However, only very limited quantitative analysis was reported in literature, especially the tests and analyses
related to FRP wrapped concrete are very limited. In particular, it is necessary to investigate the failure mode of FRP-confined concrete and quantify the confinement effect on the confined concrete. This study aims to examine the impact resistance of FRP-confined concrete. Rupture strain of FRP, which governs the failure of FRP-confined concrete, is investigated against different impact velocities. Actual FRP rupture strain is considered for predicting the axial impact resistance of FRP-confined concrete. The confinement efficiency of CFRP against GFRP, which is more ductile, under impact loads is examined. The confinement mechanism of FRP-confined concrete with double confinement effects from FRP and lateral inertia forces is also studied.

**Confinement mechanism**

**Confinement effect in static loads**

When a FRP-confined concrete column is subjected to axial compression, it expands laterally. This expansion is prevented by the FRP jacket, which provides confining pressure to the concrete core. Since the lateral confining pressure is activated, the axial stress of FRP-confined concrete is thus increased as shown in Fig. 1. The confining pressure \( f_c \) can be estimated as follows:

\[
f_c = k_e \frac{2f_{frp}t}{d}
\]  

where \( f_{frp} \) and \( t \) are the tensile strength and the thickness of FRP, respectively; \( d \) is the diameter of the column; and \( k_e \) is the FRP efficiency factor which was defined by Harries and Carey (2003). The FRP efficiency factor is the ratio between the actual rupture strain of FRP in concrete columns and the rupture strain of FRP from flat coupon tests. This study adopts a
simple and considerably accurate model by Lam and Teng (2003) to estimate the compressive strength of FRP-confined concrete:

\[
\frac{f'_{cc}}{f'_{co}} = 1 + 3.3 \frac{f_t}{f'_{co}} \tag{2}
\]

where \(f'_{cc}\) and \(f'_{co}\) are the compressive strengths of confined and unconfined concrete, respectively.

**Confinement effect in impact loads**

The compressive strength of FRP-confined concrete under static loads can be calculated with the above equations. There has been no model to calculate the compressive strength of FRP-confined concrete against impact loads in the open literature, in which two possible confinement effects need to be studied. Under axial impact loads, FRP-confined concrete tends to expand laterally but the confining pressure from the FRP prevents the expansion thus increases the specimen’s capacity. This confinement mechanism is similar to that under static loads. In such cases, the rupture strain of the FRP under impact loads is crucial but it has not been well studied yet. In addition, when a projectile impacts a specimen, the concrete tends to expand laterally with an acceleration, which causes the inertial force as a confinement pressure (Hao and Hao 2014). The axial capacity of the specimen thus increases by multiple confinement effects as shown in Fig. 1. Studies of lateral inertial confinement effect on concrete specimens under impact loads have been reported in the study by Hao and Hao (2014). No study of the lateral inertial confinement effect of FRP wrapped concrete specimen under impact load has been reported yet. Since FRP wraps may change the lateral expansion acceleration of concrete specimen under impact loads, the lateral inertial confinement effect of FRP confined concrete specimen will be different from that of unconfined concrete specimens. Analyzing the confined
strength of these specimens is thus difficult because of its complexity. This study focuses on
the contribution of FRP to the confinement effect of FRP-confined concrete against impact.
In general, the dynamic tensile strength of FRP needs to be considered to determine the
confining pressure under impact loads. Al-Zubaidy et al. (2013) reported an experimental
testing on FRP and proposed an empirical equation to determine the dynamic tensile strength
as follows:

\[
\frac{f_{\text{RP,dynamic}}}{f_{\text{RP,static}}} = 1 + 4.496 \times 10^{-4} \varepsilon_d^{1.529} \quad \text{for} \quad 2.42 \times 10^{-4} \leq \varepsilon_d \leq 87.4
\]  
(3)

where \( \varepsilon_d \) is the strain rate corresponding to the dynamic tensile strength (\( f_{\text{RP,dynamic}} \)), and
\( f_{\text{RP,dynamic}} \) and \( f_{\text{RP,static}} \) are the dynamic and static tensile strength of FRP, respectively. If the
strain rate of 15 is assumed, which is quite large corresponding to the cases in this study as
reported in Table 2, the dynamic tensile strength of FRP is equal to 1.0283 of the static tensile
strength. The increase in the tensile strength of FRP in this study is therefore in general less
than 2.8%. Since the strain rate of a specimen significantly changes with time during an impact
event and can be far lower than 15, it is reasonable to ignore the dynamic tensile strength
increment of FRP in this study (low impact velocity). However, it should be noted that the
dynamic tensile strength of FRP may significantly increase in cases of blast loads or high
velocity impacts, where the strain rate can reach a few hundred or higher. In such cases the
strain rate effect should not be neglected.

Experimental program

Test matrix and materials’ properties

Concrete cylinders were cast and tested until failure under drop-weight tests. The cylinders
were 100 mm in diameter and 200 mm in height. The compressive strength of concrete was 46
MPa at 28 day age. These cylinders wrapped with Carbon FRP (CFRP) and Glass FRP (GFRP) of different schemes representing heavy confinement, sufficient confinement and insufficient confinement as shown in Fig. 2. Details of the specimens and testing results are presented in Table 1. For easy reference, names of the concrete cylinders include three parts: the first part is Letter C and G stating the type of fiber. The second part indicates the wrapping arrangement and a number of FRP layers in which F is for fully wrapping while P is for partially wrapping with a gap of 50 mm between FRP strips. The third part refers to drop height at which the projectile will be released. For instance, Cylinder CF1-2 means this specimen is fully wrapped with one CFRP layer and is tested under 2 m drop height. The wrapping arrangement and specimens’ names are illustrated in Fig. 2. If a specimen does not fail in the first drop, it will be repeatedly tested under the same drop height until failure. The name of these specimens will be added one more number in a bracket to indicate the number of drops until failure occurs as shown in Table 1.

FRP was bonded to the substrate of concrete by epoxy resin which has a tensile strength of 54 MPa, tensile modulus of 2.8 GPa, and 3.4% tensile elongation (West System n.d. 2015). The adhesive used was a mixture of epoxy resin and hardener at 5:1 ratio. Before the first layer of FRP was attached, the adhesive was spread onto the specimen’s surface and FRP was attached to the surface. After the first ring, the adhesive was spread onto the surface of the first FRP layer and the second layer was continuously bonded, ensuring that 100-mm overlap was maintained.

The FRPs are the same types from the same supplier used in a number of previous studies (Hadi et al. 2013; Pham et al. 2013). In these studies, at least five CFRP coupons were fabricated and tested according to ASTM D3039 (2008). The CFRP used was 75 mm in width with a unidirectional fiber density of 340 g/m². The nominal thickness of CFRP was 0.45 mm and the
tensile strength was 1548 MPa. The average strain at the maximum tensile force and the average elastic modulus were 1.74% and 89 GPa, respectively. The GFRP used was 50 mm in width with a unidirectional fiber density of 440 g/m². The nominal thickness of GFRP was 0.35 mm and the tensile strength was 833 MPa. The average strain at the maximum tensile force and the average elastic modulus were 1.97% and 41 GPa, respectively.

In order to measure the lateral strain of FRP wraps and the axial strain of the specimens, strain gauges are attached to three different positions which are top, middle and bottom of the specimens. Details of these strain gauges are presented in Fig. 2. Strain gauges are bonded out of the overlap zone of FRP wraps.

**Impact Testing Procedure**

Drop-weight impact tests were conducted by dropping a weight from a certain height onto the top of the cylinders using the impact test apparatus, as shown in Fig. 3. The weight was made of a solid steel cylinder, weighing 97.5 kg. It is worth mentioning that the shape of the impactor plays an important role to the impact force and the impact contact thus it was designed to have a smooth flat bottom with a radius \( r = 50 \) mm. A plastic guiding tube was utilized to ensure the impactor falling vertically to the targets. A load cell was placed at the bottom of the specimens to measure the impact force. A high-speed camera which was set to capture 50400 frames per second was used to monitor the failure processes. This frame rate was set after a few trials with lower frame rate which was not fast enough to capture the very short impact events (about 1 millisecond, ms). The data acquisition system controlled by a computer was used to record signals from the load cell and strain gauges. The data acquisition system recorded data at a sampling rate of 1 MHz.

**Effect of sampling rate**
The impact events occurred in a very short period of time (about 1 ms) so that the data acquisition system needs to setup at a sufficiently high sampling rate to properly record the testing data. Different sampling rates were tried to investigate the effect the sampling rate on recording the impact force. Three different sampling rates were used in this investigation including 20 kHz, 100 kHz and 1 MHz. The impact forces of identical unconfined concrete cylinders were recorded by these sampling rates and plotted in Fig. 4. It can be seen that at the sampling rate of 20 kHz the data acquisition system captured the maximum impact force of about 60 kN. This impact force was even smaller than that under quasi-static load, which was 361 kN. Although the test with 100 kHz sampling rate recorded a higher impact force (350 kN) as compared to the one with 20 kHz, the impact force is still smaller than the static force, indicating that the sampling rate is insufficient. Meanwhile, the sampling rate of 1 MHz recorded much higher impact force (550 kN) and much more data points. Based on this experiment, impact force measured with a sampling rate less than 100 kHz did not yield accurate results. The data acquisition system was thus set at the sampling rate of 1 MHz.

**Experimental results of dynamic tests**

**Failure modes and Crack patterns**

In order to eliminate the end friction effect, grease was applied on both ends of the tested specimens. The progressive failure of the tested specimens was monitored by the high-speed camera. The failure modes are divided into three different types including splitting failure of unconfined concrete, FRP fracture of the confined specimens, and failure at unconfined concrete regions of the partially confined specimens. The splitting failure mode of the unconfined concrete specimens indicates that friction at the specimens’ ends was negligible as shown in Fig. 5. Small cracks were observed at the impact end at a very early stage (0.04 ms) after the projectile in contact with the specimen. Afterward, the splitting crack initiated at about
0.4 ms after the impact event. This splitting crack took about another 0.4 ms to propagate from the top to the end of the specimen. This splitting crack and crushing failure at the impact end dominated the failure mode of unconfined concrete. Meanwhile, the confined concrete specimens failed by rupture of the FRP jacket. A visible crack initiated at the impact end at about 0.22 ms and then propagated downward reaching the midheight at about 1 ms as shown in Fig. 6. It should be noted that only when the crack is wide enough it changes the color of the FRP jacket and can then be seen in the high-speed images. Smaller cracks on FRP jacket that could be formed before 0.22 ms are not able to be seen. The visible crack stopped propagating to the bottom of the specimen but developed in the hoop direction at about the midheight of the specimen. The FRP jacket was then tore off leading to a complete collapse of the specimen. In this study, all the fully confined specimens that failed at the first drop exhibited a consistent progressive failure at which cracks propagated from the impact end downward to the midheight.

In another hand, specimens which did not fail at the first drop might show the failure occurring at the mid height region of the specimens. This change in the failure mode can be explained by the lateral confinement effect. As the projectile impacts a specimen, it generates stress waves propagating axially from the top to the bottom of the specimen. If the stress waves are strong enough, they damage the specimen immediately. In such cases, the damage initiates at the top and propagates to the bottom. The compressive stresses in these specimens are not uniform before the damage of the specimen. However, if the stress waves are not strong enough to destroy the specimens immediately, they propagate forth and back in the specimen and make the compressive stresses approximately uniform after a few reflections (Davies and Hunter 1963). Once the compressive stresses are uniform, the failure mode of the specimens is expected to be similar to that under static tests. In static tests, the friction force at the ends of concrete cylinders confines the specimen’s ends. The cylinders usually fail at the weaker region which is at the midheight of the specimens. Therefore, when the compressive stresses in a
concrete cylinder are approximately uniform, it likely fails at the midheight because of the minimum end friction confinement in this region. This observation can also be used to explain the different failure modes presented in previous studies (Shan et al. 2007; Uddin et al. 2008; Xiao and Shen 2012). In general, if the high impact energy generated stress waves are intensive enough to destroy the concrete matrix and the FRP jacket upon impact, the failure at the top of specimens is usually observed as reported in the studies (Shan et al. 2007; Xiao and Shen 2012). This failure mode usually occurs in split Hopkinson pressure bar and gas gun tests when a specimen fails without uniform stresses along its length (Hao et al. 2010). Otherwise, when the stress waves are not strong enough to damage a specimen at the first drop and multiple stress wave reflections uniform the stress state in the specimen, the specimen is likely to fail at mid height of the specimen because of the minimum end friction confinement. Similar observations were also reported by Uddin et al. (2008). Fig. 7 describes the failure propagation in the tested specimens.

Partially confined specimens always fail at the regions of unconfined concrete as shown in Fig. 8. As can be seen from this figure, when the high intensive stress waves came, the concrete inside the top FRP ring cracked but was confined by the FRP ring. The partial damage of the FRP ring changed the FRP color which can be seen more clearly on a video than images. The stress wave even caused some cracks on the top FRP ring but this region did not fail. These stress waves then propagated downward to the lower regions and destroyed the weaker regions with the unconfined concrete. These specimens are relatively weaker than the fully confined concrete so that they could not resist much stress. Stress wave traveled pass through the specimen in a shorter time period. Cracks propagated from the impact end to the bottom of the specimens within about 0.5 ms. The specimens finally failed by fracture and spalling out of unconfined concrete. There were two unconfined concrete regions in partially confined specimens. The higher impact energy caused damage to Specimen GP2_2.5 at the both regions
while lower one led to only the bottom unconfined concrete region being damaged as evident by Specimen GP2_1.5 in Fig. 9a.

The failure surface of the tested specimens was also investigated. Specimens with weak confining pressure showed an inclined failure surface as Specimen CF1_2.5 shown in Fig. 9b. If a specimen is heavily confined by ductile FRP (GFRP), GFRP rupture was not observed therefore no obvious failure of the specimen was observed although the concrete core completely failed. Fig. 9c shows the complete failure of the concrete core of Specimen GF3_3.5 after GFRP was cut. It is worth noting that although specimens CF2 have higher confining pressure than specimens GF3 in static analysis, an inclined failure surface was still observed on specimens CF2 because of the FRP rupture. This is because CFRP is more brittle than GFRP so that it could not effectively confine the concrete core under impact loads. These observations indicate the relatively ductile GFRP can better enhance the impact resistant capacity of confined concrete than the more brittle CFRP.

**Impact resistance**

In the two most relevant studies discussed in the introduction the position of the load cell is not given (Shan et al. 2007; Xiao and Shen 2012). Meanwhile, Uddin et al. (2008) measured the impact force by a load cell embedded in the projectile, which monitors the force at the impact end. When a projectile impacts a specimen, a part of the impact energy is to accelerate the specimen, which generates inertia force. If the impact force is measured from the impact end of the specimen, it is equal to the sum of the impact resistance of the specimen plus the inertia resistance. It is obvious that the forces at the impact end and the bottom end of the specimen are not identical (Rieder and Mindess 1998). As discussed in the study by Bischoff and Perry (1991) in such tests the impact force should be measured by placing load cell at the bottom of the specimen. This load cell arrangement has been followed in many impact tests, e.g. (Xu et
The impact force of the tested specimen in this study was therefore measured by the load cell placed at the bottom end of the specimens. The time histories of the impact force of the unconfined concrete specimens are presented in Fig. 10 and the corresponding testing conditions are defined in Table 1. The impact force of the unconfined concrete specimens increased with the impact energy. The impact force of Specimen R_2 was 565 kN as compared to the corresponding static load of 361 kN. The time history of the impact force was not a simple shape but a zigzag curve. The impact forces of unconfined concrete specimens serve as a reference to examine the effectiveness of the confined concrete. Fig. 11 shows the time history of the impact force of CFRP-confined concrete specimens. The CFRP-confined concrete group had 6 specimens as stated in Table 1 but some experimental results were unfortunately lost owing to malfunctioning of the recording system during the impact. As mentioned previously, the required sampling rate of this experimental program is very high (1 MHz) so that it limited the recording duration of the data acquisition system at about 1s. The maximum impact force of Specimen CF2_2.5(2) was 952 kN with an impact duration of 1.8 ms. From the experimental results, it can be observed that heavier confined specimens resisted higher impact energy and thus resisted higher impact force and longer impact duration. Specimen CF1_2.5(2) was tested under the same impact energy used for Specimen CF2_2.5(2) but showed lower impact force and shorter impact duration. Accordingly, the impulse of the impact force of Specimen CF2_2.5(2) was higher than that of Specimen CF1_2.5(2). Specimen CF1_2.5(2) experienced more severe damage than Specimen CF2_2.5(2). It means that higher percentage of the impact energy was transferred to damage Specimen CF1_2.5(2) than Specimen CF2_2.5(2). This observation shows that an increase in FRP layers leads to enhancement on the impact resistance. In addition, the time histories of the impact force of GFRP confined concrete specimens are presented in Fig. 12. It is again confirmed that higher impact energy yields higher impact force, for example, Specimens
GF2_2, GF2_2.5, and GF2_3 were identical but they yielded different impact forces of 772 kN, 782 kN, and 1024 kN, respectively. GFRP confined concrete was found to be much more efficient than CFRP-confined concrete because GFRP was ruptured at a much higher strain than those of CFRP, which is further discussed in the subsequent section.

**Discussion**

**Rupture strain of FRP**

As previously mentioned, FRP strain was monitored by a number of strain gauges attached along the specimens. Fig. 13 presents the FRP strain of Specimens CF2_2.5 and GF3_2.5. These specimens did not fail at the first impact but exhibited some minor cracks on the FRP jackets. Therefore, the FRP strain of these specimens was close to the rupture strain of FRP. In Specimen CF2_2.5, SGs 1 and 2 had identical maximum and residual values which were of about 0.24% and 0.09%, respectively. The FRP strain at SG 3 reached the maximum value of about 0.17% with the residual strain of 0.05%. Meanwhile, SGs 1, 2, and 3 of Specimen GF3_2.5 reached the maximum values of 0.98%, 0.52%, and 0.28%, respectively. The residual strain of FRP at the impact end of the specimen (SG 1) was quite large at about 0.67%. As can be seen GFRP-confined concrete had large residual strain than that of CFRP-confined concrete, showing that the first one was able to absorb more impact energy than the later one. It is worth mentioning that Specimen CF2_2.5 is expected to yield at the static capacity of 737 kN while the corresponding of Specimen GF3_2.5 at a relatively small value of 593 kN. Although the mechanical properties of GFRP are not as good as those of CFRP under the static loading condition GFRP showed better performance against impact loads because it is more ductile than CFRP. GFRP is thus highly recommended for impact resistance than CFRP. In addition, the peak values of Strain Gauges 1, 2, and 3 from the specimens in Fig. 13 are different and reduce from the impact end to the bottom end. It means that the lateral confining pressure was not
uniform along the specimens. This observation implies the compressive stresses in these specimens were not uniform along their longitudinal axes.

In order to take a closer examination of the rupture strain of FRP, its strain in specimens at which the failure exactly occurred at the strain gauges is presented in Fig. 14. Specimen CF1_2.5(2) failed owing to FRP rupture at the impact end so that the FRP strain of SG 1 was the rupture strain. By the same reason, FRP strain of SG 1 in Specimen GF1_2 was the rupture strain. The rupture strain of FRP of Specimens CF1_2.5(2) and GF1_2 was 0.37% and 1.30%, respectively. If these specimens had been tested under static loading, they would have yielded at the rupture strain of 0.96% and 1.08%, respectively. If the strain efficiency factor of 0.55 is assumed, which means that the fiber in the specimens ruptures at 55% of the maximum rupture strain from flat coupon tests (ACI 440.2R-08 2008). The very low maximum strain as compared to that in static (0.96%) shows that the CFRP is very brittle under impact. It can be seen that the maximum strain of GFRP was close to the rupture strain recommended by ACI 440.2R-08 (2008). The maximum strain of FRP of all the tested specimens was examined and summarized in Table 1. It should be noted that the axial strain could not be monitored by SG 4 axially bonded to the specimens. The experimental results showed that the reading from SG 4 was either equal to zero or very small (about < 0.05%).

**FRP efficiency factor**

It is well known that the FRP jacket in confined specimens may rupture at a strain far lower than its rupture strain determined from flat coupon tests (Harries and Carey 2003; ACI 440.2R-08 2008; Pham et al. 2015b). The FRP efficiency factor \( k_e \) is normally used to quantify this phenomenon. Experimental results from static tests have shown that the FRP efficiency factor varied from 0.4 – 0.7 as presented by Pham and Hadi (2014). The FRP efficiency factor was also found much higher than 0.7, e.g. up to 0.94 for CFRP and 0.91 for GFRP (Pham et al.
2015b). However, ACI 440.2R-08 (2008) recommended a conservative value of 0.55 for this factor. This factor is significantly scattered due to many reasons, for example, section geometry, deficiency of concrete surface, misalignment of FRP, uneven tension during wrapping, and brittleness of FRP. In addition, high loading rate associated with impact may change the failure mechanism of FRP leading to different rupture strains. The rupture strain and the FRP efficiency factor were calculated from the experimental results and summarized in Table 2.

As can be seen the FRP efficiency factor under impact is lower than that under static loading. It means that FRP performances under impact loads are not as good as under static loads. The FRP efficiency factor of CFRP under impact was very low, ranging from 0.14 to 0.21. These values are significantly lower than that under static loads. Meanwhile, the FRP efficiency factor of GFRP under impact ranged from 0.5 to 0.66. Even though these values are smaller than those in static, the better performance of GFRP versus CFRP under impact is again confirmed. Based on the experimental results, the efficiency factor of FRP is proposed as 0.18 and 0.56 for CFRP and GFRP, respectively.

**Impact resistance**

As previously mentioned, the impact resistance of FRP-confined concrete includes the confinement effects from the FRP jacket and lateral inertia. The lateral inertia confinement exists in both unconfined concrete and confined concrete so that the actual contribution of the confinement effect from FRP can be estimated by subtracting the impact resistance of unconfined specimens from the corresponding confined specimens. The confined concrete strength against impact can be estimated as follows:
\[ f_{cc} = f_d + kf_l \] (4)

where \( f_d \) is the dynamic concrete strength which included strain rate and lateral inertia effects, \( k \) is the confinement efficiency factor calibrated against experimental data, and \( f_l \) is calculated from Equation 1. The dynamic concrete strength can be experimentally derived from the impact force of the unconfined concrete specimens. Since the confinement efficiency factor has not been proposed for impact loading condition yet, the value of 3.3 for static is adopted in this study. If the FRP efficiency factor \((k_\varepsilon)\) of 0.55 is adopted, the FRP confinement effect is presented in Fig. 15. In such cases, it seems that the model recommended by ACI 440.2R-08 (2008) still can predict the FRP confinement effect very well for CFRP but not GFRP. This calculation was based on the assumption of the FRP efficiency factor \((k_\varepsilon)\) is equal to 0.55 for both CFRP and GFRP. However, the actual FRP efficiency factor reported in Table 2 is far different from the assumption. If the actual values are used to predict the confined concrete strength, results are presented in Fig. 16. From the figure, there is a considerable difference between the prediction and experiment so that the model in ACI 440.2R-08 (2008) proposed for static loads should not be used for impact loads.

A widely used form of confinement model (Richart et al. 1928) was adopted to express the confinement effect of FRP-confined concrete under axial impact in which new dynamic confinement coefficients were suggested. It is noted that this proposed model is derived on small scale testing with normal-strength concrete so that it has not been evaluated against large scale specimens or high-strength concrete. This model is also applicable for the impact velocity less than 7.7 m. The proposed model is given as follows:
where $f_d$ is the dynamic concrete strength which can be calculated from the study by Hao and Hao (2014) or experimentally derived from the impact tests of the unconfined concrete specimens. The performance of the proposed model is presented in Fig. 17 showing predictions with reasonable accuracy. It is noted that the dynamic concrete strength can be estimated by using the dynamic increase factor (DIF) and the strain rate. Hao and Hao (2014) proposed a new DIF relations, in which the lateral inertial confinement effect was removed to provide more reliable prediction, to determine the dynamic concrete strength as follows:

\[
DIF = \frac{f_d}{f_{co}} = \begin{cases} 
0.0419 \left( \log \varepsilon_d \right) + 1.2165 & \text{for } \varepsilon_d \leq 30/s \\
0.08988 \left( \log \varepsilon_d \right)^2 - 2.8255 \left( \log \varepsilon_d \right) + 3.4907 & \text{for } \varepsilon_d > 30/s
\end{cases}
\]

(6)

where $\varepsilon_d$ is the strain rate corresponding to the dynamic concrete strength ($f_d$). It is assumed that the strain rate of unconfined concrete at the drop height of 1.5 m is equal to 15, which is the same of the strain rate of FRP close at the impact of confined specimen at the first drop. From Equation 6, the DIF is equal to 1.31 which leads to the dynamic concrete strength of 60.3 MPa. Since the dynamic concrete strength derived from Specimen R1.5 was 63.2 MPa, it is reasonable to use this model to predict the dynamic concrete strength.

**Conclusions**

This study examines the confinement mechanism of FRP confined concrete against impact loads. The findings in this study can be summarized as follows:
1. FRP can be used to strengthen concrete columns against impact loads. The confinement efficiency significantly depends on the ductility of the jacket such as high rupture strain.

2. Different failure modes of FRP-confined concrete under impact were observed, which are dependent on confining pressure, wrapping schemes, and impact energy.

3. FRP-confined concrete fails progressively from top to the bottom if the specimen is damaged at the first drop. Failure at the midheight may be observed if the specimen fails by multiple drops.

4. The FRP rupture strain under impact is significantly lower than that under static loads so that the common FRP efficiency factor of 0.55 is inapplicable in this case. The actual FRP rupture strain needs to be taken into account to predict the axial impact resistance.

5. GFRP performs much better than CFRP in resisting impact loads because the first one has high rupture strain than the later one. GFRP is thus highly recommended for impact strengthening.

6. The sampling rate of about 1 MHz is essential to achieve accurate results. Lower sampling rate may yield inaccurate recordings.

Finally, a confinement model for impact loads was proposed to predict the impact resistance of FRP-confined concrete. It is recommended that further studies should be conducted to systematically examine the effects of FRP efficiency factor and strain rate on the confinement mechanism of FRP-confined concrete.

Acknowledgements
The authors would like to acknowledge the technical support from Mr. Jim Walters from the University of Western Australia and Messrs Arne Bredin, Mick Ellis, Ashley Hughes, Luke English, Craig Gwyther, and Rob Walker from Curtin University.

References

ACI 440.2R-08 (2008). "Guide for the Design and Construction of Externally Bonded FRP Systems for Strengthening Concrete Structures." 440.2R-08, American Concrete Institute, Farmington Hills, MI.


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Table 1. Test matrix

<table>
<thead>
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<th>Number of FRP layers</th>
<th>Drop height (m)</th>
<th>Theoretical estimation – static (kN)</th>
<th>Experimental impact results (kN)</th>
<th>Impact duration (ms)</th>
<th>FRP strain at SG 1 (%)</th>
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CFRP = carbon fiber reinforced polymer
GFRP = glass fiber reinforced polymer

(…) indicate the number of drop if the specimen did not fail at the previous drop

- not applicable
# data lost

* if SG 1 failed, the strain of FRP was reported the values of SG2

** the first number is the maximum strain while the second number is the residual strain
Table 2. FRP efficiency factor and strain rate

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* strain gauges failed

* FRP efficiency factor only calculated from strain gauges capturing rupture

# not applicable
Fig. 3

Guiding tube

Projectile

Specimen

Load cell
Fig. 4

The figure shows the impact force over time for different sampling rates. The top graph represents a sampling rate of 20 kHz, the middle graph represents 100 kHz, and the bottom graph represents 1 MHz. Each graph plots the impact force (kN) against time (ms).

Click here to download Figure Fig. 4 Sampling rate effect.pdf
Fig. 5
Fig. 6
Failure propagation initiates at the impact end

Failure propagation initiates at the midheight
a. Partially confined concrete (Upside down)
b. Inclined failure surface
c. Complete failure of concrete core
Figure 10

Time history of impact force (unconfined concrete).
Figure 11

Click here to download Figure Fig. 11. Time history of impact force (CFRP confined concrete).pdf
Figure 12. Time history of impact force (GFRP confined concrete).
Figure 13

Fig. 13

CF2_2.5

GF3_2.5
Fig. 14

The figure shows the time history of FRP rupture strain for two different samples: CF1_2.5(2) and GF1_2. Each sample has four sensors labeled SG 1 to SG 4. The x-axis represents time in milliseconds (ms) while the y-axis represents FRP strain in percentage (%). The graphs display a peak at around 297 ms for both samples, indicating the time of rupture.

Click here to download Figure Fig. 14. Time history of FRP rupture strain.pdf
Figure 15

Click here to download Figure Fig. 15. FRP confinement effects (ke = 0.55).pdf

Fig. 15

Force enhancement (kN)

Prediction in static
Experimental results

CF1_2.5(2)
CF2_2.5(2)
GF1_2
GF2_2.5
GF3_2.5(3)
GP2_2.5
GP3_2.5

0
100
200
300
400
500
600
Click here to download Figure Fig. 16. FRP confinement effects ($ke = 0.18$ and $0.56$ for CFRP and GFRP.
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Hong Hae

Signature

Date 21 June 2016

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ADDRESSING REVIEWERS’ COMMENTS

Ref.: Ms. No. CCENG-1833

Impact Resistance of FRP-Confined Concrete

Thong Minh Pham, PhD; Hong Hao, PhD

The authors would like to thank the editors/reviewers for their time and effort spent into reviewing the manuscript. Their comments and suggestions have contributed to the improvement of the revised manuscript. All recommendations and comments have been carefully taken into consideration. Please refer to answers below for detailed modifications.

Editor's comments:

Editor's comments on CCENG-1833 by Pham

-One major issue raised by multiple reviewers is the apparently static nature of the input properties when the problem at hand is dynamic. This needs to be addressed in the paper by using dynamic properties or else justifying the use of static props. based on the literature or the author's data.

Answer: The discussion and justification of using static material properties have been added to the manuscript. Please refer to Lines 114-129 and 402-412.

-Improved explanation of novelty of work, in light of the literature, is needed in the abstr., intro., and conclusions.

Answer: Explanations have been added to the manuscript to highlight the research significance and findings of the work. Please refer to Lines 15-16, 71-74 and 414-434.

-Improved discussion of the results is needed. Possible comparison with results in literature.

Answer: The discussion section of the manuscript has been revised, please refer to Lines 399-412.

It has been mentioned in the manuscript the experimental results regarding this topic is very limited in the literature. Effort has been paid to validate the proposal model with three previous studies
mentioned in this paper. However, a comparison could not be made due to the lack of sufficient information, for example, the dynamic concrete strength and strain rate were not provided in the previous publications (Uddin et al. 2008; Xiao and Shen 2012). Without these data, comparisons with the presented results in the current manuscript are not possible. The experimental results from the studies (Shan et al. 2007; Xiao and Shen 2012) were about FRP confined concrete filled steel tubular columns at which the proposed model is not applicable.

-L454. Check volume "0" in Z Xu paper.

Answer: The reference has been revised. Please refer to Line 513.

-L418. Check issue "0" in Y Hao paper.

Answer: The reference has been revised. Please refer to Line 462.

---

Reviewers' comments:

Reviewer #1:
The authors present an interesting paper on dynamic loading of concrete confined by FRP material. This experimental study is original and only very few studies have been done on this topic. The paper is well written even if the last part can be withdraw to improve quality of the paper.

- page 4 line 77 : confinement pressure depends linearly on FRP thickness, the obtained results seems not increase linearly, authors should more describe this phenomenon

Answer: The reviewer is correct that the confining pressure depends linearly on FRP thickness. The results also show that the strength enhancement increased approximately in a linear relationship with the FRP thickness (see Fig. 17). It is noted that a comparison of the axial impact resistance only can be made if two specimens have the same impact velocity. Taking the above condition into account, Figure 17 shows the force enhancement of Specimens CF1_2.5(2) and CF2_2.5(2) were 191 kN and 387 kN, respectively. A similar observation can be also found from Specimens GF2_2.5 and GF3_2.5(3). These values showed an approximately linear relationship.
- page 7: mechanical properties of FRP are given based on static properties, what about dynamic properties?

Answer: At the highest strain rate in this study, the dynamic tensile strength of FRP increases about 2.8%. Therefore the enhancement on the dynamic tensile strength can be ignored in the low impact velocity tests in this study. Discussion and justification of ignoring the strain rate effect on the dynamic properties of FRP have been added to the manuscript. Please refer to Lines 113-126.

- page 8: cumulative impact may affect results, reviewer understand the purpose on the test principle to limit the samples number, but this could be discuss

Answer: Three impact tests were conducted on three identical unconfined concrete cylinders. No specimen was repeatedly impacted in the test for determination of the sampling rate. Please refer to Lines 178-192 Page 8. The reviewer is correct that the cumulative impact may affect results. This study discussed this effect on the failure mode, please refer to Lines 215-243.

- page 16 line 348: proposed model seems to be hazardous, why authors consider the same value for tensile strength of CFRP on dynamic and static loading, k factor could be affected by this.

Answer: The consideration of the dynamic tensile strength of FRP and dynamic compressive strength of concrete has been added to the manuscript. Please refer to Lines 114-129 and 402-412.

- page 16: authors mention dynamic properties of concrete obtained by a model, this should be detailed and discuss, how this can modify the obtained results

Answer: More information about determining the compressive strength of unconfined concrete under high load rate has been added. Please refer to Lines 402-412.

- figure 13: load versus time to show two or three pick load, how can this be explained?

Answer: Figure 13 described the time history of FRP strain. The load histories are presented in Figures 10-12. The zigzag curves presented in this study may be resulted from the interference of the stress waves. The projectile impacts the specimen and generates stress waves propagating from
the top to the bottom of the specimen. These stress waves propagate in the specimens back and forth many times. The load cell actually measured the wave interference of these waves with the shape of a zigzag curve. Similar zigzag curves were also observed in many previous studies e.g., (Xiao and Shen 2012; Xu et al. 2012).

- based on the limited numbers of results, model should be carefully described with a lot of caution

**Answer:** The authors thank the reviewer for the useful comment. Some discussions were added to the manuscript to state the limitations of the model owing to the limited number of results, please refer to Lines 392-397.

- table 1 : why the word beam appear in the table ?

**Answer:** The typo has been fixed. Please refer to Table 1.

**Reviewer #2:**

**Summary**

The effect of impact using drop weight apparatus on FRP-confined concrete cylinders was investigated experimentally and accompanied by an analytical model. The FRP rupture strain was substantially lower when performing dynamic test as oppose to static test. Variables considered were FRP material types and number of FRP layers.

**General Comments**

The present study seems to offer minimal new findings. Most of authors' observations have been mentioned in similar studies by other researchers. The analytical part is very short and mostly adopts few existing equations in the literature with limited experimental data to back up. One way to address this deficiency is by comparing the analytical model to other researchers' experimental data.

**Answer:** This is a complex comment. The authors would like to answer in three main areas: the findings of the study, the discussion, and the validation of the proposed model.

This study focuses on the axial impact resistance of FRP-confined concrete while other studies investigating the impact behavior of concrete filled steel tubular concrete strengthened with FRP
(Shan et al. 2007; Xiao and Shen 2012). The specimens of these two papers had two jackets including steel tube and FRP. It is well known that the structural behavior of FRP-confined concrete and concrete filled steel tube is different. In addition, the experimental results of the present study show that GFRP (high rupture strain) exhibited better axial impact resistance than that of CFRP (higher strength but lower rupture strain), which has not been reported in the literature. As a result, GFRP is recommended for strengthening structures against impact loads. Explanation to the difference in failure modes, which were observed in previous studies by different researchers, is presented in the current manuscript (please refer to Lines 218-243). Actual rupture strain of FRP under impact loads was reported and discussed for use in predicting the impact resistance of FRP-confined concrete. In addition, this study investigated the effect of the sampling rate on the results and proposed an appropriate range of ~1MHz to obtain reliable results for similar impact tests.

The axial impact resistance of FRP-confined concrete was experimentally examined so that the manuscript focused on analyzing and discussing the experimental results. The analytical part intends to verify the experimental tests and also to suggest a new model for predicting the axial impact resistance of FRP-confined concrete. More study is needed to provide better understanding of this complicated mechanism.

Effort has been paid to validate the proposed model with three previous studies mentioned in this paper. However, a comparison could not be made due to the lack of sufficient information, for example, in the previous studies (Uddin et al. 2008; Xiao and Shen 2012) the authors did not provide the experimental value of the dynamic concrete strength and strain rate. Without the strain rate, the dynamic concrete strength could not be estimated as presented in the current manuscript. The experimental results from the other two studies (Shan et al. 2007; Xiao and Shen 2012) were
about FRP confined concrete filled steel tubular columns, which are not the same to the FRP
confined concrete columns.

Specific Comments

Fig. 1 should be modified for clarification.

Answer: Figure 1 has been revised. Please refer to the Figure 1.

In Fig. 8 cracks are not clear in the in the current illustration. The crack patterns can be drawn
on the specimens for better clarity.

Answer: Photos of crack patterns and propagation were showed in Figures 5-7. These figures were
images from high speed camera so that the quality has some limitation. To provide clearer crack
illustration, the authors describe the crack propagation in Figure 8.

In Fig. 15, it seems that static prediction is almost accurate for CFRP confined concrete and
partially confined concrete using GFRP. Also increasing the GFRP from 2 to 3 layers did not
enhance the force much. Authors are encouraged to rationalize the results.

Answer: In Figure 15, the static FRP efficiency factor (0.55) was used for the confined concrete.
They actually did not reflect the real performance of the specimens under the impact tests in which
the CFRP efficiency factor was about 0.17. However, using the actual rupture strain in the current
form of the model suggested by ACI 440.2R-08 (2008) did not yield good predictions. Therefore,
the authors recommended using the actual rupture strain with recalibrated model (Equation 4).
Please refer to Lines 371-412.

Increasing the GFRP layers in fully confinement specimens enhanced the impact force
significantly, for instance, the force enhancement of Specimens GF2_2.5 and GF3_2.5(3) were
307 kN and 524 kN (71% increase), respectively. Please refer to Figure 15. It is noted that
increasing GFRP layers in partially confined concrete did not significantly enhance the impact
force because the fiber did not rupture while the specimens failed at the unconfined concrete.
Page 9, why the crack was initiated at 0.4 ms (line 183) for control specimen versus 0.22 (line 187) for FRP confined cylinder?

**Answer:** Small cracks were observed at the impact end at a very early stage (0.04 ms) after the projectile in contact with the specimen. This statement was presented in the manuscript, please refer to Lines 203-204.

Page 10, how present study results differ than other studies in the literature? What does present study revealed that are not already reported in the mentioned references cited on line 212?

**Answer:** This study focuses on the axial impact resistance of FRP-confined concrete while other studies investigating the impact behavior of concrete filled steel tubular concrete strengthened with FRP (Shan et al. 2007; Xiao and Shen 2012). The specimens of these two papers had two jackets including steel tube and FRP. It is well known that the structural behavior of FRP-confined concrete and concrete filled steel tube is different. In addition, the experimental results of this study show that GFRP (high rupture strain) exhibited better axial impact resistance than that of CFRP (higher strength but lower rupture strain). As a result, GFRP is recommended for strengthening structures against impact loads. Explanation to the difference in failure modes, observed in previous studies by different researchers, is presented in the current manuscript (please refer to Lines 218-243). Actual rupture strain of FRP under impact loads was reported and discussed for use in predicting the impact resistance of FRP-confined concrete.

Most conclusive remarks are well known. What makes this investigation new?

**Answer:** The better performance of GFRP versus CFRP in FRP-confined concrete under impact loads has not been reported yet. The study of FRP confined concrete under impact loads are very limited, and those few reported in the literature observed different failure modes as presented in the introduction (please refer to Lines 21-76). Not like specimens under static loads, the failure of the tested specimens in this study was observed at either the impact end or midheight. An attempt
to explain these failure modes was presented in the manuscript, please refer to Lines 197-243. Careful consideration of the sampling rate was demonstrated critical as it significantly affects the recorded data. Discussions given in the present paper may help future studies obtain more reliable results. It is worth mentioning that the axial impact tests on confined concrete, especially FRP confined concrete is very limited, as commented by Reviewer 1. The reviewer also may refer to the above answer for more information about the contribution of this study to the literature.

*In several parts of the manuscript including line 252-258 discusses other researchers' findings rather than authors own findings.*

**Answer:** In Lines 252-258 of the previous manuscript and Lines 270-281 of the current manuscript, the authors referred to findings from the previous studies to obtain reliable measurements from the impact tests in this study. There have been several ways to measure the impact force, for example, load cells placed either on the top or bottom of specimens, images analyses, or accelerometer etc. The method of measuring the impact force was not the interest of this study. Previous studies were discussed because it is very important to correctly measure the impact force in the tests.

*Discussion on the results is limited.*

**Answer:** Interpreting the experimental results was presented in both the sections of Experimental Result and Discussion. However, more discussion has been added to the manuscript. Please refer to Lines 392-412.

*There is not enough data in Table 2 to quantify strain energy efficiency etc. for impact.*

**Answer:** It has been reported in the introduction and also confirmed by Reviewer 1 that experimental results about impact tests are very limited. Compared to other studies in the literature, this study in fact provides a lot more results of the impact tests (Shan et al. 2007; Uddin et al. 2008;
Xiao and Shen 2012). The current paper also provides more detailed observations and discussions of the test data.

Reviewer #3:
The manuscript reports some new testing data on FRP confined concrete cylindrical stub columns subjected to axial impact. The manuscript is well written, however, the following issues should be addressed before final acceptance.

1. The title and in the manuscript, the axial impact should be specified.

Answer: The title of the manuscript has been revised. Please refer to Line 1 for the new title.

2. The authors claim to proposed a confinement model. This should be clarified, as, possibly, stating "the widely used simple Mohr Columb was used to express the confinement effect of FRP confined concrete under axial impact........, and the dynamic confinement coefficients were suggested"

Answer: The statement has been considered in the manuscript. Please refer to Lines 392-394.

3. It is not clear how the FRP stress was computed, from the strain instrument of the FRP wrapping surfaces. Since the dynamic loading, the FRP should follow a dynamic stress strain model, and the dynamic modulus should be used. It seems that the equation 1 only considered the rupture strength of FRP. Then, there are two questions should be answered, one, whether the rupture of the FRP wrapping was corresponding to the dynamic ultimate strength; two, since dynamic loading, the rupture strength of the FRP should be counted for dynamic increase, and how much is the dynamic strength of the FRP? Non of these questions were seemed to be addressed.

Answer: The authors thank the reviewer for the useful comment. More information and consideration of the dynamic properties of FRP have been added to the manuscript. Please refer to Lines 114-129.

4. Fig.1, the drop head appears to be a spherical one, and this is not true. Suggest to revise the figure to show the flatness of the contacting surface.

Answer: Figure 1 has been revised to better describe the actual shape of the projectile head. Please refer to Figure 1.
Editorially, the last reference, should be Xiao Y. and Shen Y.L. 2012 (last names), rather than Yan and Yali.

**Answer:** The reference has been revised. Please refer to Lines 509-510.

Reference

ACI 440.2R-08 (2008). "Guide for the Design and Construction ofExternally Bonded FRP Systems for Strengthening Concrete Structures." 440.2R-08, American Concrete Institute, Farmington Hills, MI.


